



WINDOWS - SERIES 7400

PROJECTED AND CASEMENT WINDOWS OPERATE BY MOVING AWAY, OR PROJECTING FROM THE FRAME, AS AWNING OR HOPPER VENTS AND AS IN-SWING OR OUT-SWING CASEMENT VENTS.

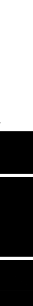
PROJECTED WINDOWS OPEN AND CLOSE HORIZONTALLY WHILE CASEMENT WINDOWS OPERATE ON A VERTICAL AXIS.

STANDARD ABBREVIATIONS

R.O. ROUGH OPENING
F.D. FRAME DIMENSION
D.L.O. DAYLIGHT OPENING

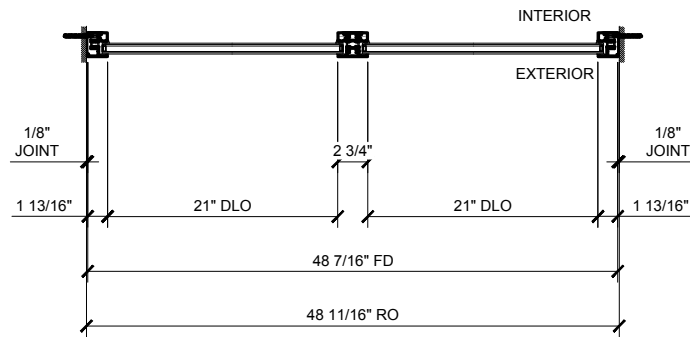
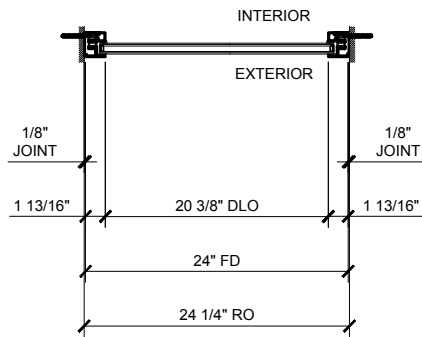
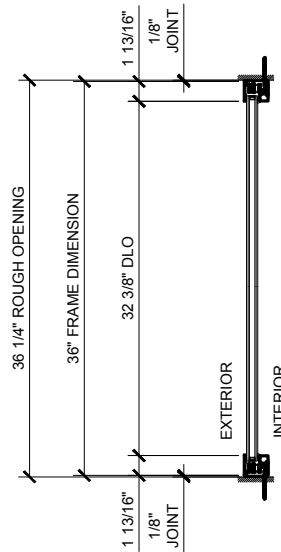
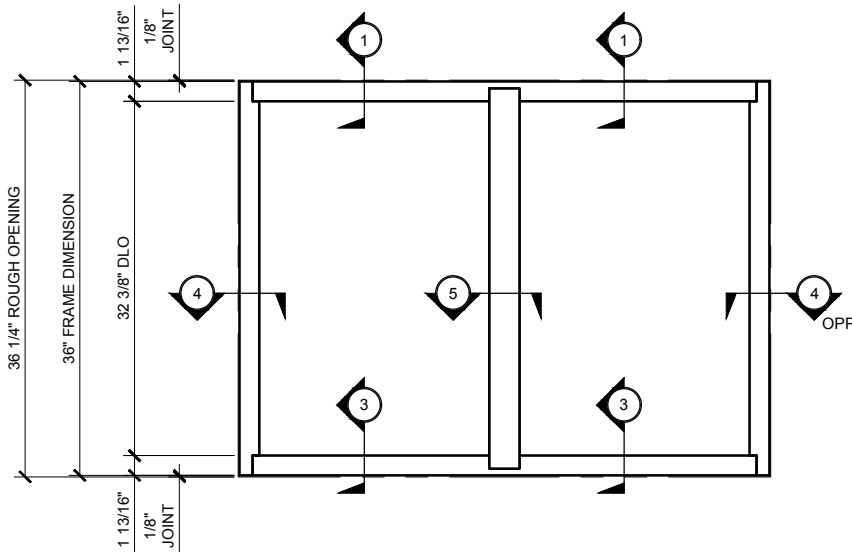
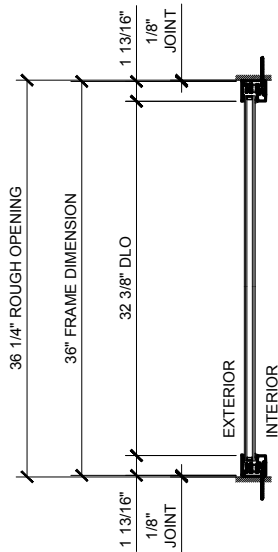
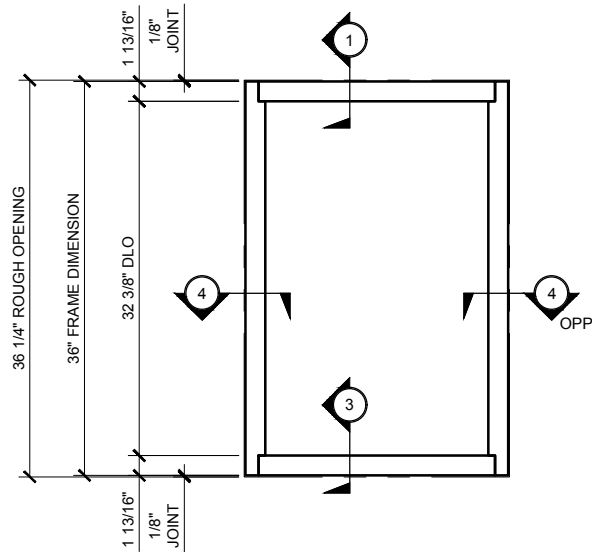
GLASS SIZING NOTE:

REFERENCE U.S. ALUMINUM CATALOGS AND WEBSITE'S LOAD CHARTS FOR SIZING GUIDELINES.

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<p><u>Description:</u></p> <p>CRL / US ALUMINUM WINDOWS SERIES 7400</p>										
<p>Drawn By: RP</p> <p>Date: 11/04/15</p> <p>Scale: AS NOTED</p> <p>File Name:</p> <p>Series7400.dwg</p>										
<p>Sheet</p> <p>1.00</p>										



SERIES 7400 / FIXED WINDOWS / 1" GLAZING



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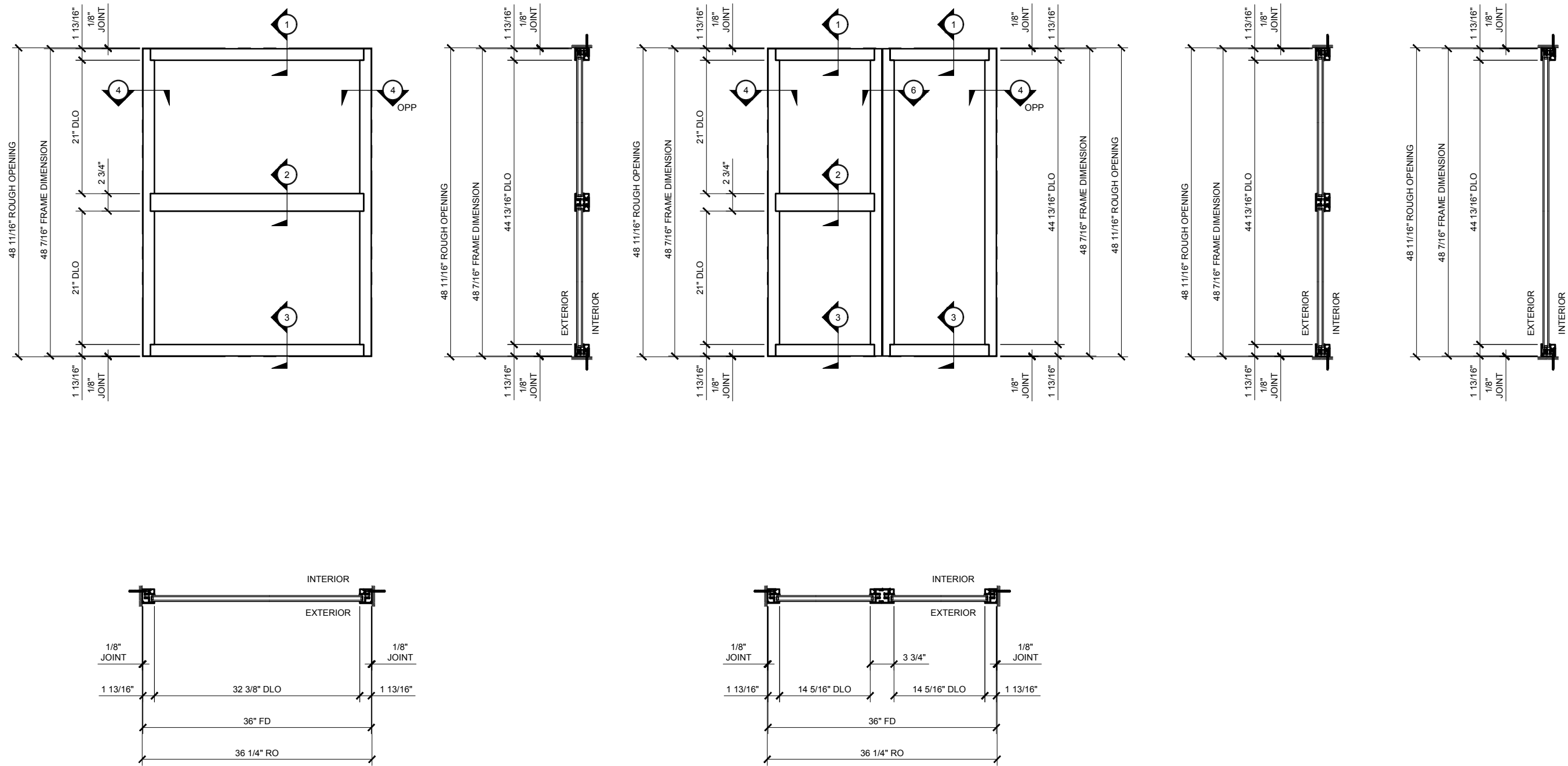
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WINDOWS
SERIES 7400

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SERIES 7400 / FIXED WINDOWS / 1" GLAZING



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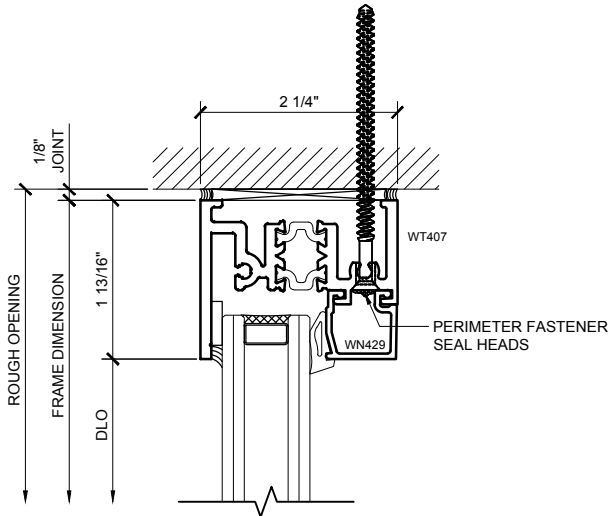
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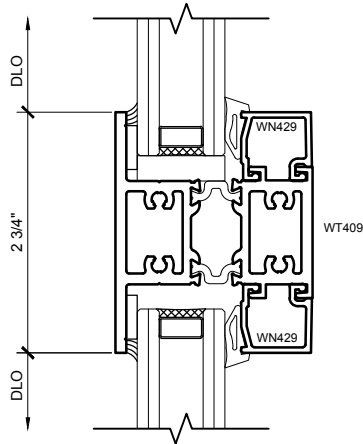
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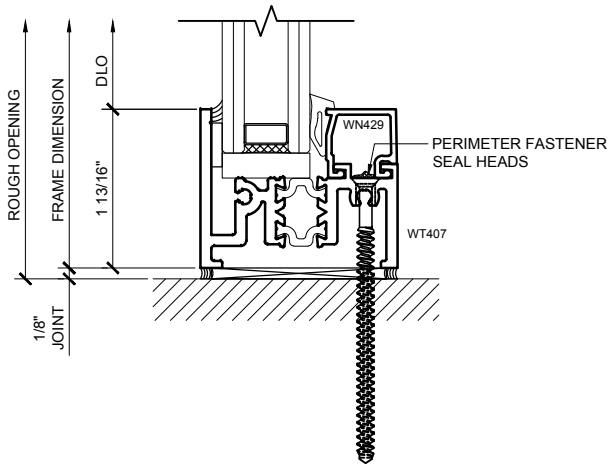
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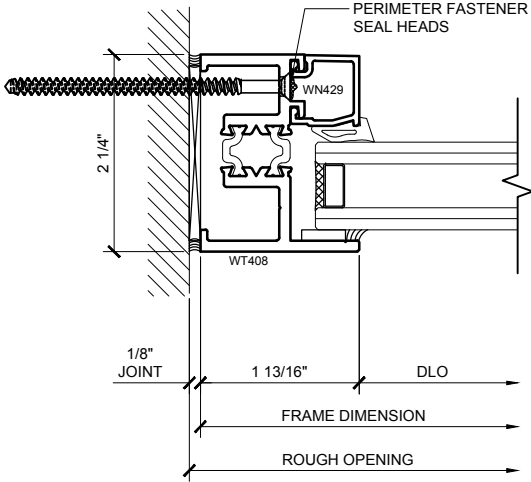
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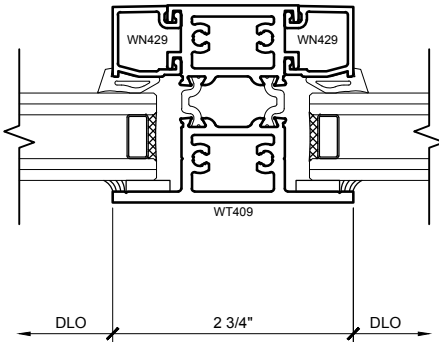
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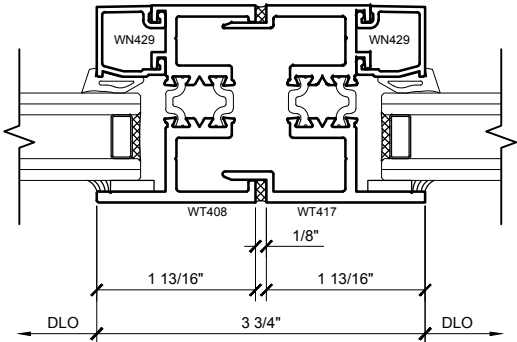
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SECTION DETAIL AT JAMB

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5
SECTION DETAIL AT VERTICAL MULLION

1'-0"=1'-0"

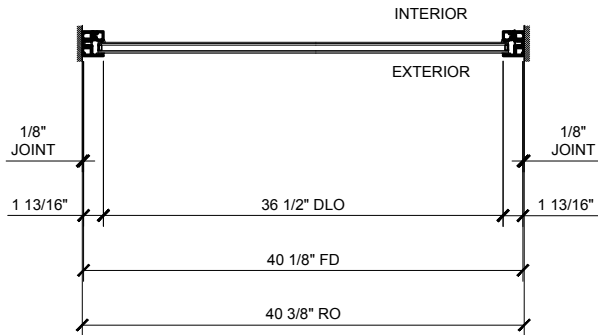
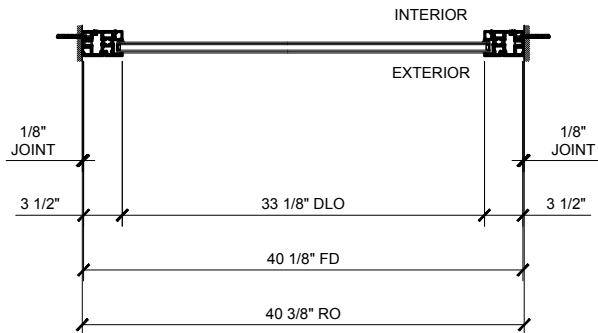
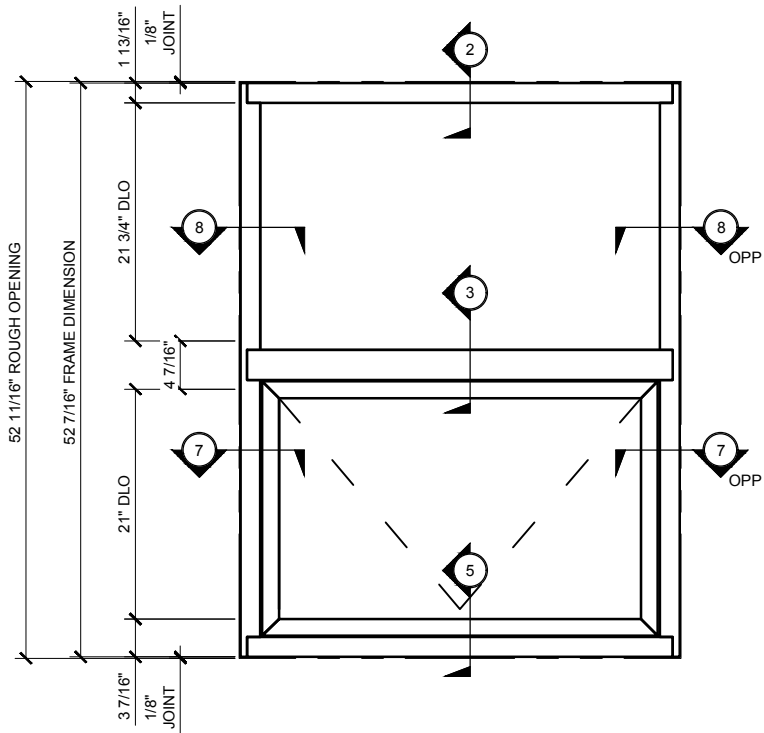
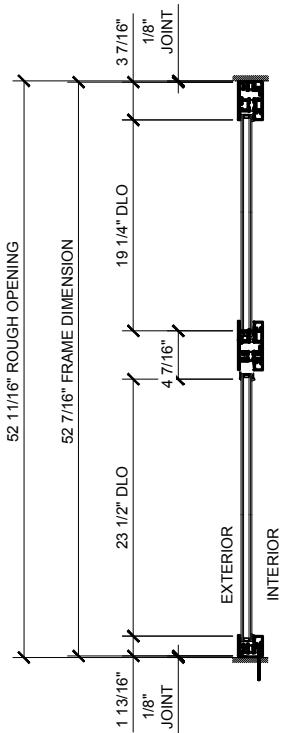
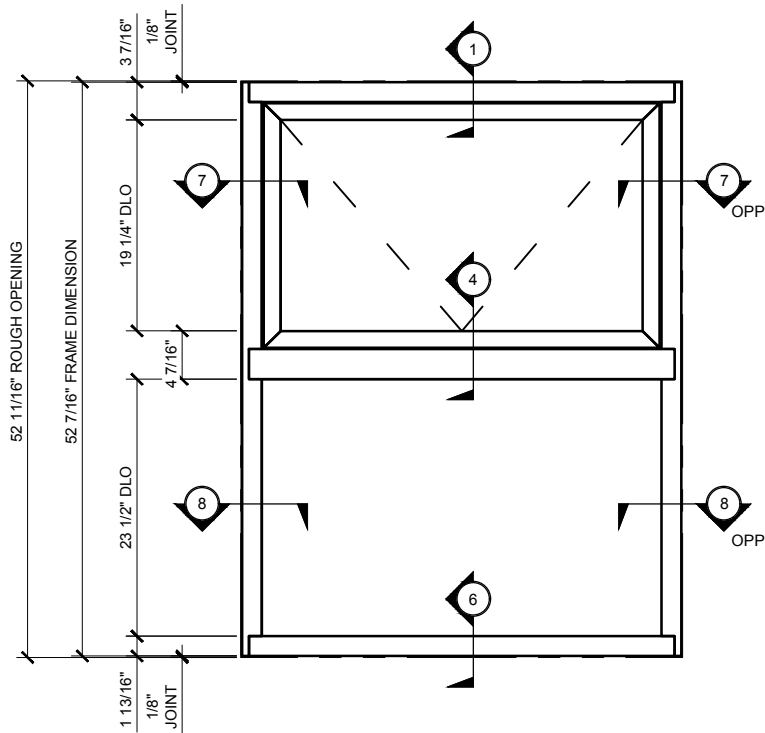


6
SECTION DETAIL AT VERTICAL MULLION

1'-0"=1'-0"



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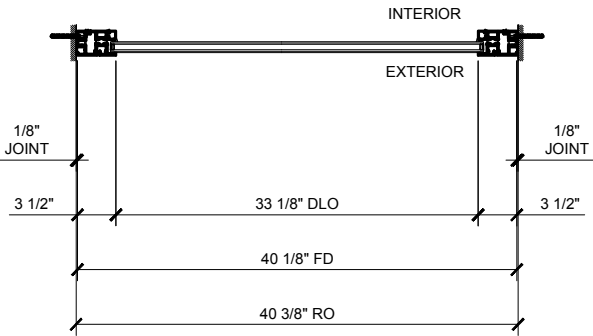
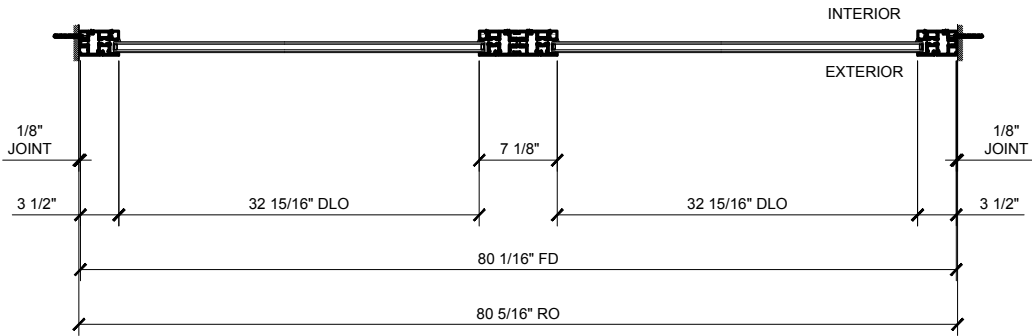
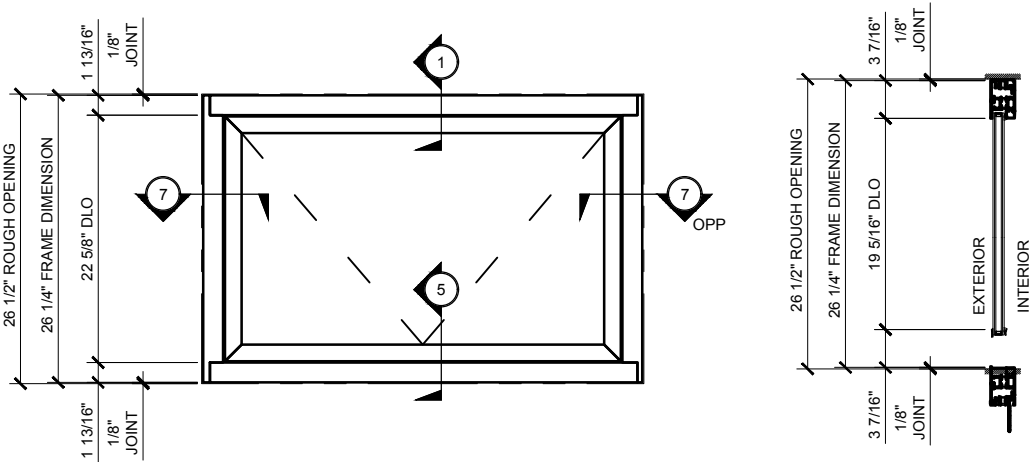
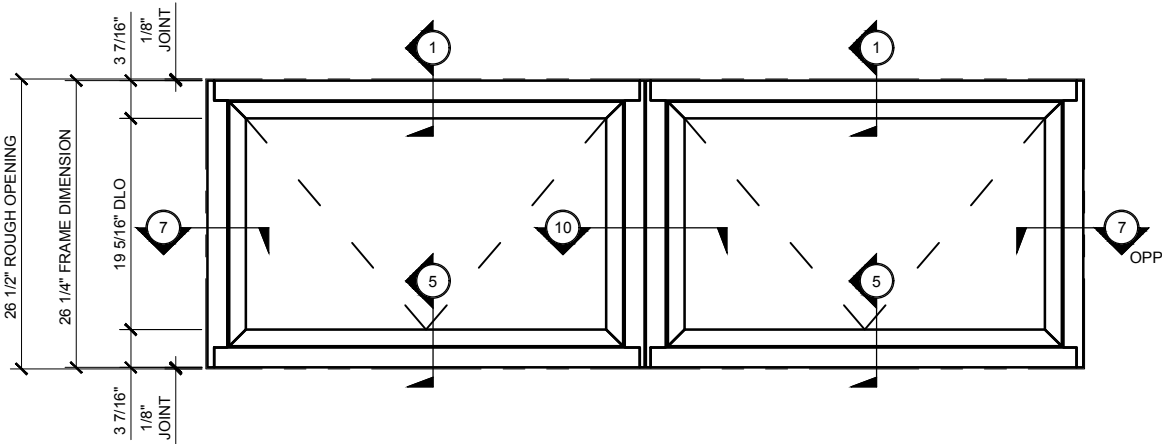
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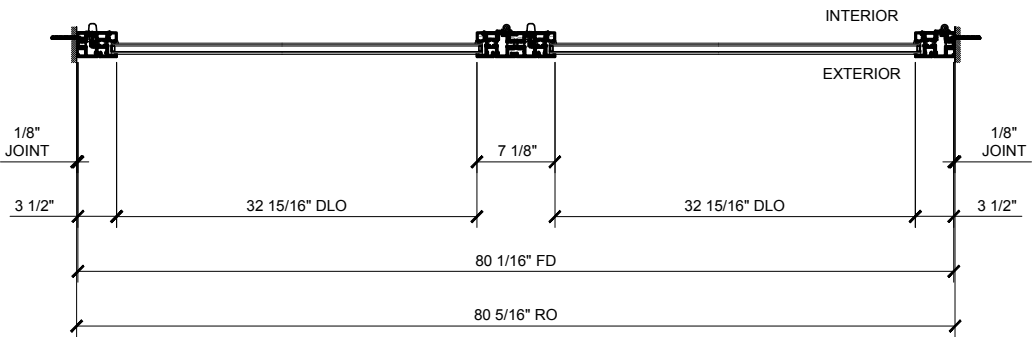
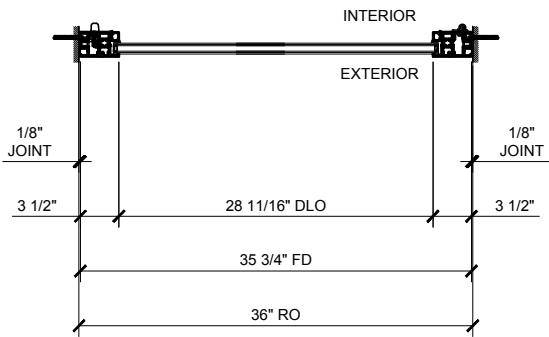
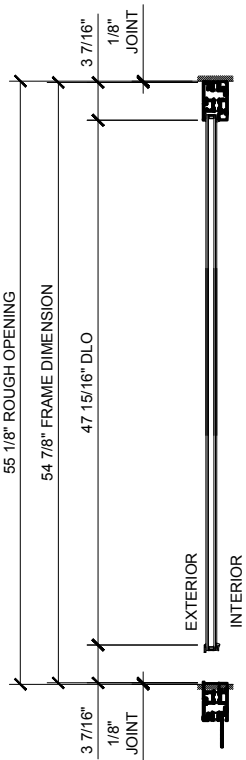
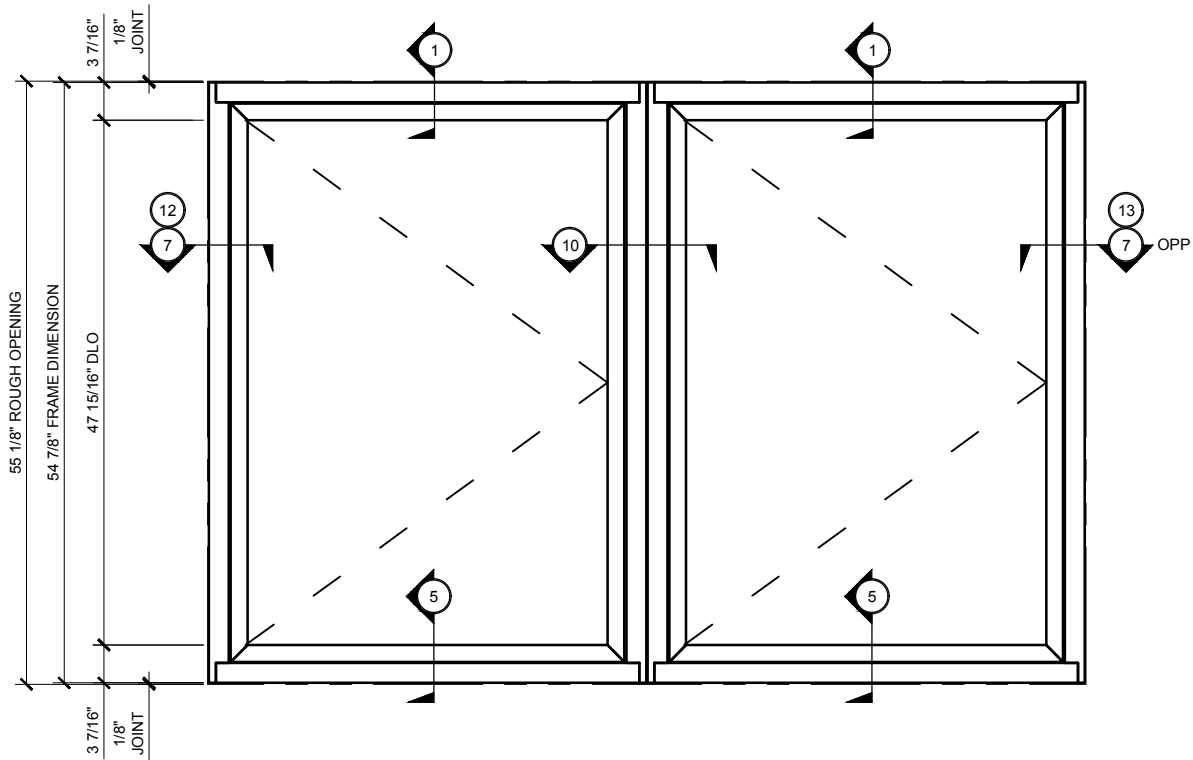
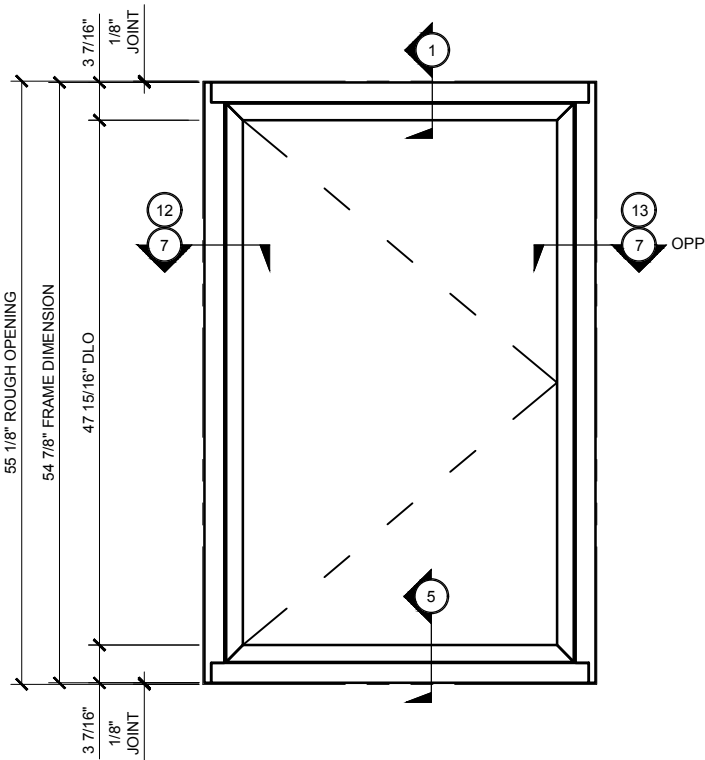
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SERIES 7400 / OPERABLE WINDOWS / 1" GLAZING / IN - SWING CASEMENT



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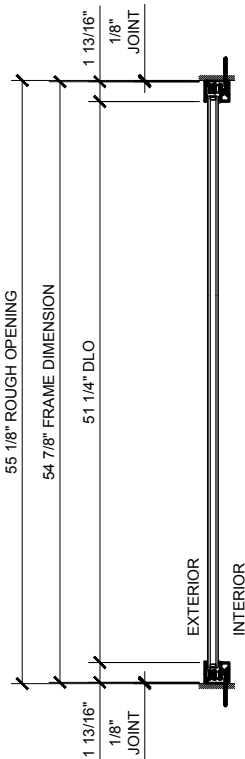
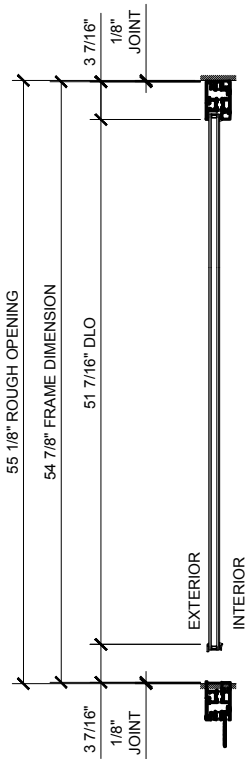
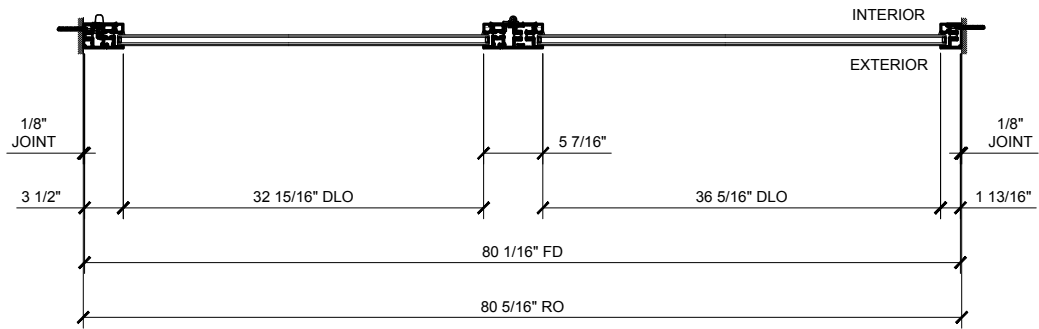
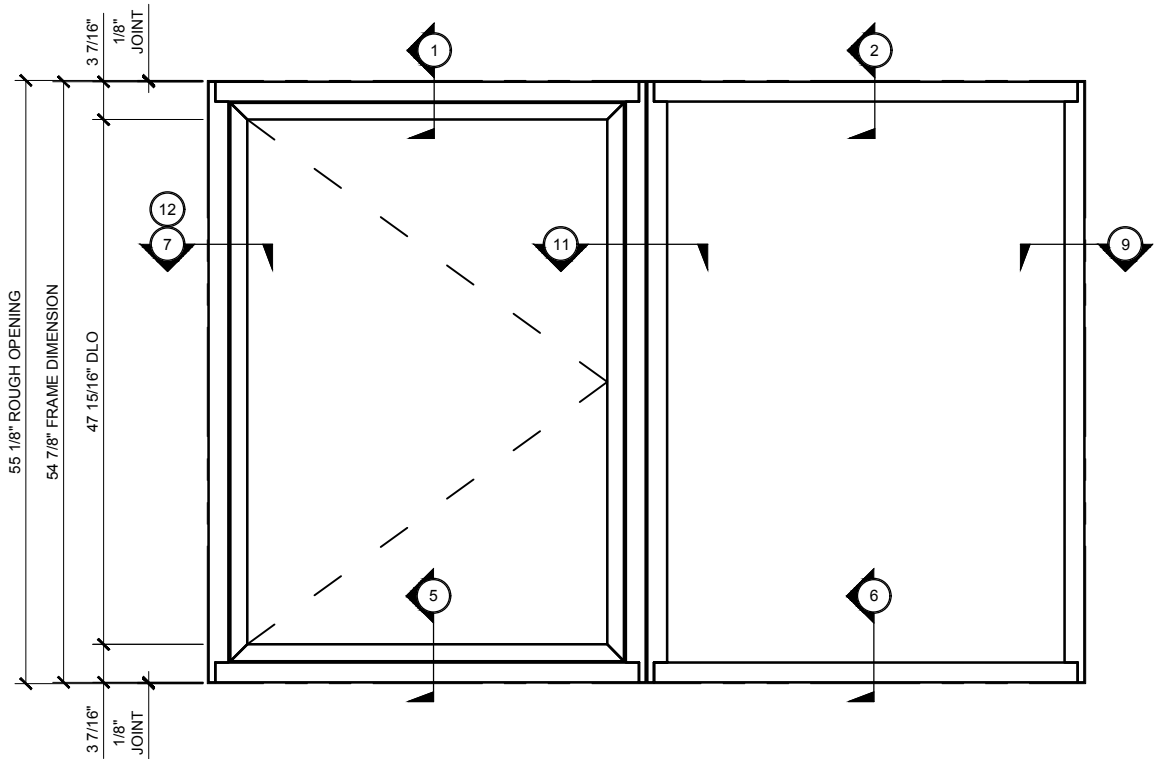
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SERIES 7400 / OPERABLE WINDOWS / 1" GLAZING / IN - SWING CASEMENT



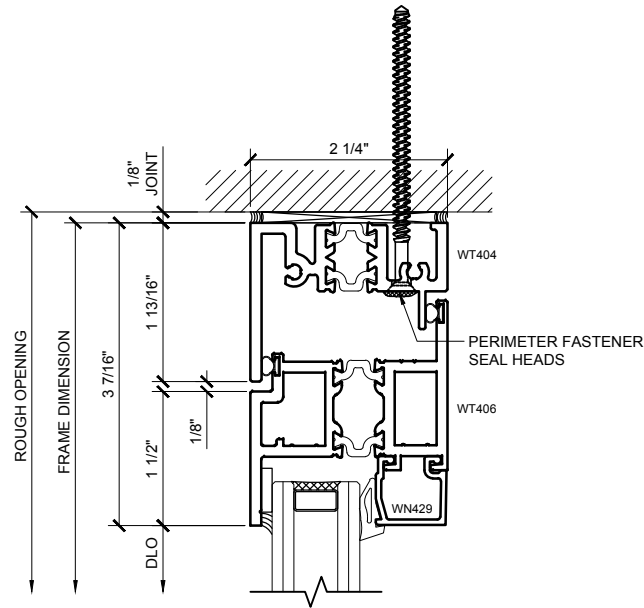
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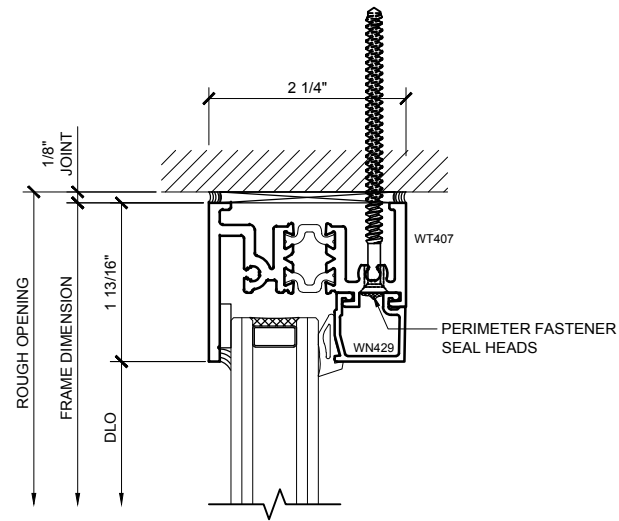
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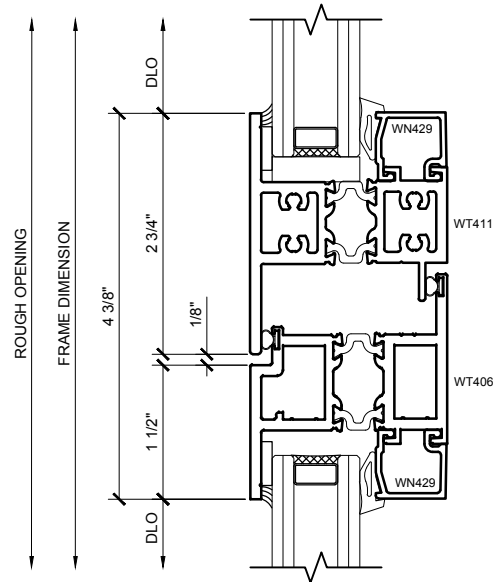
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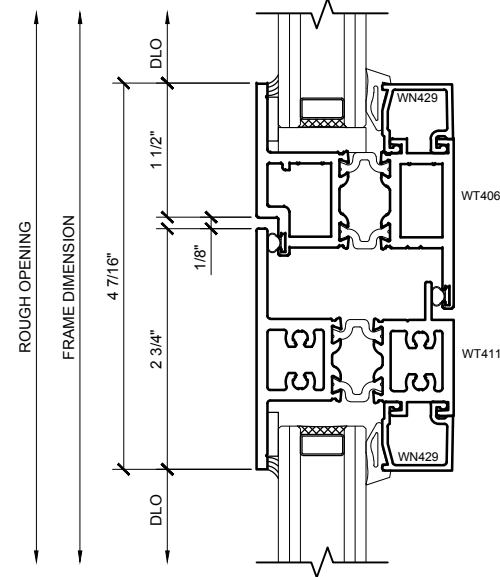
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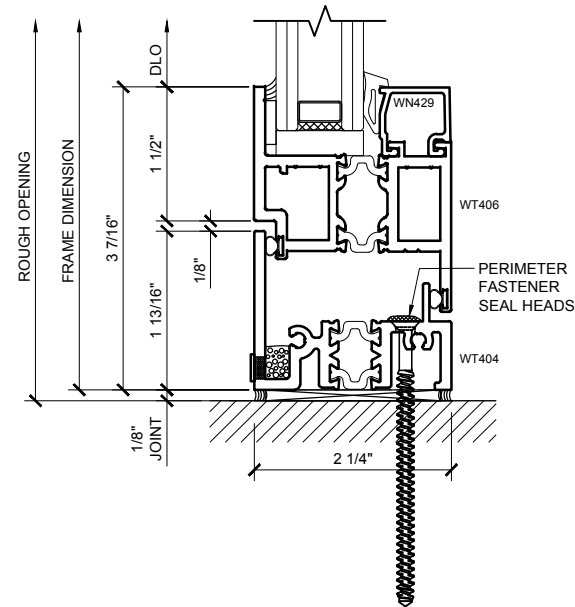
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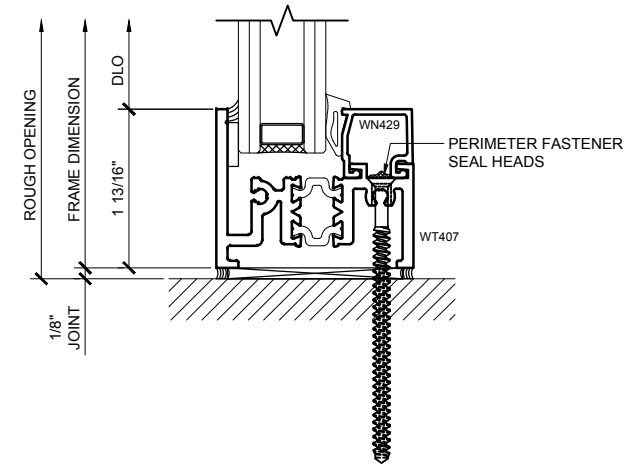
③ SECTION DETAIL AT HORIZONTAL INTERMEDIATE
1'-0"=1'-0"



④ SECTION DETAIL AT HORIZONTAL INTERMEDIATE
1'-0"=1'-0"



⑤ SECTION DETAIL AT SILL
1'-0"=1'-0"



⑥ SECTION DETAIL AT SILL
1'-0"=1'-0"

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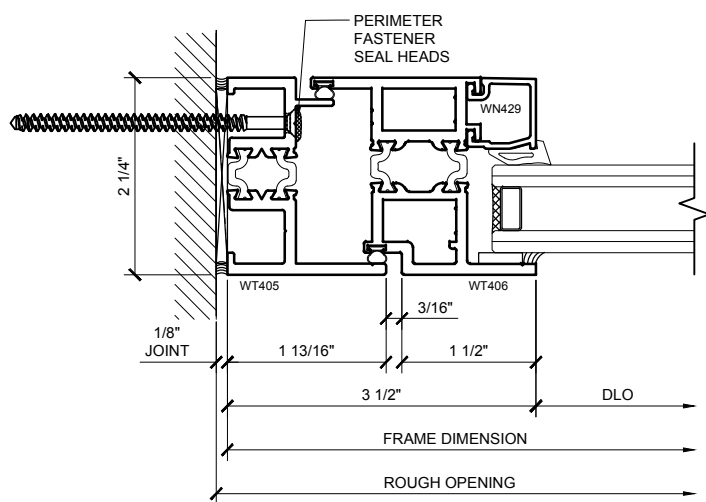
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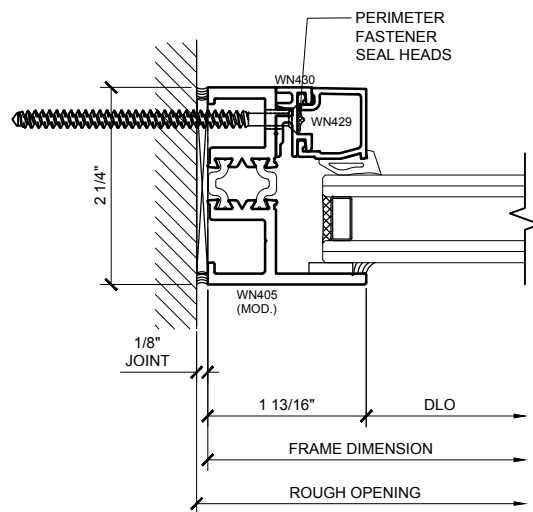
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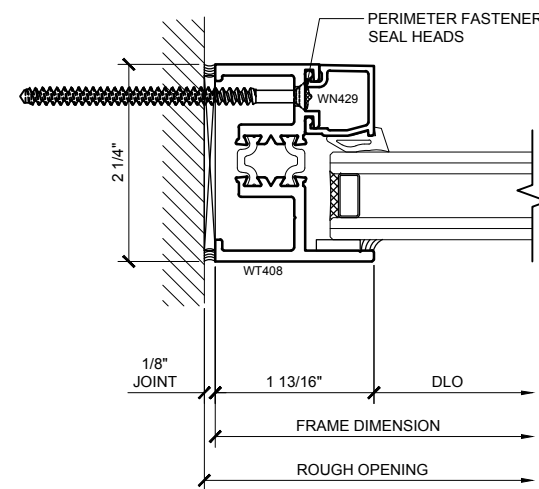
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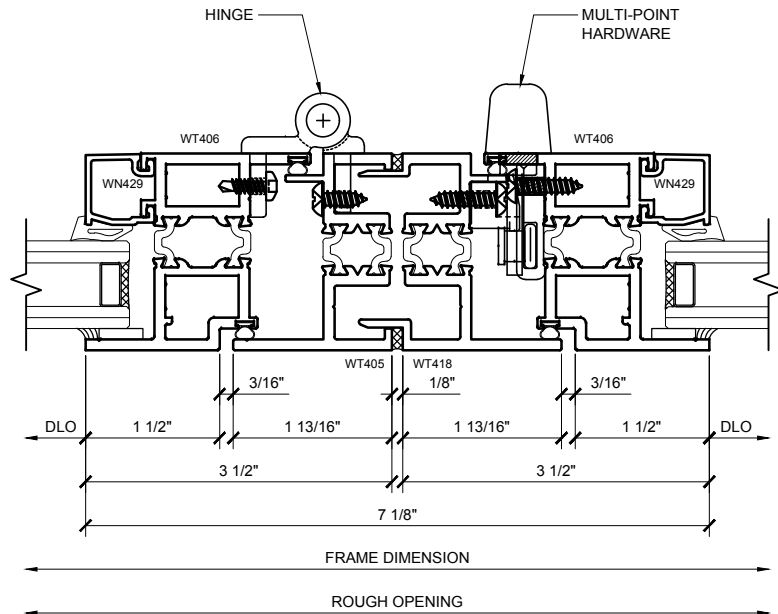
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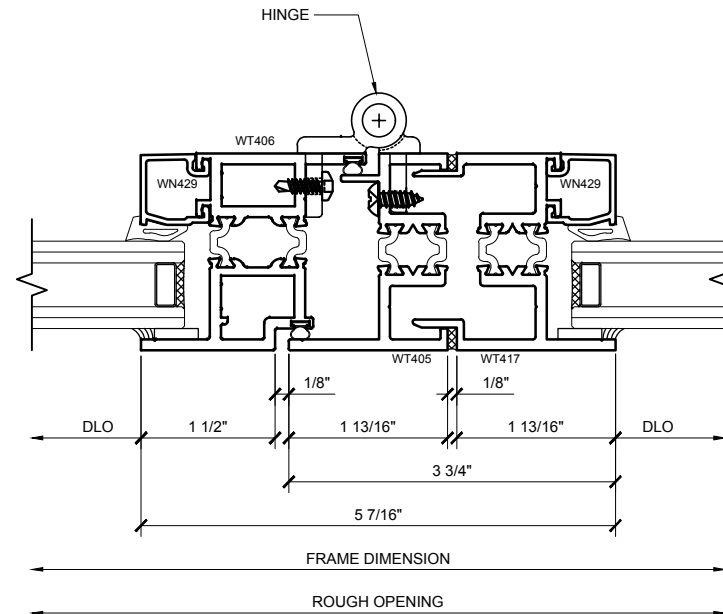
⑨ SECTION DETAIL AT JAMB

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⑩ SECTION DETAIL AT VERTICAL INTERMEDIATE

1'-0"=1'-0"



⑪ SECTION DETAIL AT VERTICAL INTERMEDIATE

1'-0"=1'-0"

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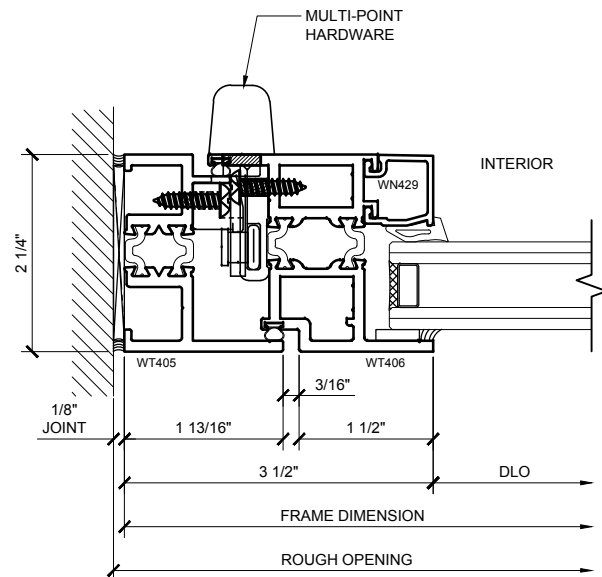
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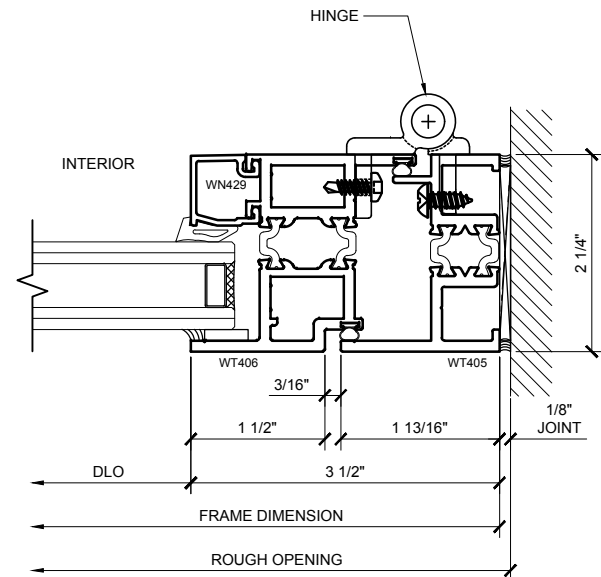
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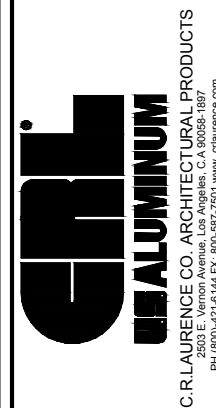


12 SECTION DETAIL AT WINDOW STRIKE
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13 SECTION DETAIL AT WINDOW HINGE
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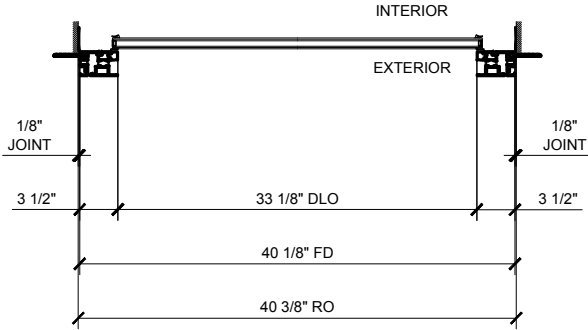
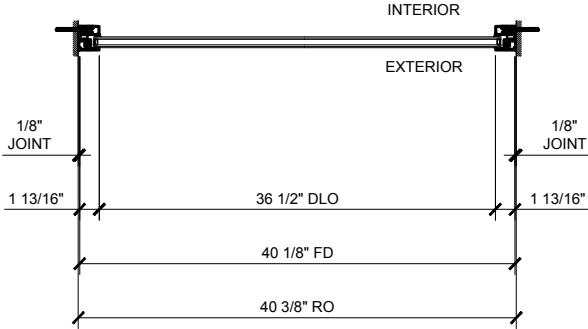
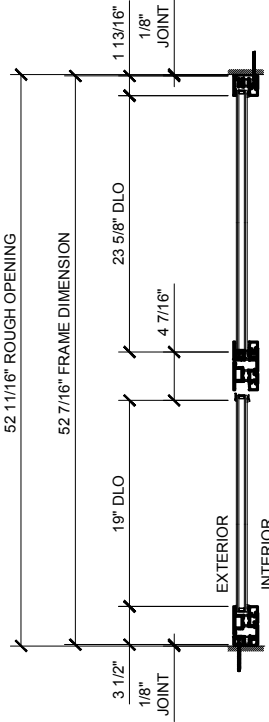
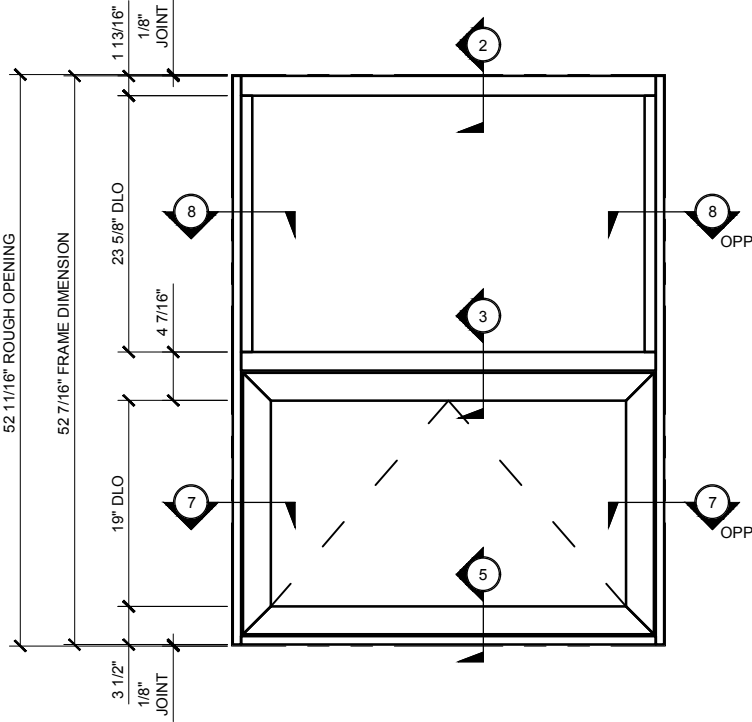
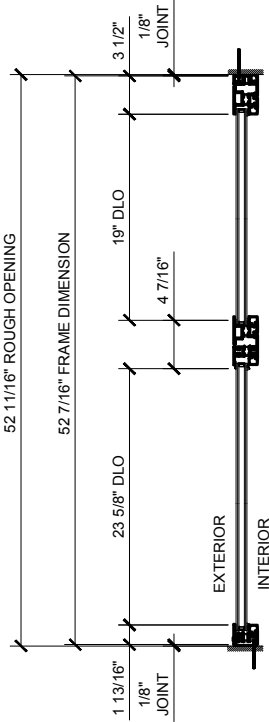
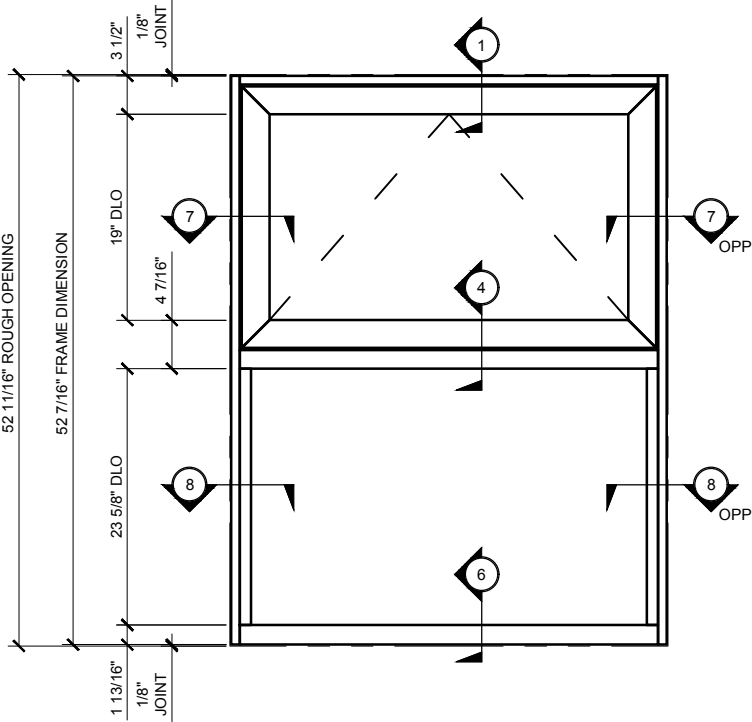
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SERIES 7400 / OPERABLE WINDOWS / 1" GLAZING / PROJECT - OUT



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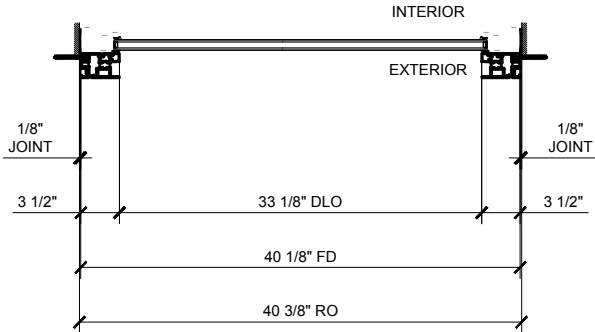
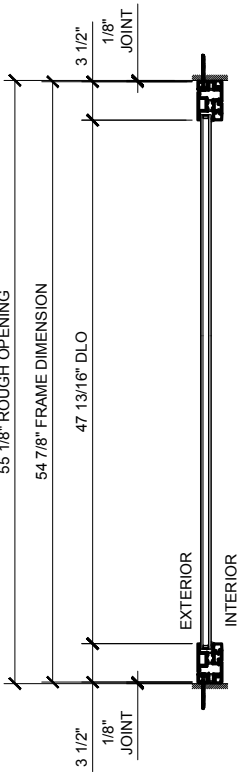
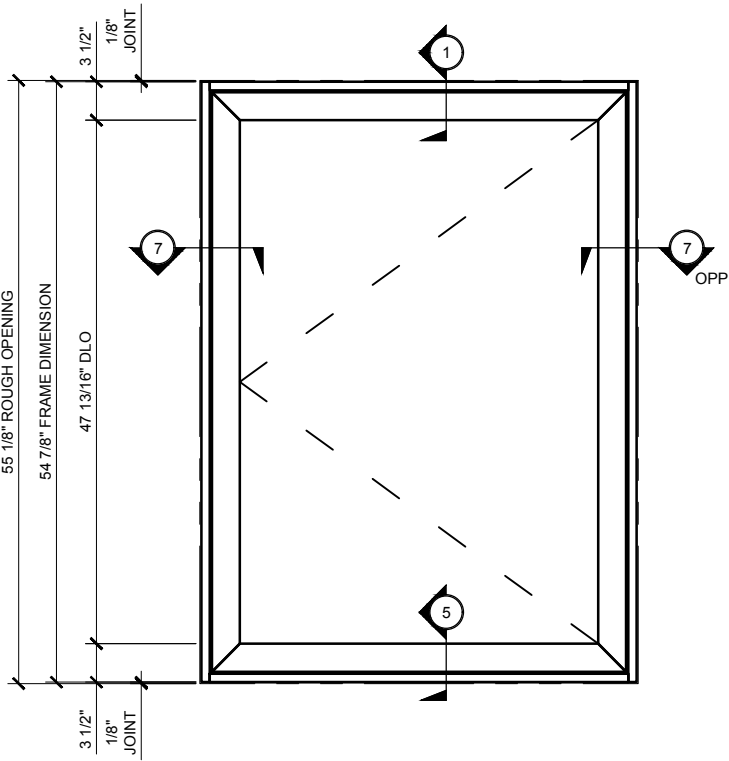
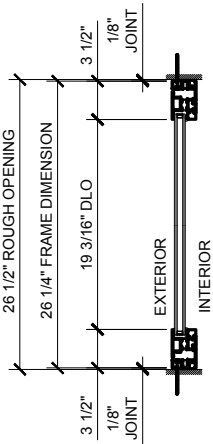
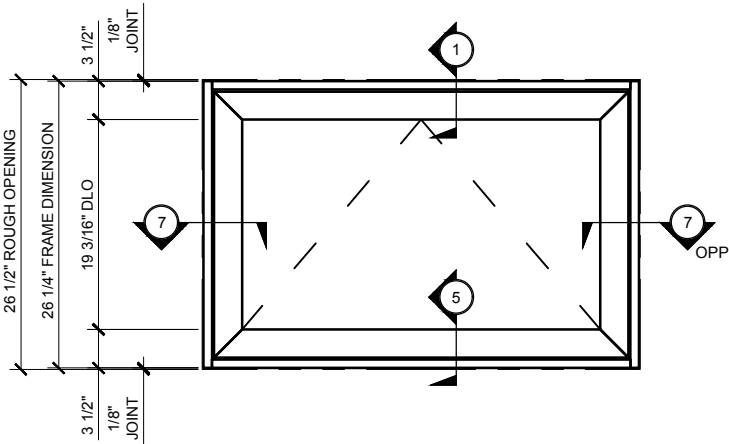
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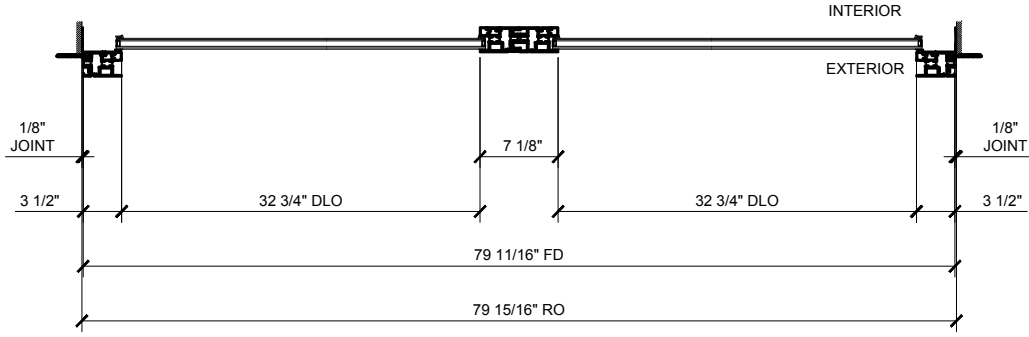
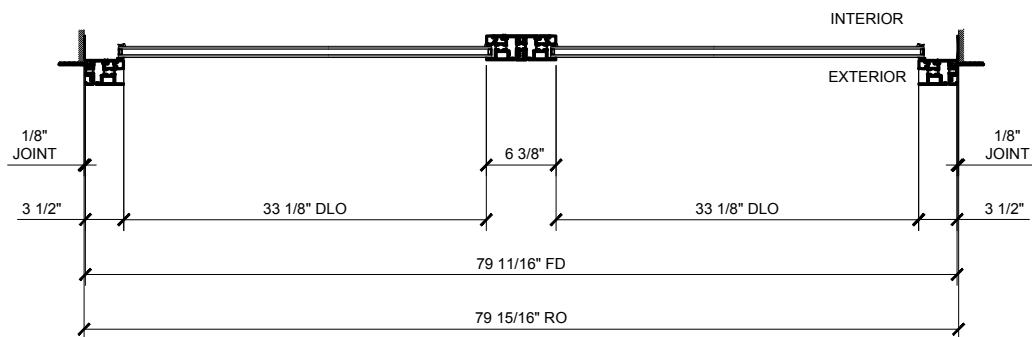
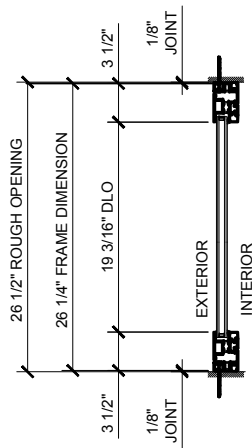
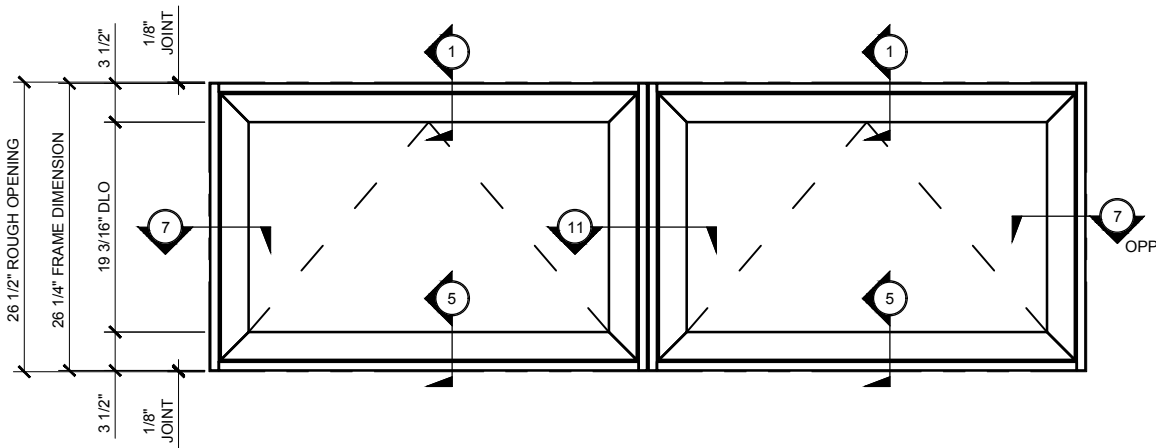
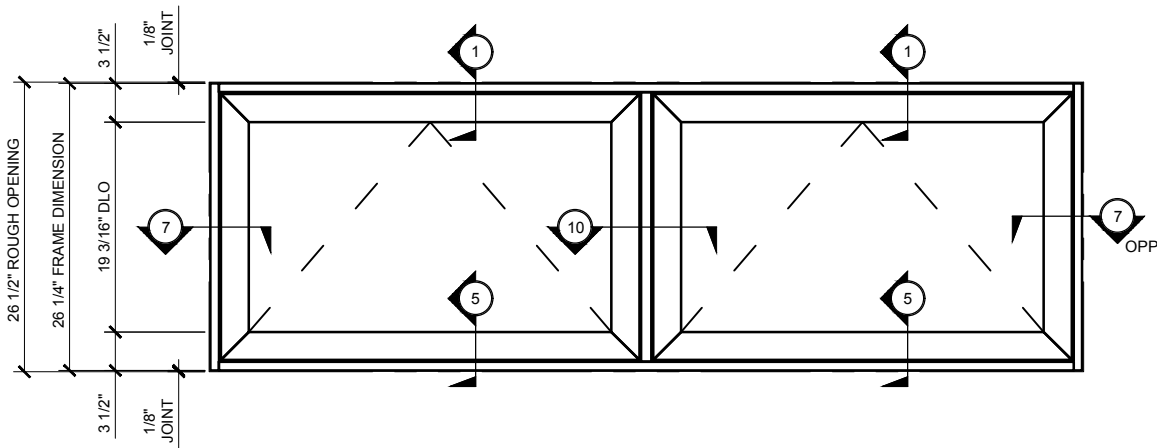
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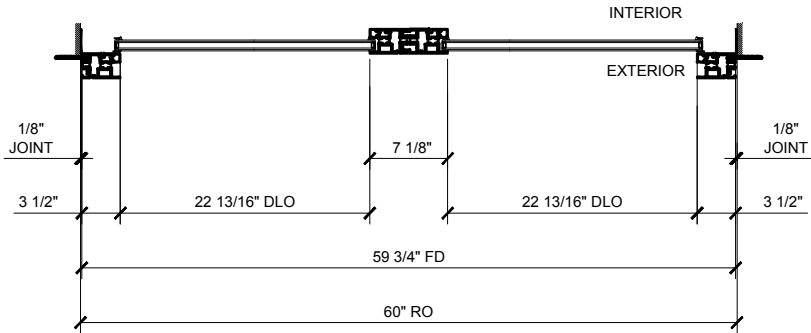
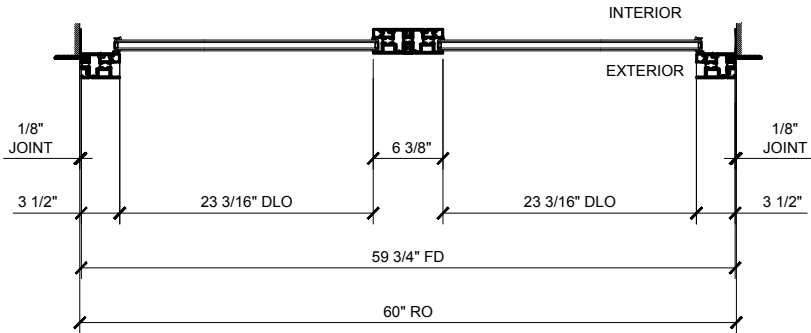
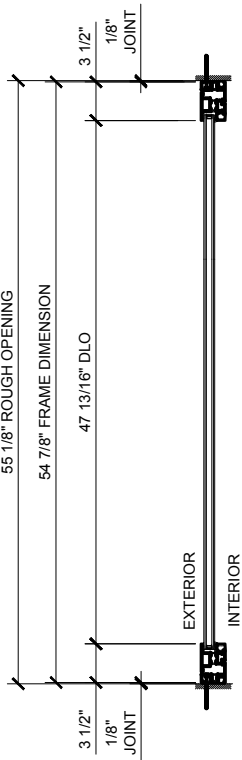
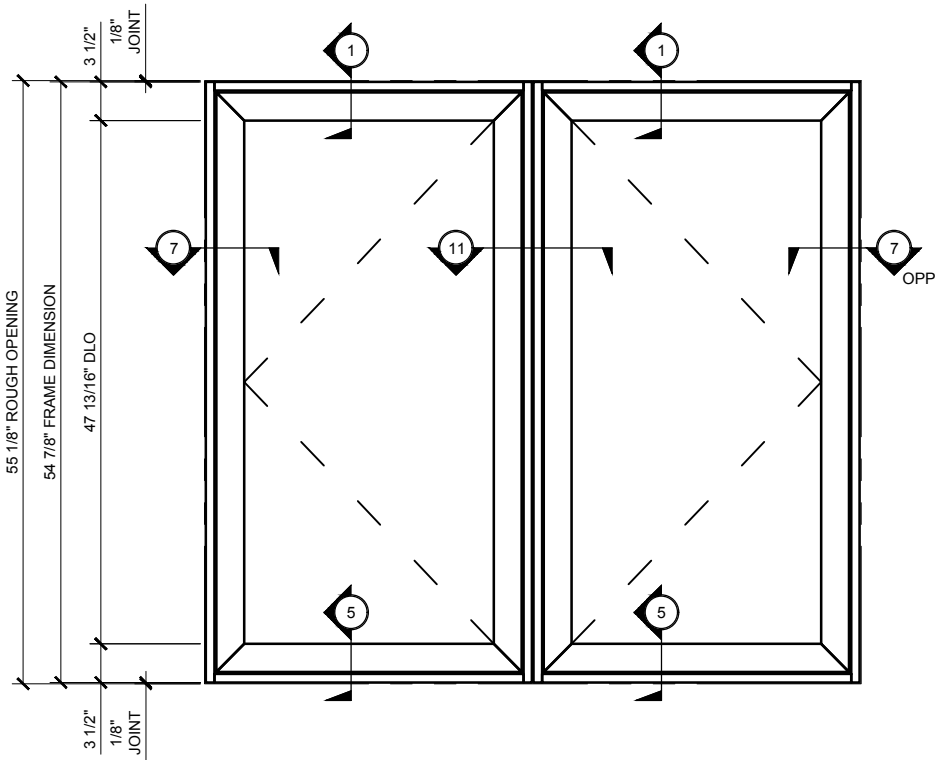
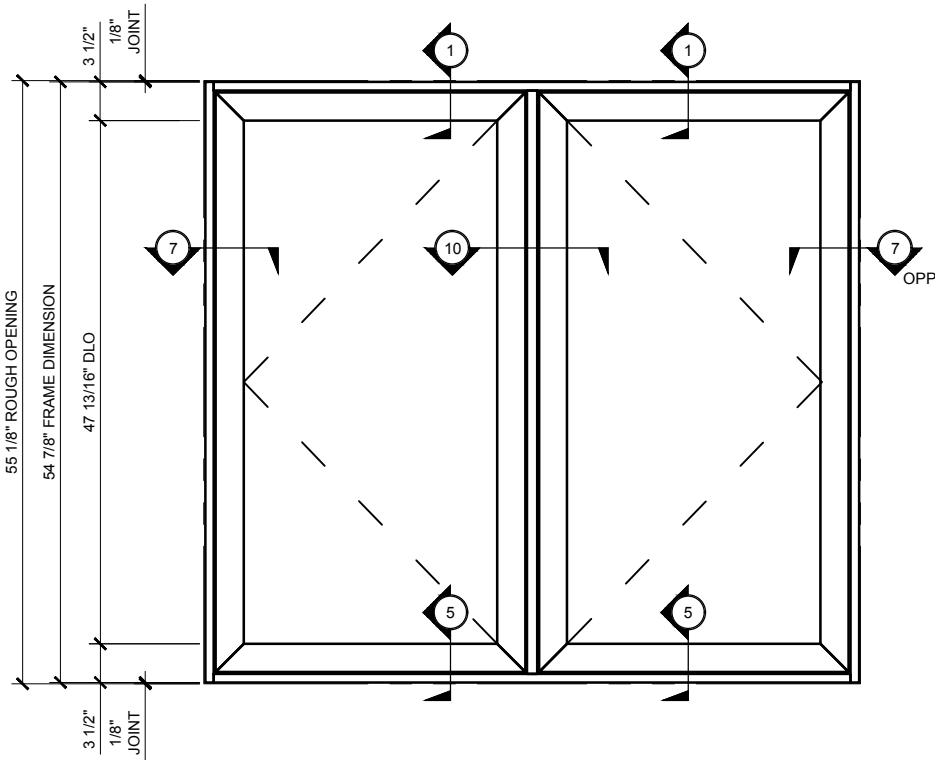
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SERIES 7400 / OPERABLE WINDOWS / 1" GLAZING / OUT - SWING CASEMENT



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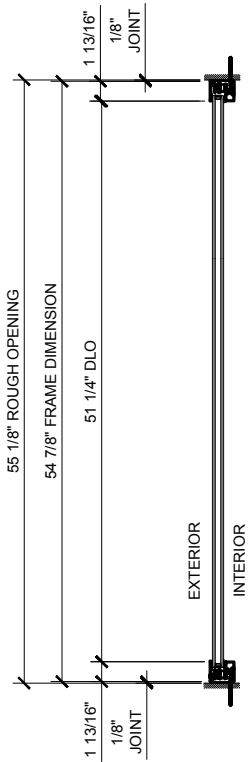
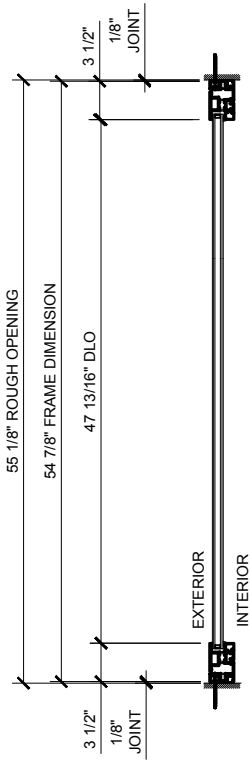
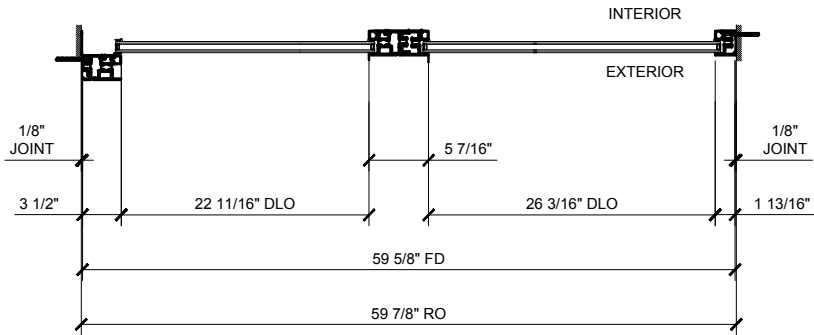
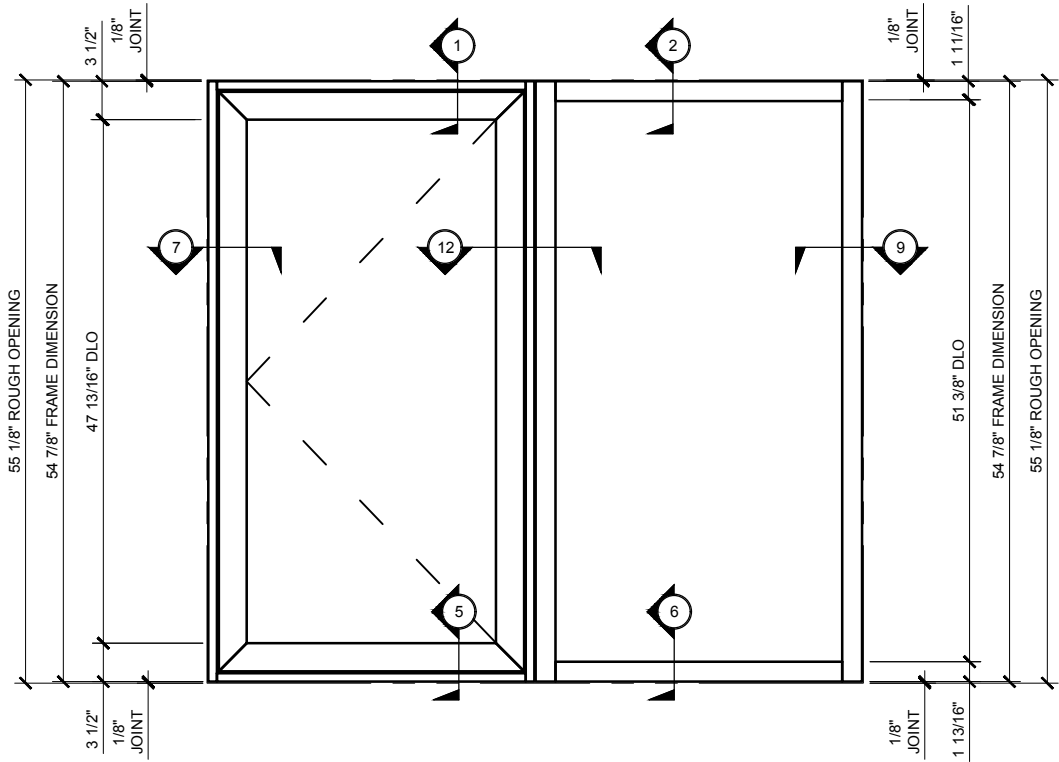
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CRL / US ALUMINUM
WINDOWS
SERIES 7400

Drawn By: RP
Date: 11/04/15
Scale: AS NOTED
File Name:
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SERIES 7400 / OPERABLE WINDOWS / 1" GLAZING / OUT - SWING CASEMENT



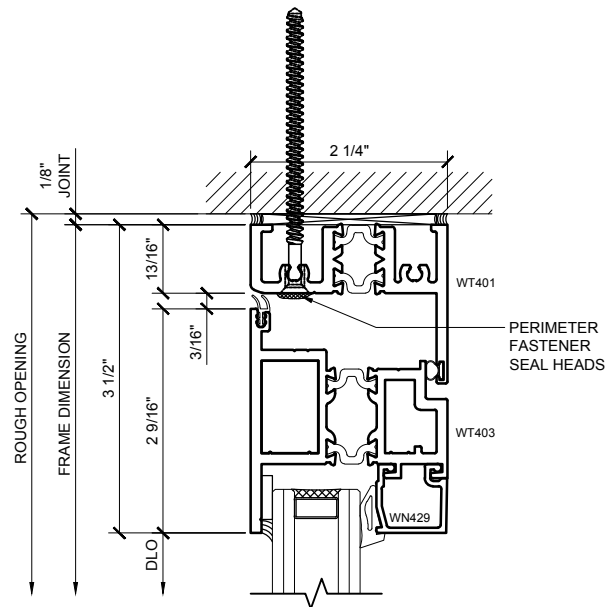
Revisions By:



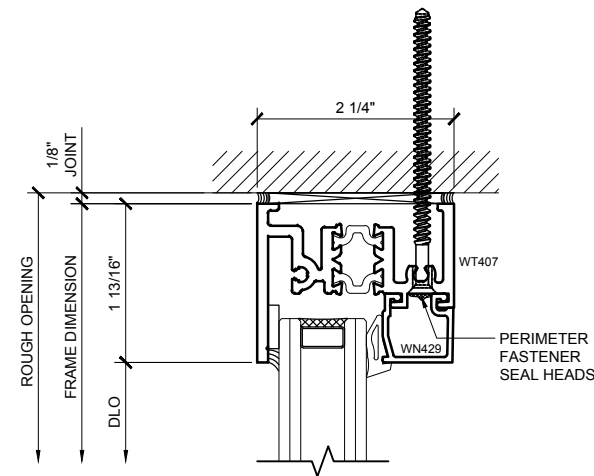
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CRL / US ALUMINUM
WINDOWS
SERIES 7400

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Date: 11/04/15
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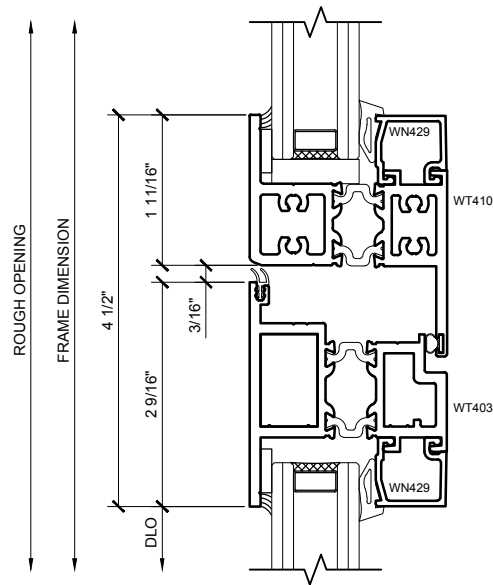
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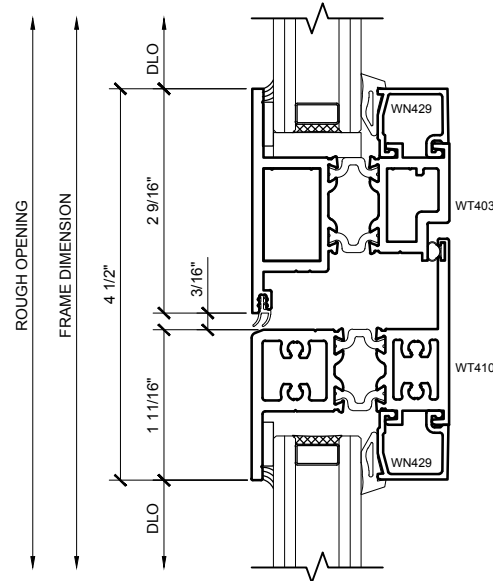
① SECTION DETAIL AT HEAD
1'-0"=1'-0"



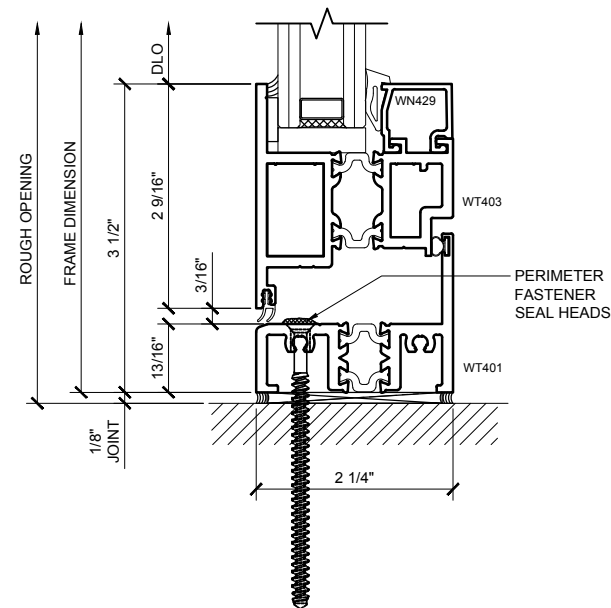
② SECTION DETAIL AT HEAD
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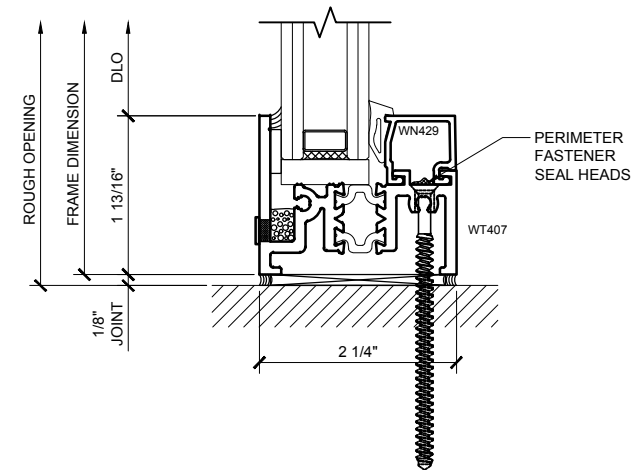
③ SECTION DETAIL AT
HORIZONTAL INTERMEDIATE
1'-0"=1'-0"



④ SECTION DETAIL AT
HORIZONTAL INTERMEDIATE
1'-0"=1'-0"



⑤ SECTION DETAIL AT SILL
1'-0"=1'-0"



⑥ SECTION DETAIL AT SILL
1'-0"=1'-0"

Revisions By:

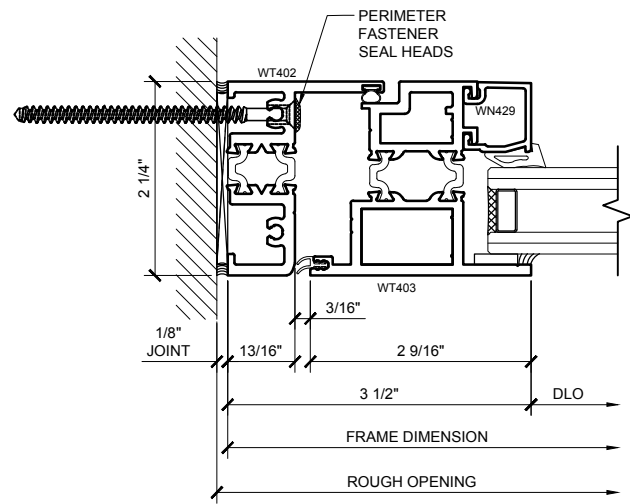
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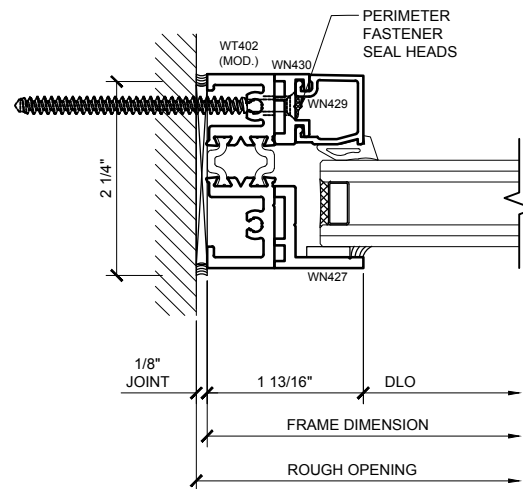
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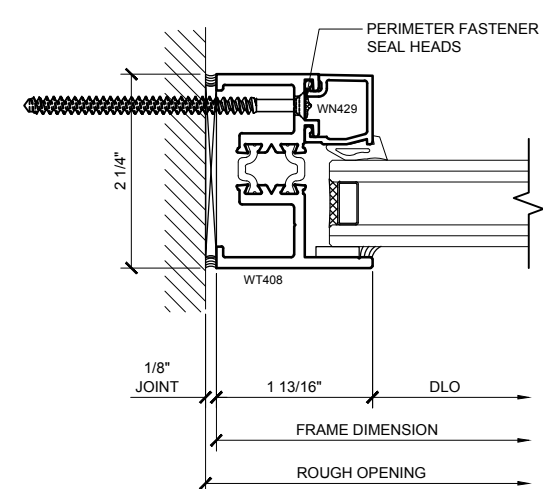
⑦ SECTION DETAIL AT JAMB

1'-0"=1'-0"



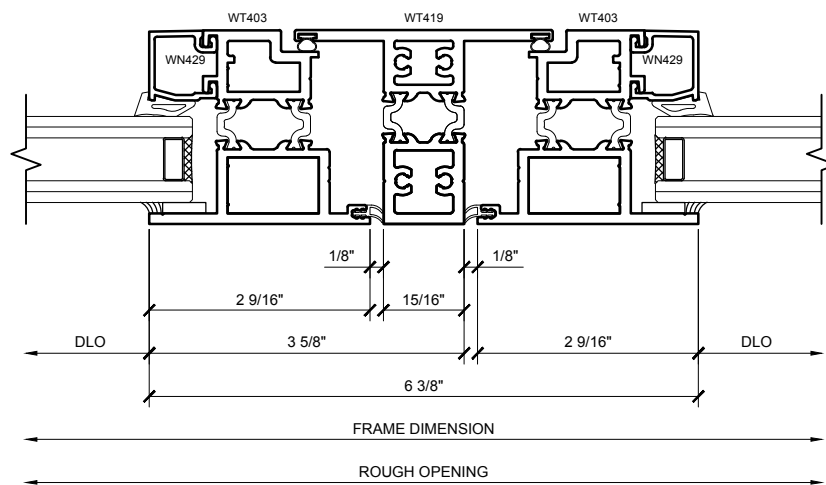
⑧ SECTION DETAIL AT JAMB

1'-0"=1'-0"



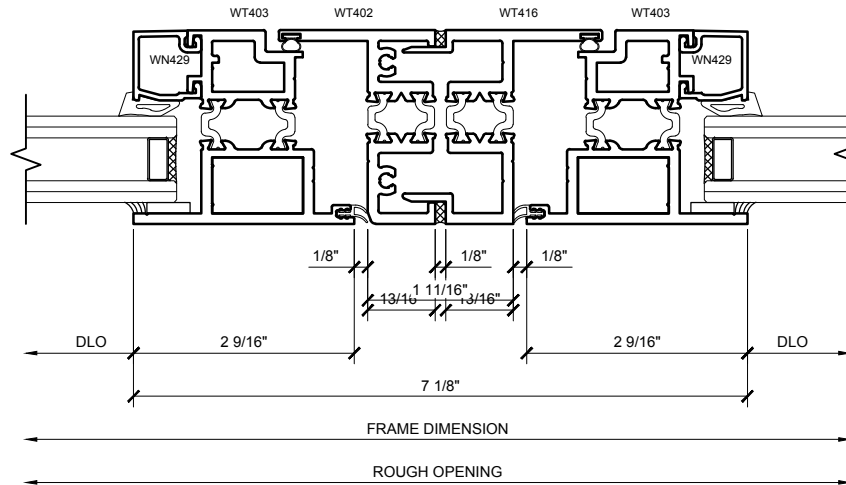
⑨ SECTION DETAIL AT JAMB

1'-0"=1'-0"



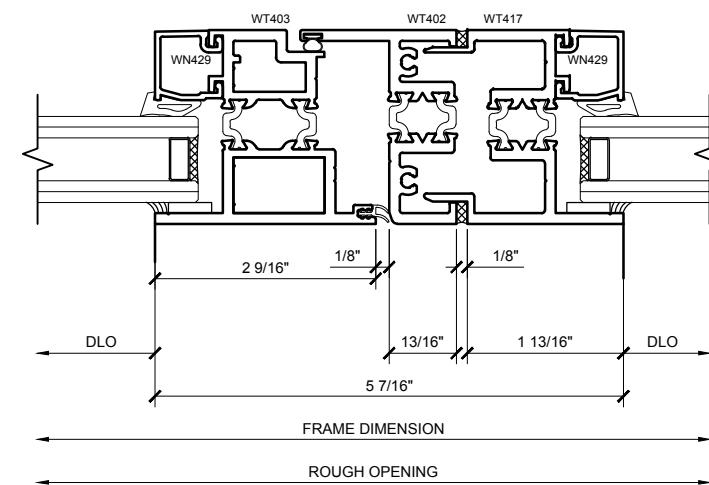
⑩ SECTION DETAIL AT VERTICAL INTERMEDIATE

1'-0"=1'-0"



⑪ SECTION DETAIL AT VERTICAL INTERMEDIATE

1'-0"=1'-0"



⑫ SECTION DETAIL AT VERTICAL INTERMEDIATE

1'-0"=1'-0"

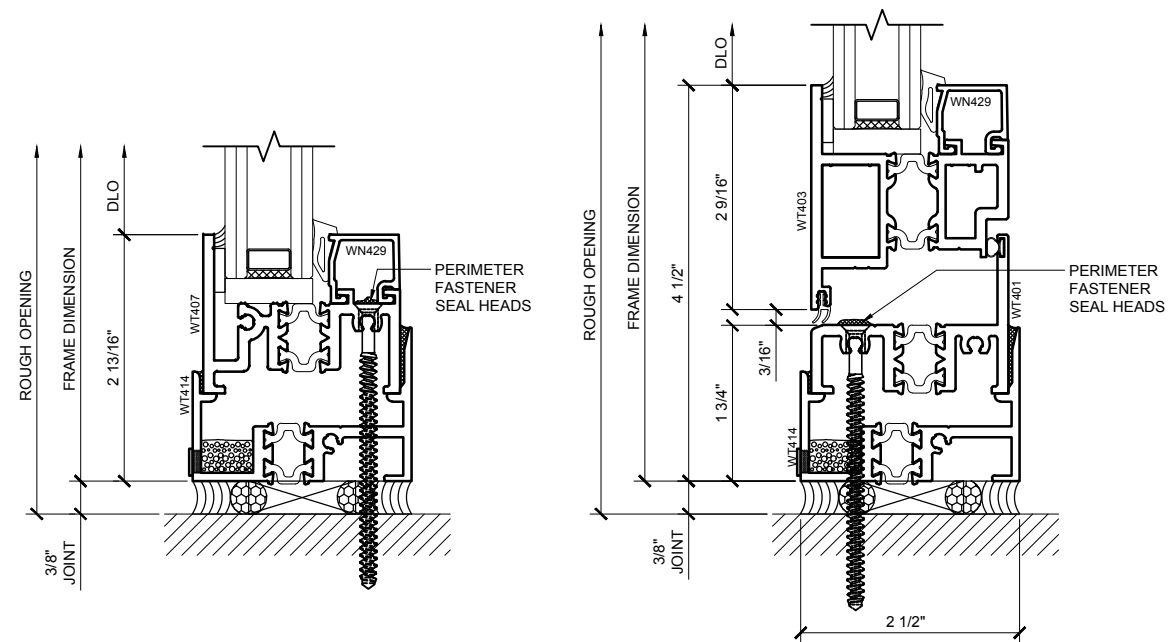
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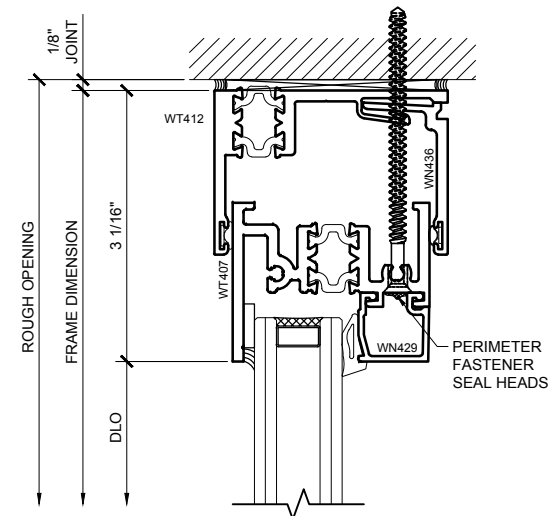
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SERIES 7400

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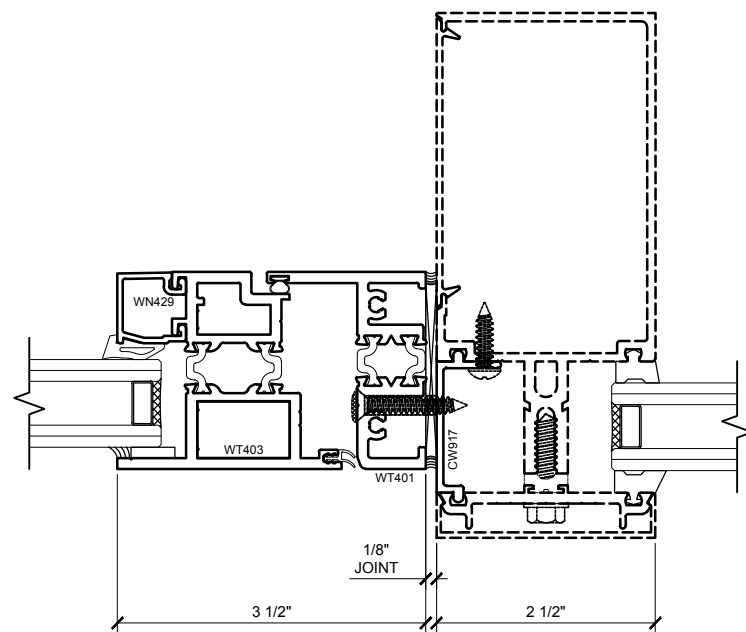
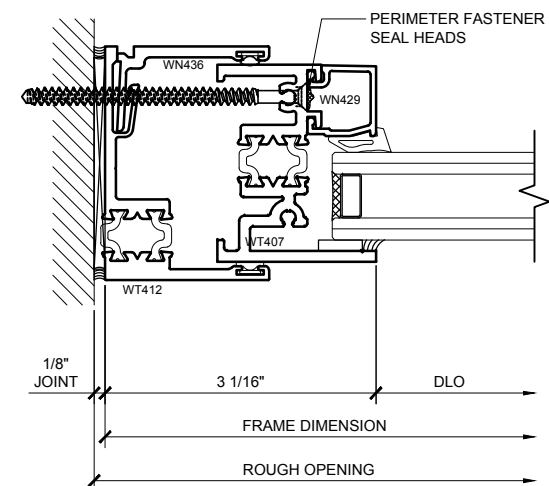
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① SECTION DETAIL AT STARTER SILLS
1'-0"=1'-0"



③ SECTION DETAIL AT COMPENSATION CHANNELS
1'-0"=1'-0"



② SECTION DETAIL AT CURTAIN WALL ADAPTOR
1'-0"=1'-0"

Revisions By:

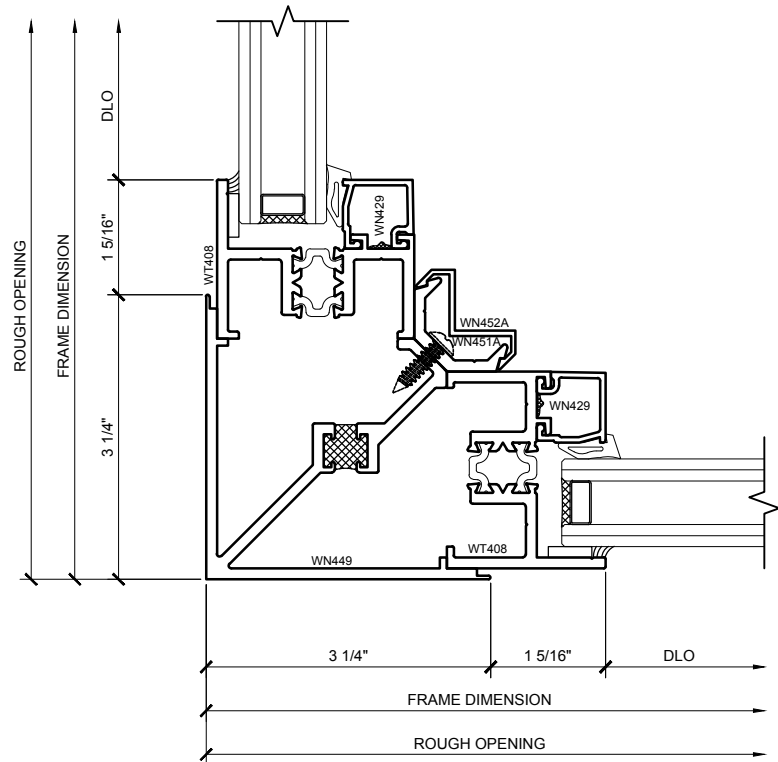
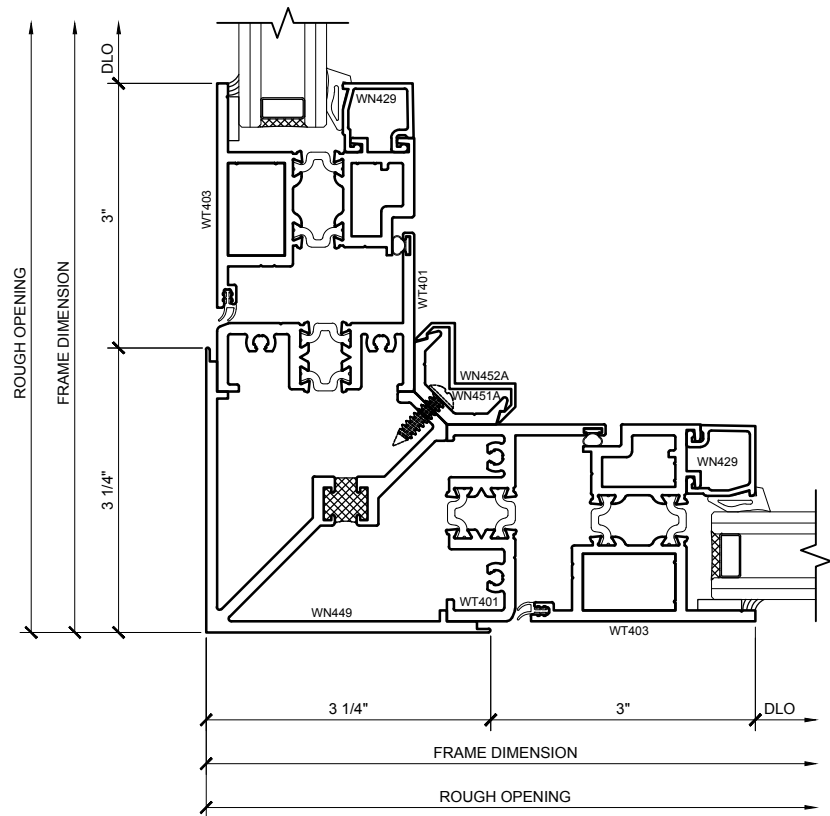
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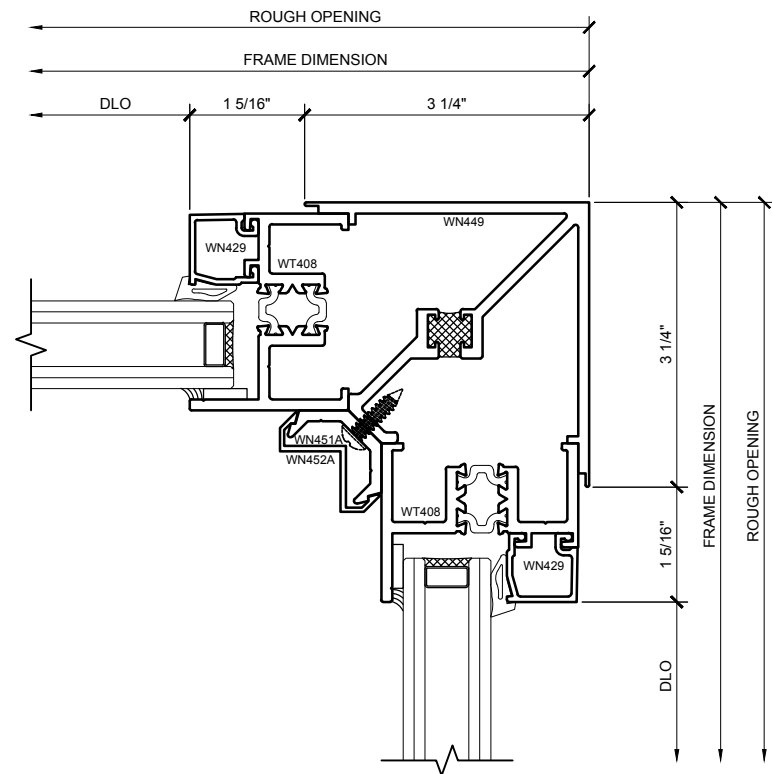
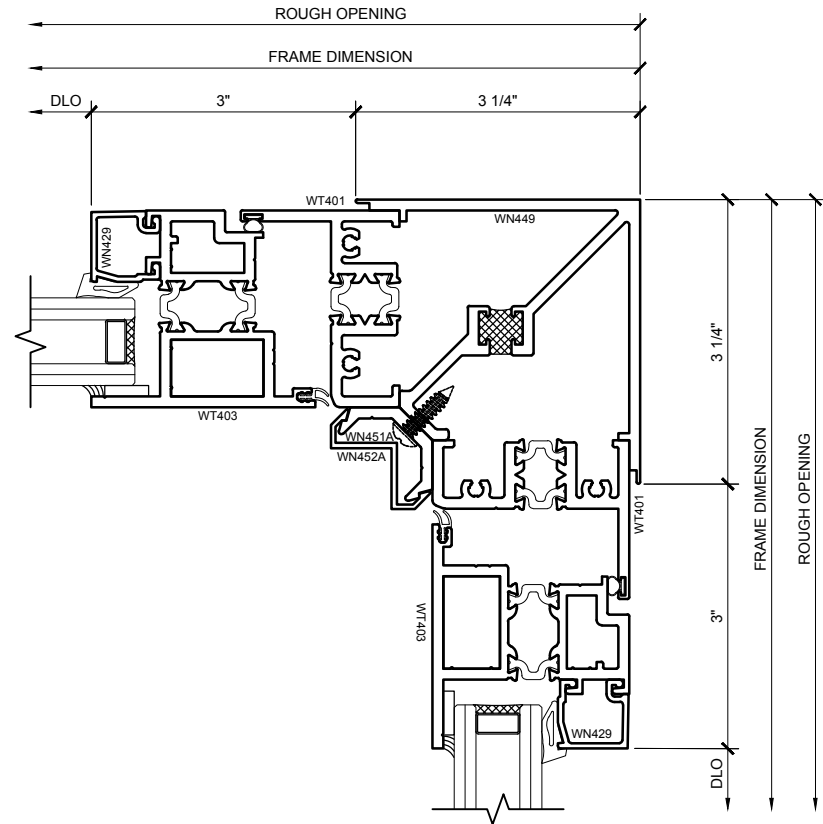
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4.01



⑤ SECTION DETAIL AT CORNER ADAPTORS

1'-0"=1'-0"



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Scale: AS NOTED
File Name:
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4.02