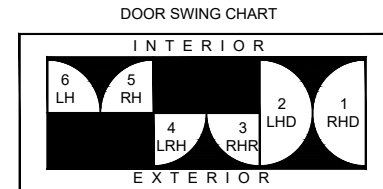


U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM

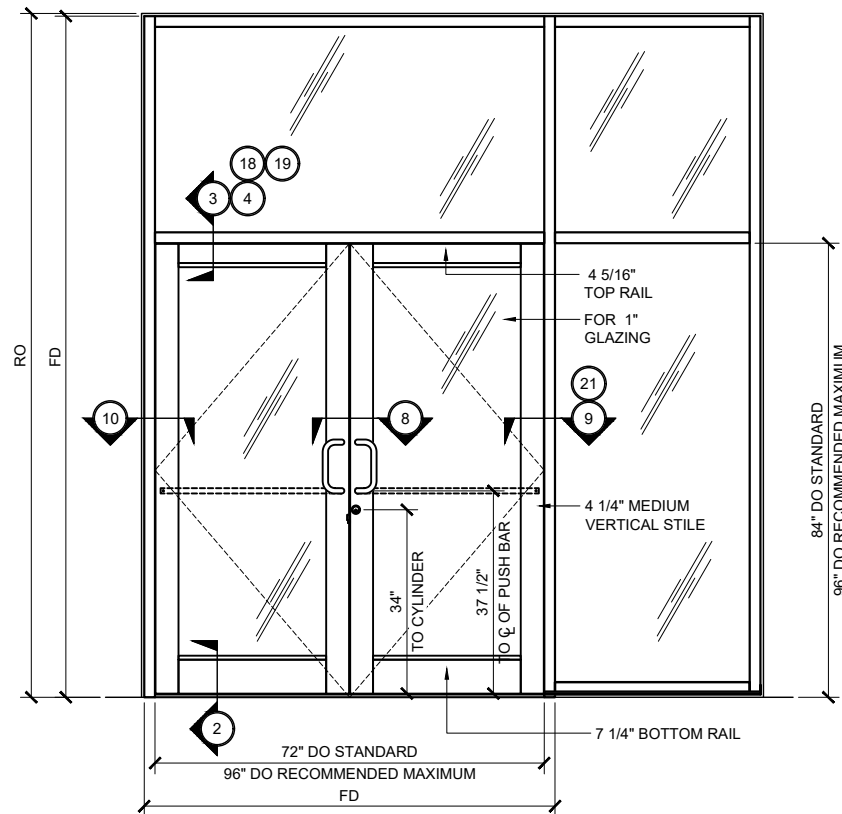


STANDARD ABBREVIATIONS

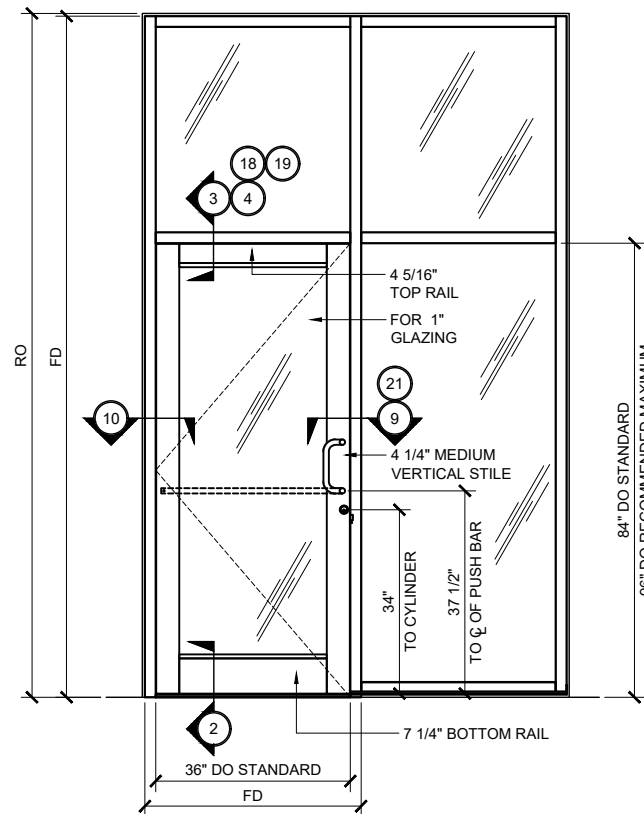
RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLIGHT OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

STRUCTURAL DISCLAIMER:

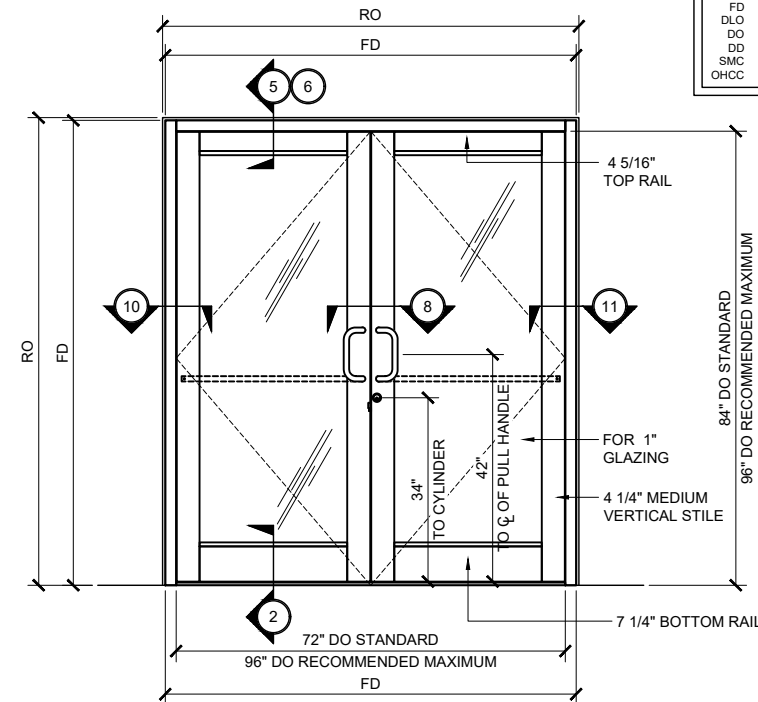
ALL CUSTOMERS WHO IN ANY WAY UTILIZE THIS PRODUCT ARE SOLELY RESPONSIBLE TO CONSULT A STRUCTURAL ENGINEER TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND SITE CONDITIONS. ALL INSTALLERS MUST BE QUALIFIED AND HAVE PROFESSIONAL KNOWLEDGE ABOUT COMPLIANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS, SAFETY FACTORS, AND THE APPROPRIATE CHOICE OF FIXING MATERIAL AND PROCEDURES.



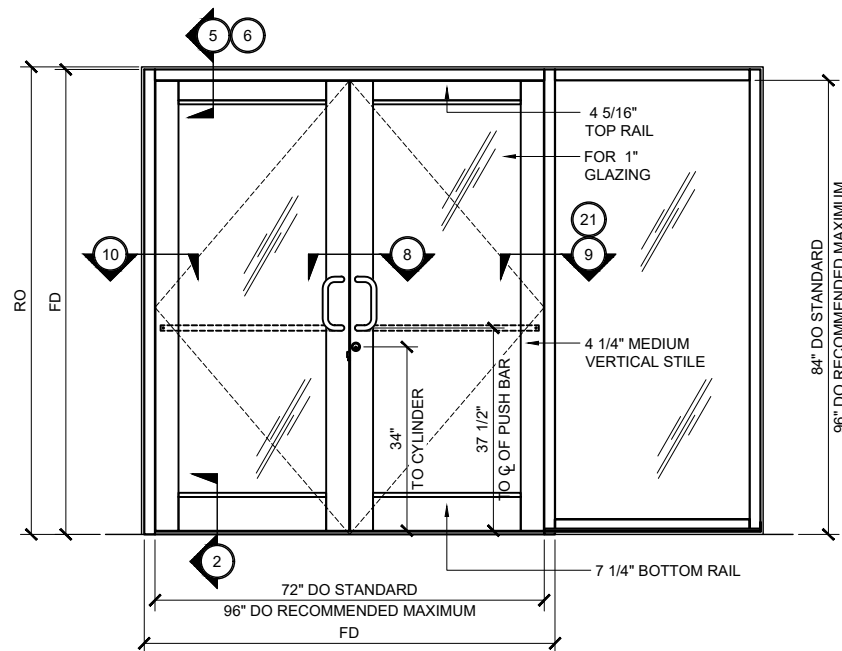
MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(DOUBLE DOOR @ TRANSOM FRAME) 3/4" = 1'-0"



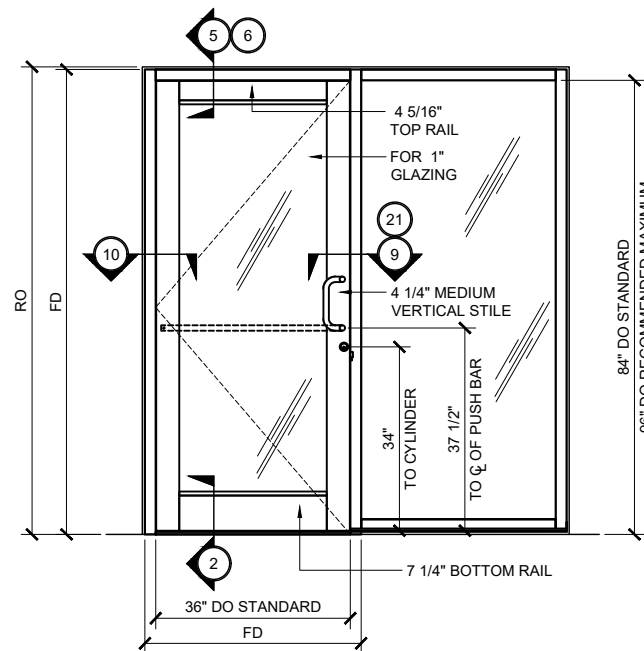
MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(SINGLE DOOR @ TRANSOM FRAME) 3/4" = 1'-0"



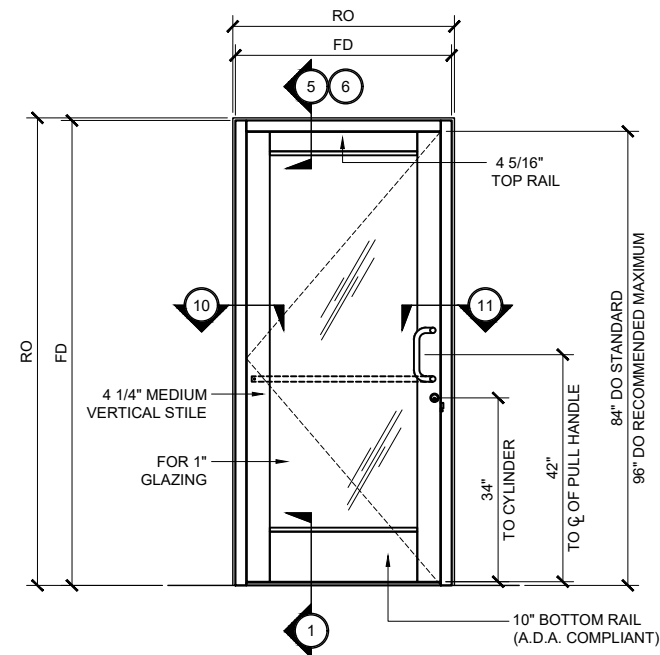
MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(DOUBLE DOOR @ UP / OVER FRAME) 3/4" = 1'-0"



MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(DOUBLE DOOR @ UP / OVER FRAME WITH SIDELITE) 3/4" = 1'-0"



MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(SINGLE DOOR @ UP / OVER FRAME WITH SIDELITE) 3/4" = 1'-0"



MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(SINGLE DOOR @ UP / OVER FRAME) (SHOWN W/ 10" BOTTOM RAIL) 3/4" = 1'-0"

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Description:
U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

Drawn By: RPD

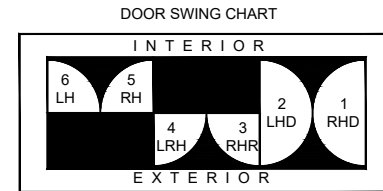
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File Name: 400AT.dwg

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U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



STANDARD ABBREVIATIONS

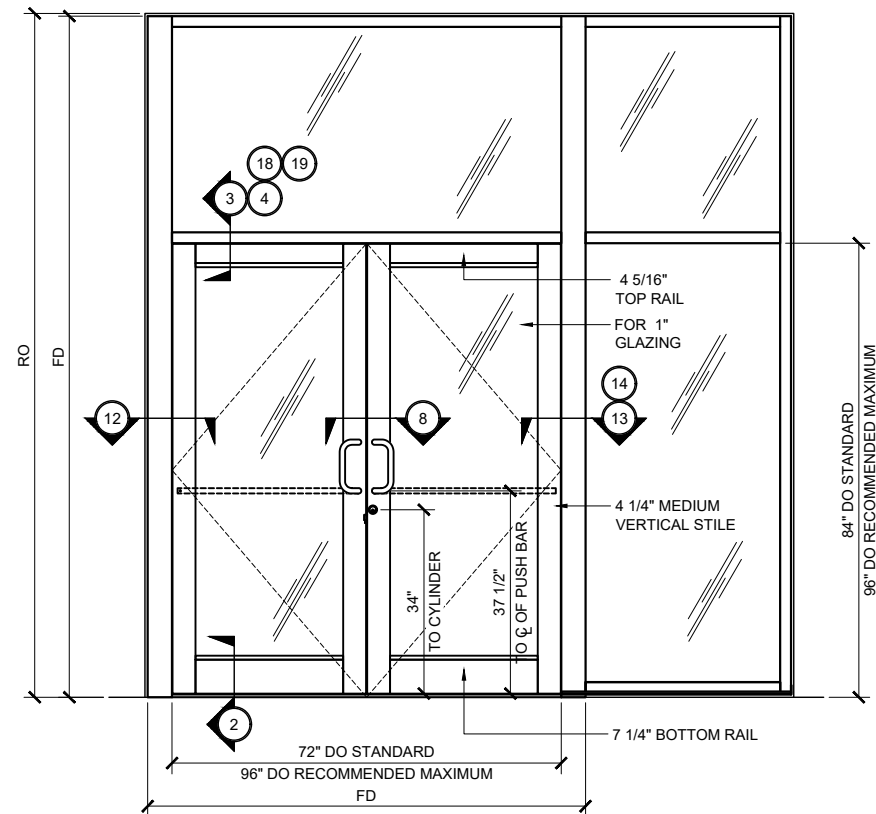
RO	ROUGH OPENING
FD	FRAME DIMENSION
DLO	DAYLIGHT OPENING
DO	DOOR OPENING
DD	DOOR DIMENSION
SMC	SURFACE MOUNTED CLOSER
OHCC	OVERHEAD CONCEALED CLOSER

Revisions By:

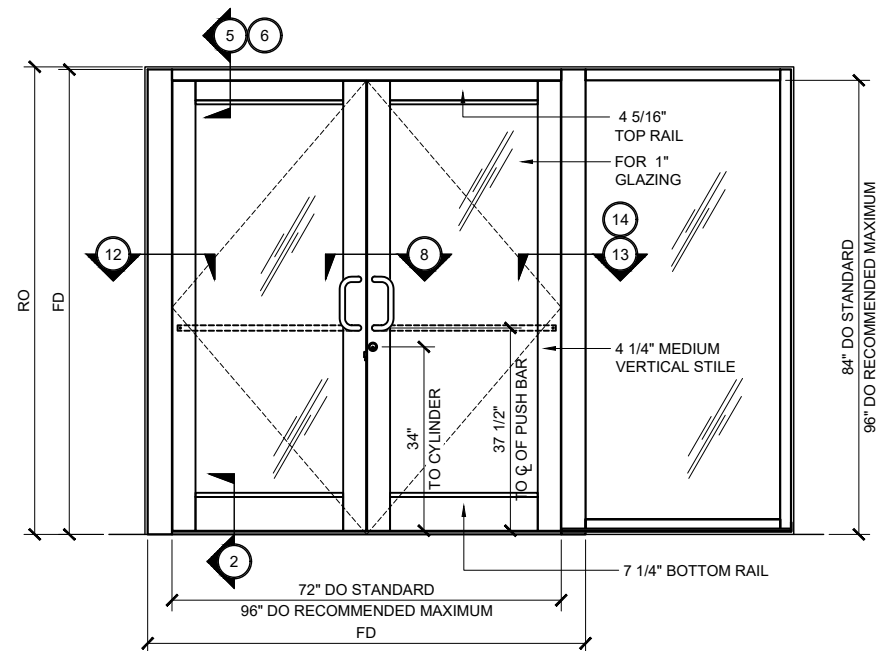
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MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(DOUBLE DOOR @ TRANSOM FRAME) 3/4" =1'-0"



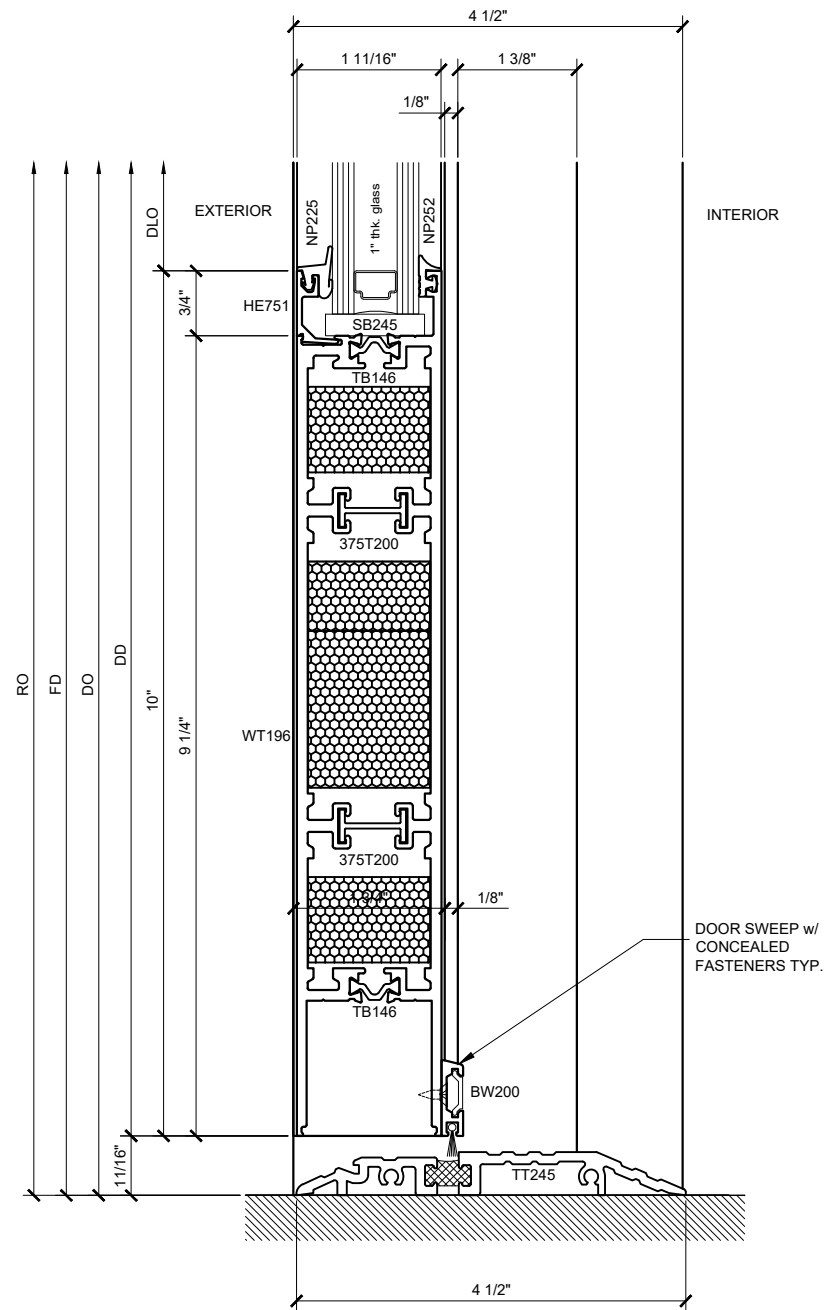
MEDIUM STILE SERIES 400AT DOOR TYP. ELEVATION
(DOUBLE DOOR @ UP / OVER FRAME WITH SIDELITE) 3/4" =1'-0"

Description:
U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

Drawn By:	RPD
Date:	01/17/17
Scale:	AS NOTED
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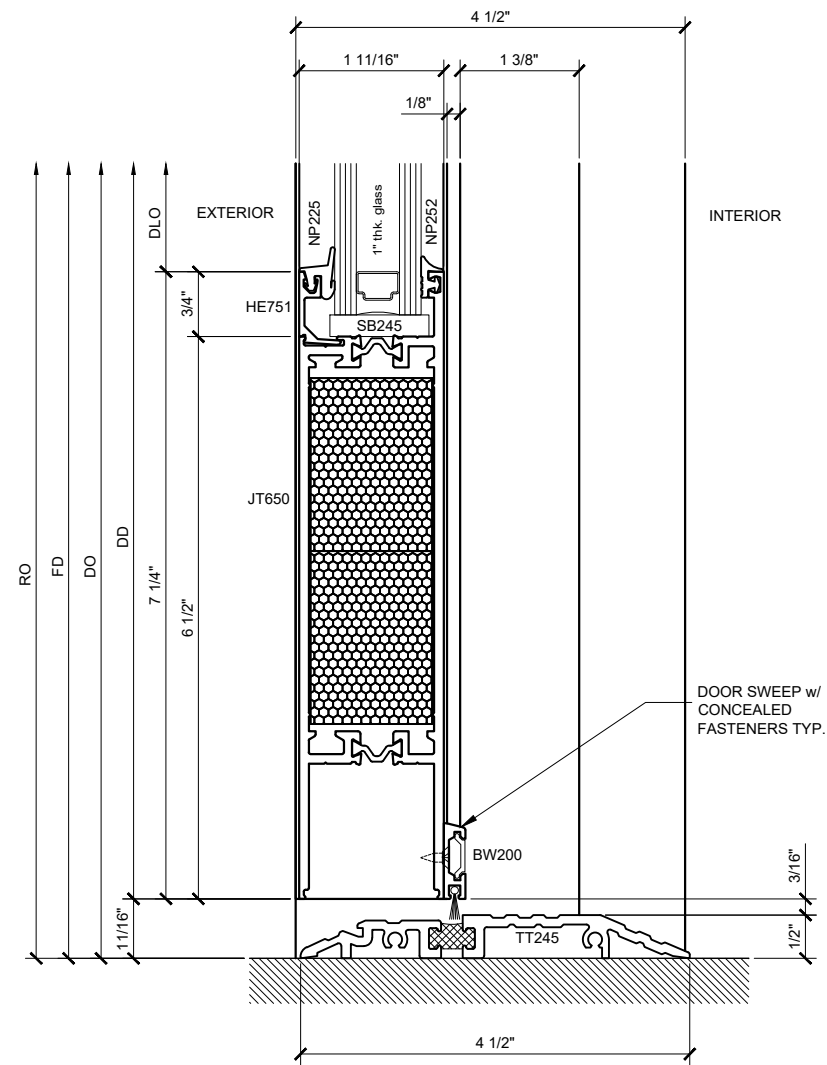
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U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ 10" DOOR SILL ①

SCALE: FULL SIZE



SECTION DETAIL @ 7 1/4" DOOR SILL ②

SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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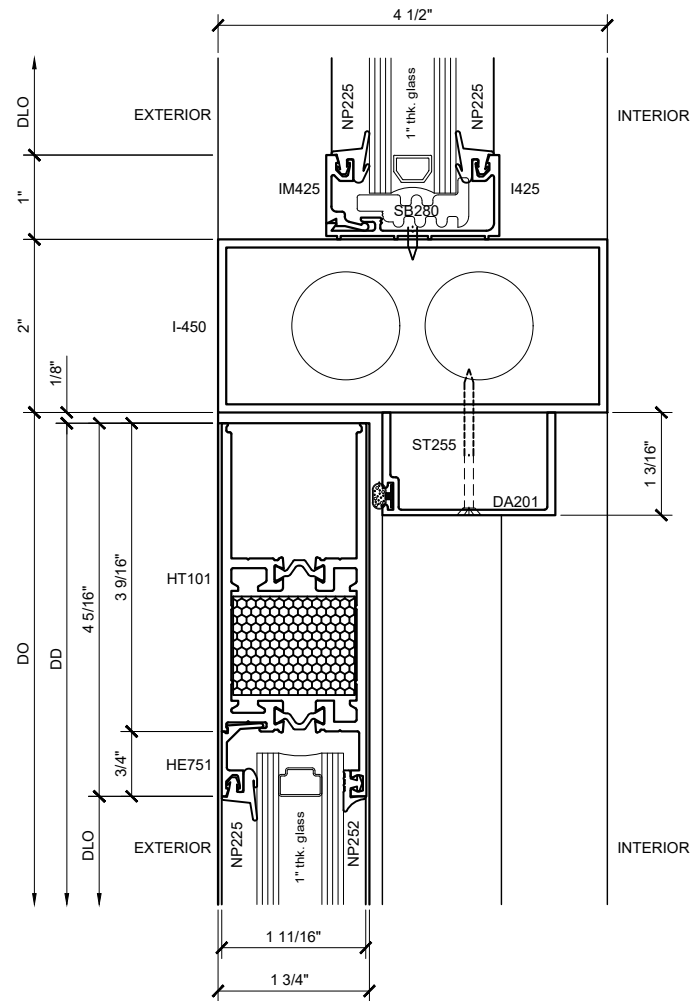
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U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

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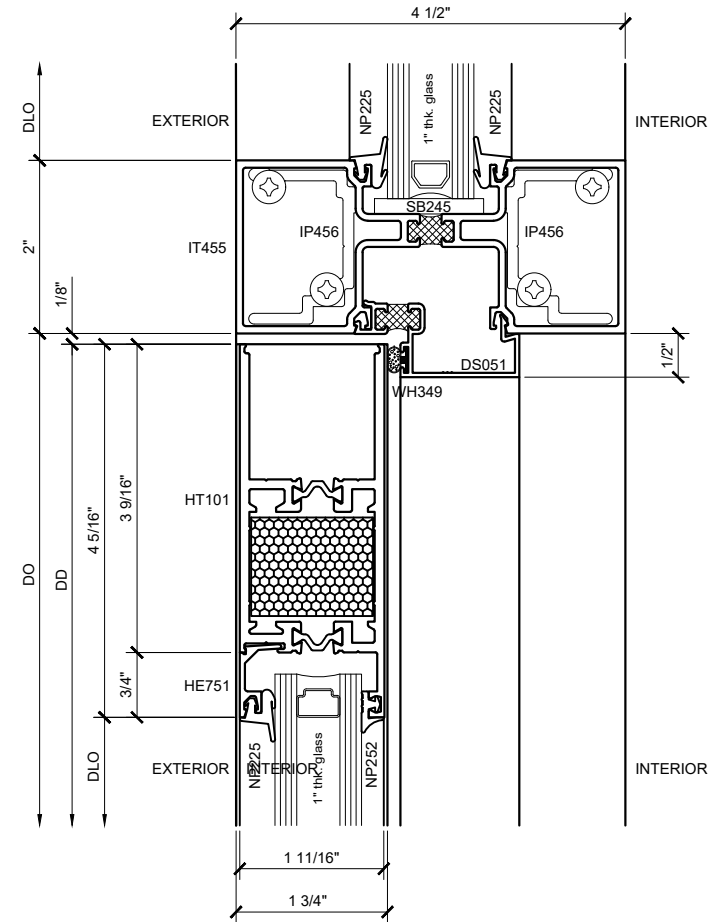
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1.01

U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ DOOR HEAD w/ OHCC ③
SCALE: FULL SIZE



SECTION DETAIL @ DOOR HEAD ④
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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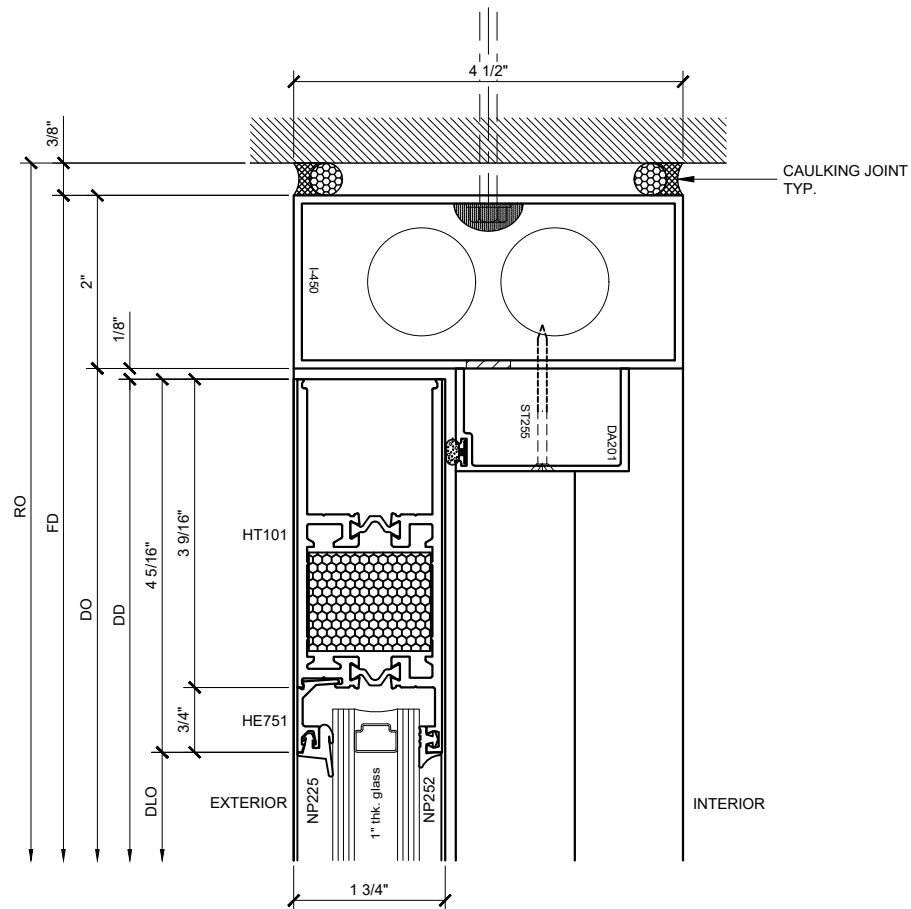
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U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

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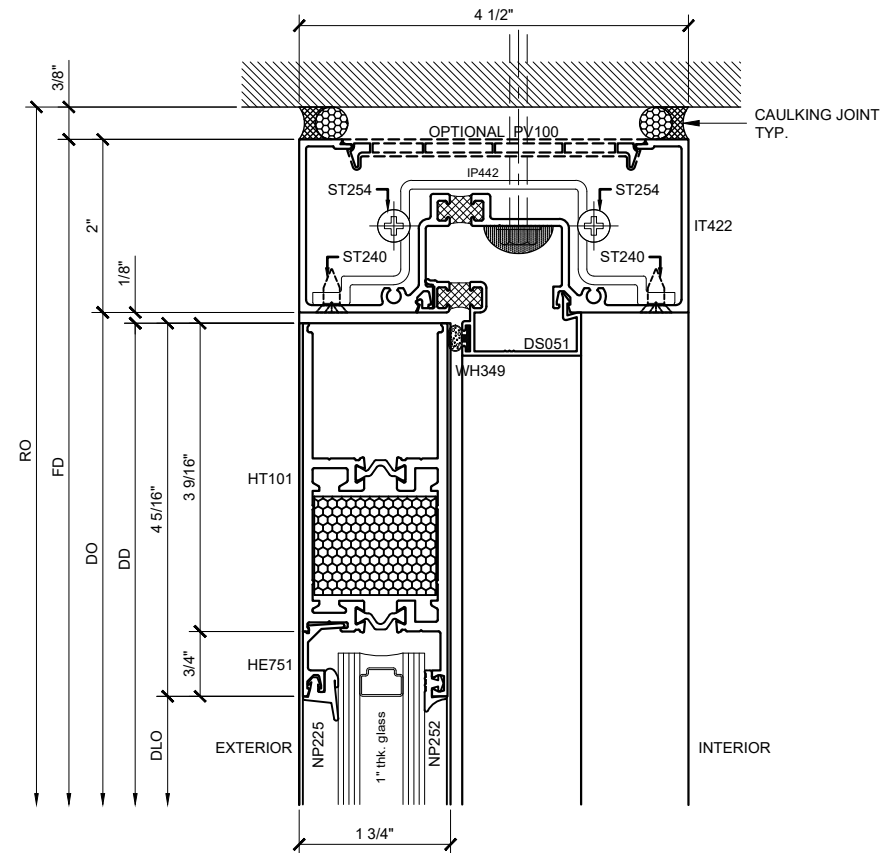
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U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ DOOR HEAD w/ OHCC ⑤
SCALE: FULL SIZE



SECTION DETAIL @ DOOR HEAD ⑥
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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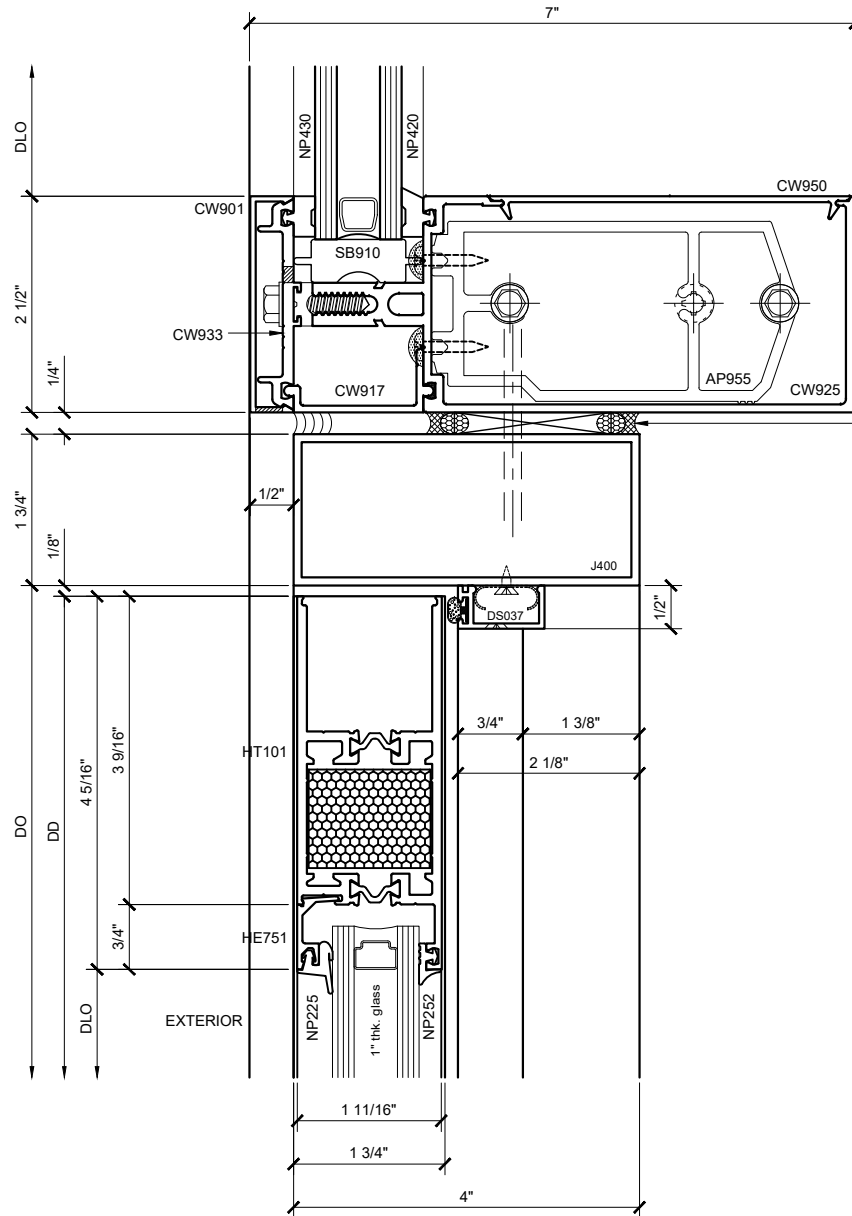
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MEDIUM STILE SERIES 400AT
DOOR SYSTEM

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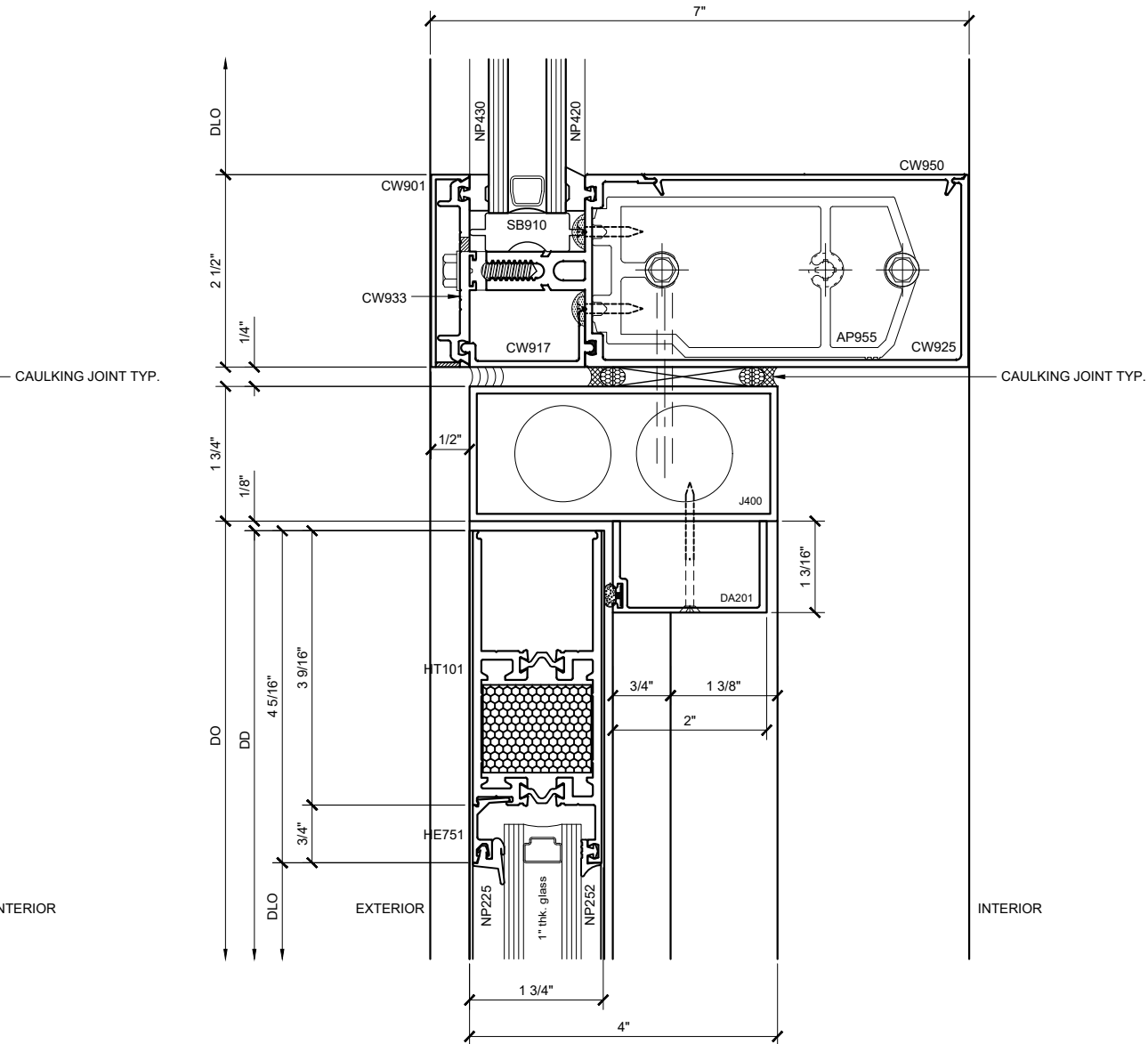
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1.03

U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ DOOR HEAD w/ OHCC 18
SCALE: FULL SIZE



SECTION DETAIL @ DOOR HEAD w/ OHCC 19
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES 3250 STOREFRONT SYSTEM

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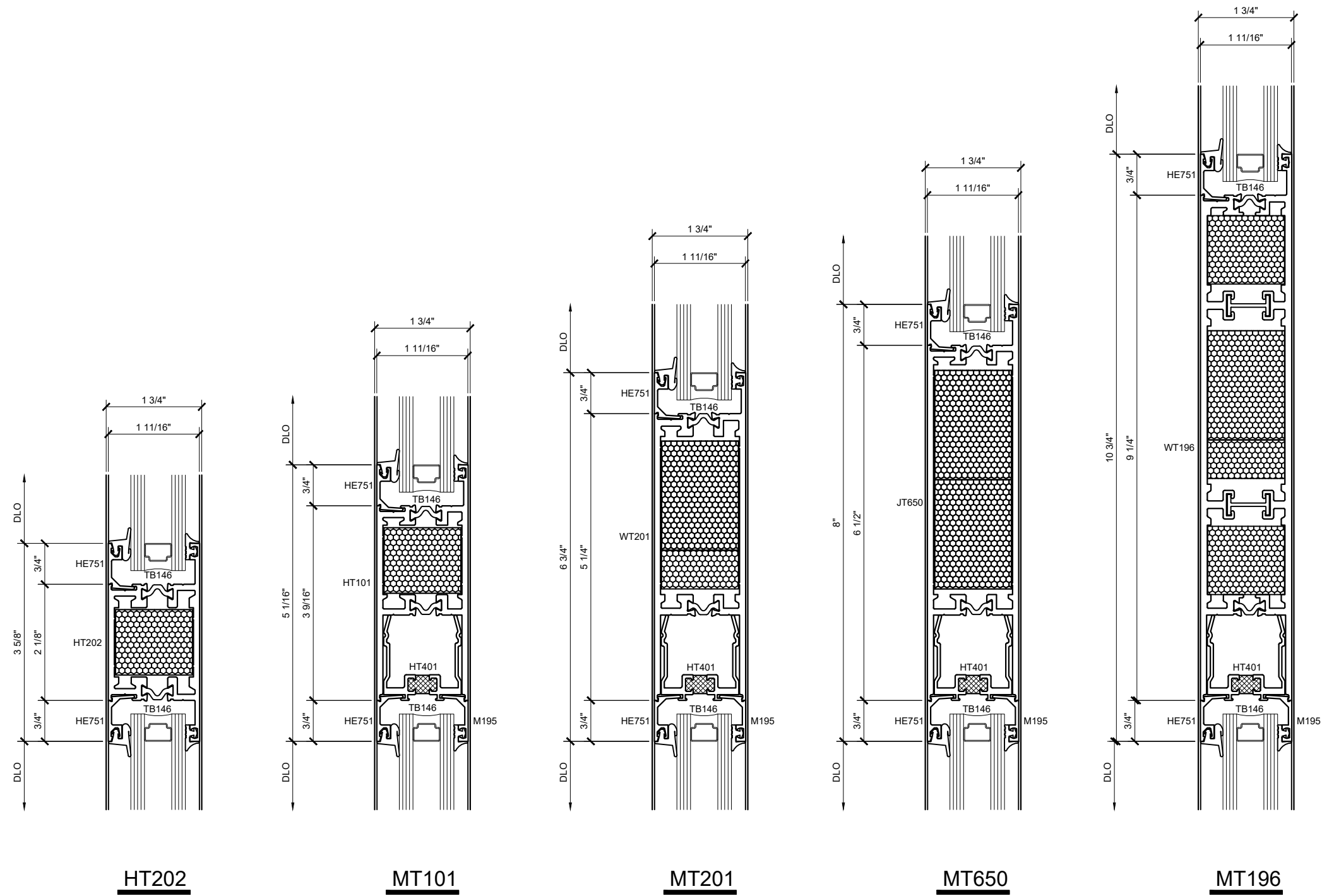
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U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

Drawn By: RPD
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1.04

U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



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DOOR SYSTEM

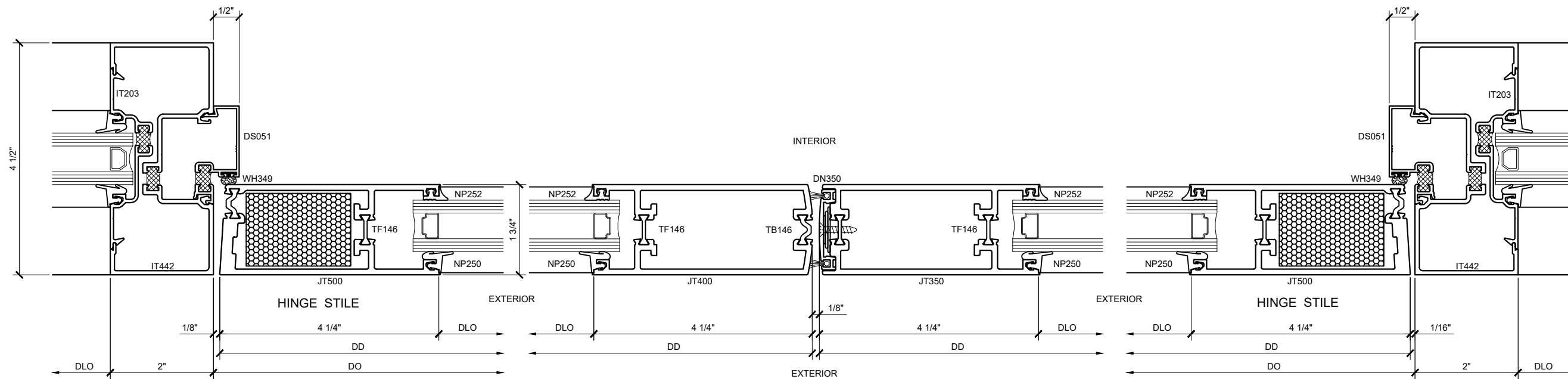
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1.05

NARROW STILE OFFSET-HUNG SERIES 400AT DOOR MUNTINS

U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ DOOR JAMB 7
SCALE: FULL SIZE

SECTION DETAIL @ MEETING STILES 8
SCALE: FULL SIZE

SECTION DETAIL @ DOOR JAMB 9
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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Description:
U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

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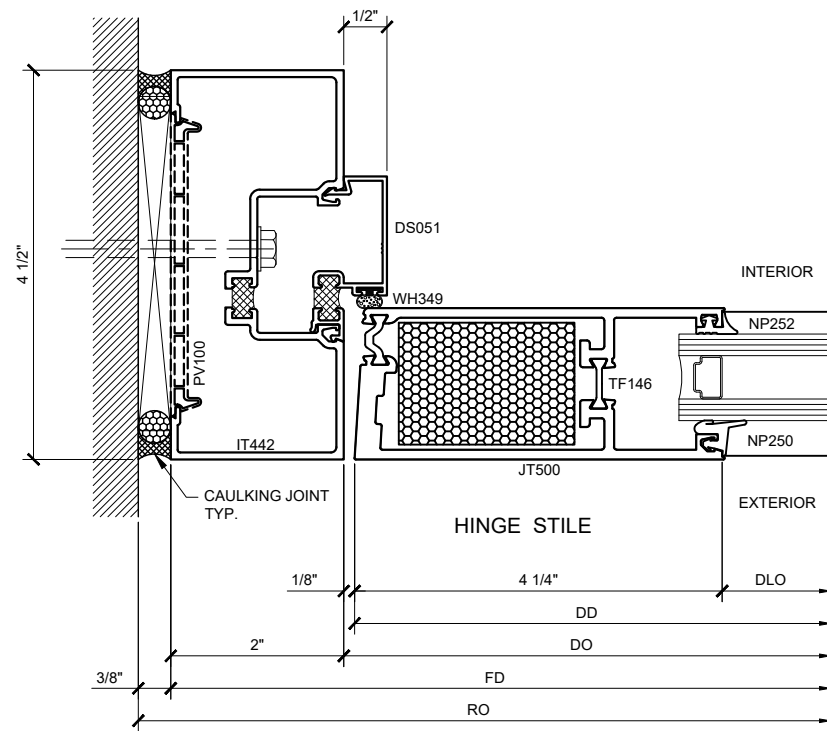
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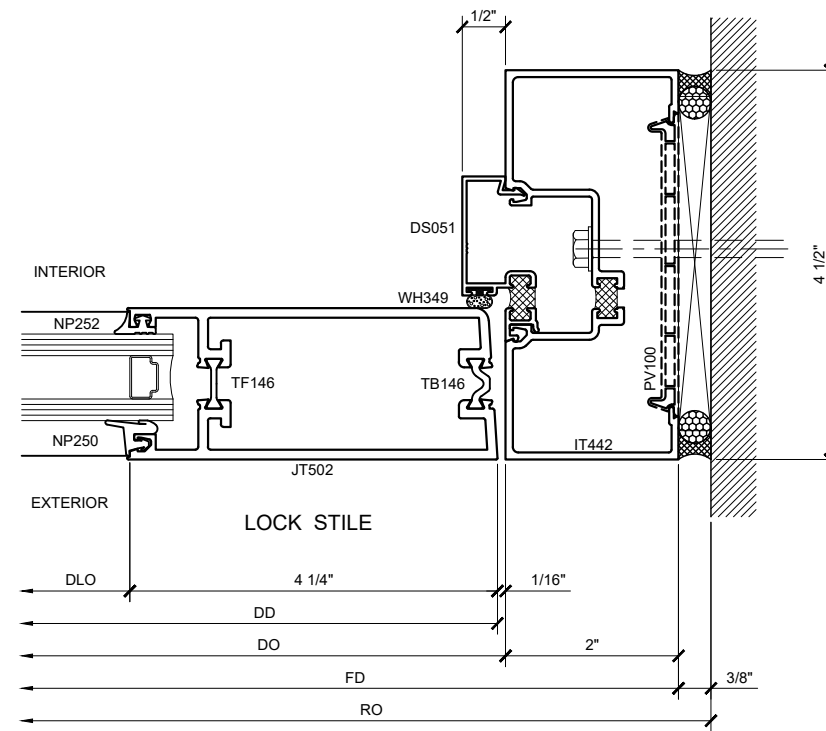
U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM

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SECTION DETAIL @ DOOR JAMB 10
SCALE: FULL SIZE



SECTION DETAIL @ DOOR JAMB 11
SCALE: FULL SIZE

Description:
U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

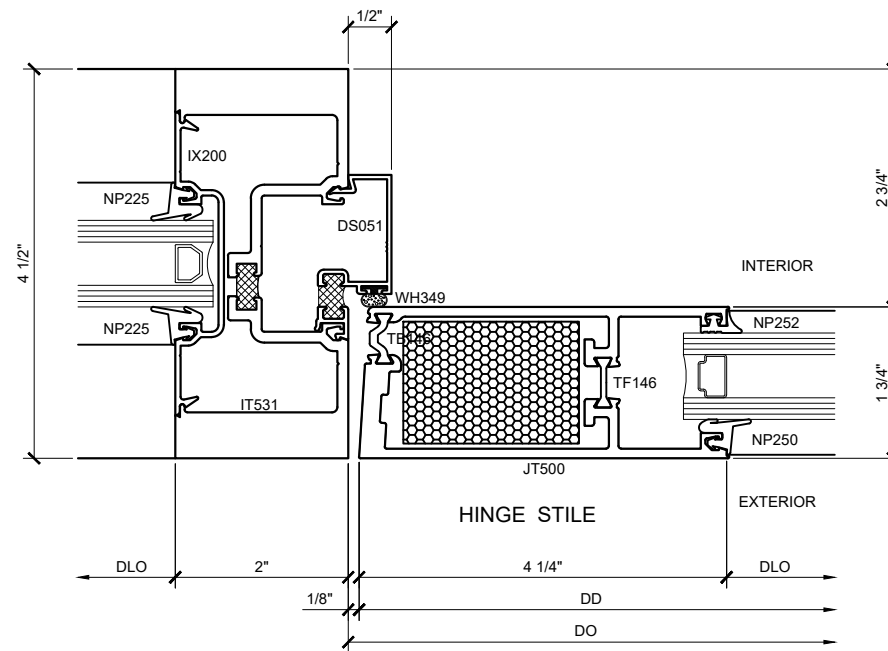
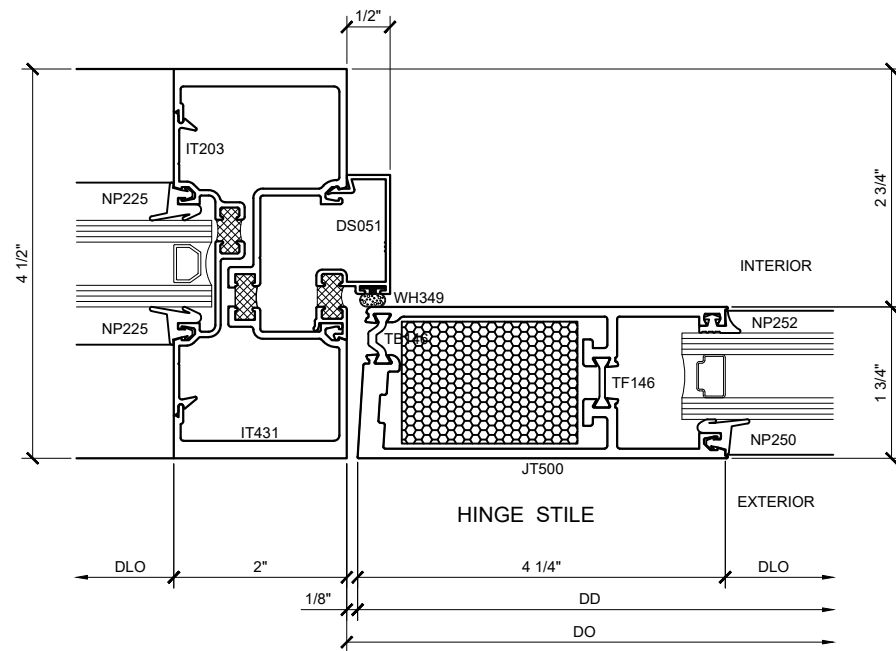
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2.02

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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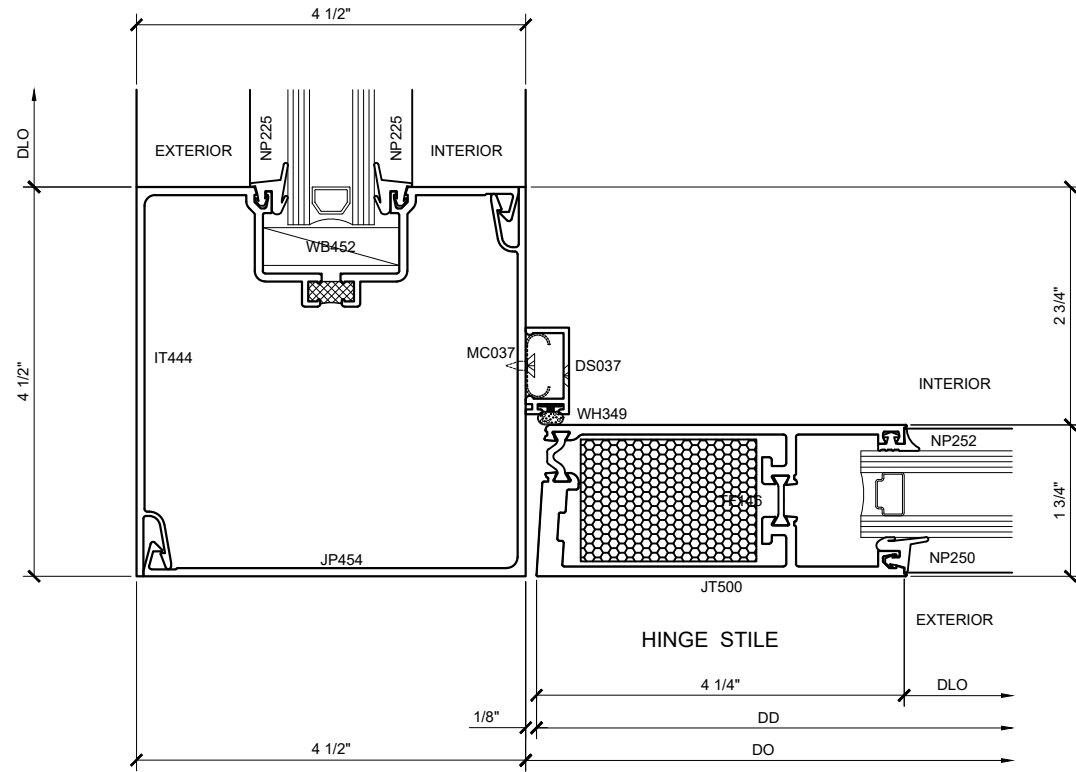
Description:
U.S. ALUMINUM
MEDIUM STILE SERIES 400AT
DOOR SYSTEM

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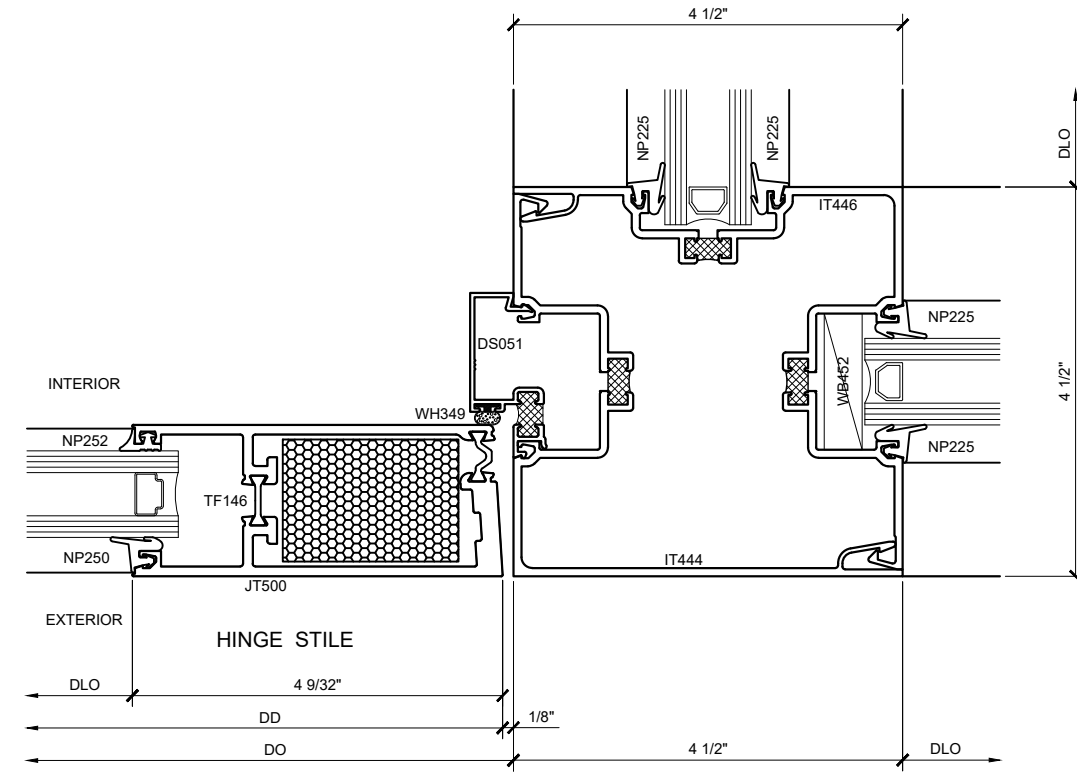
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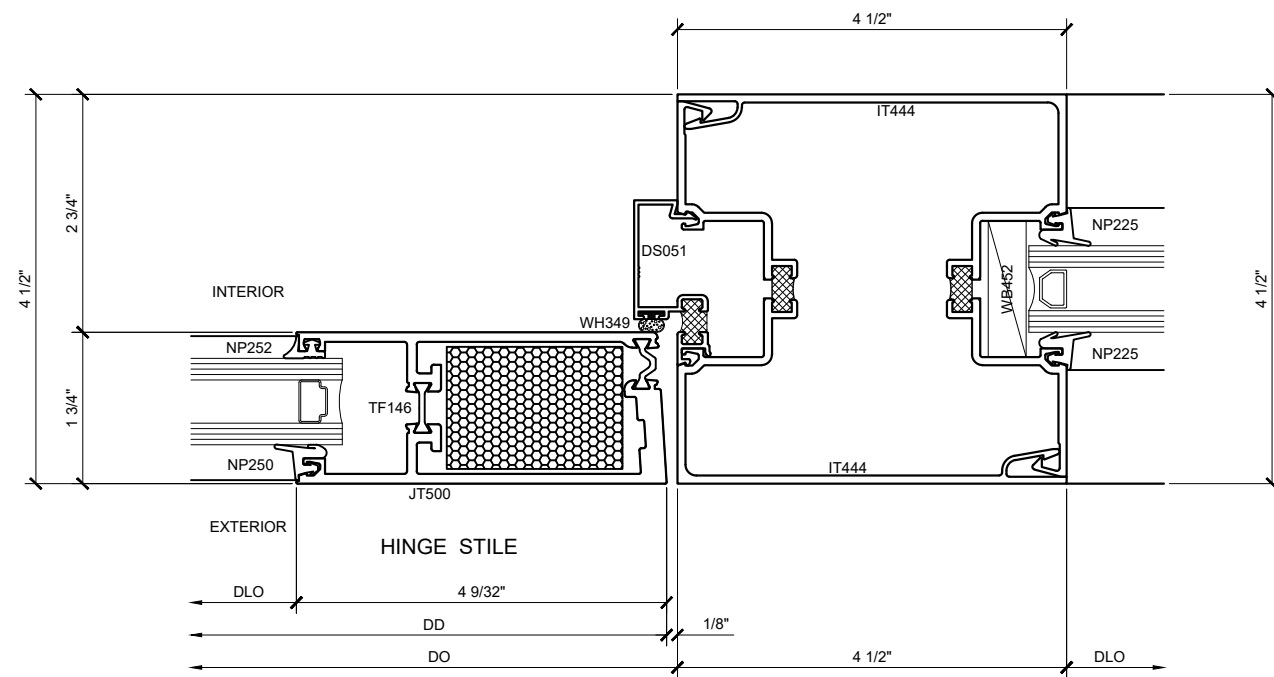
U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL AT WIDE HINGE STYLE
CORNER VERTICAL (12)
SCALE: FULL SIZE



SECTION DETAIL AT WIDE HINGE STYLE
"T" VERTICAL (13)
SCALE: FULL SIZE



SECTION DETAIL AT WIDE HINGE STYLE
INTERMEDIATE VERTICAL (14)
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES IT451 STOREFRONT SYSTEM

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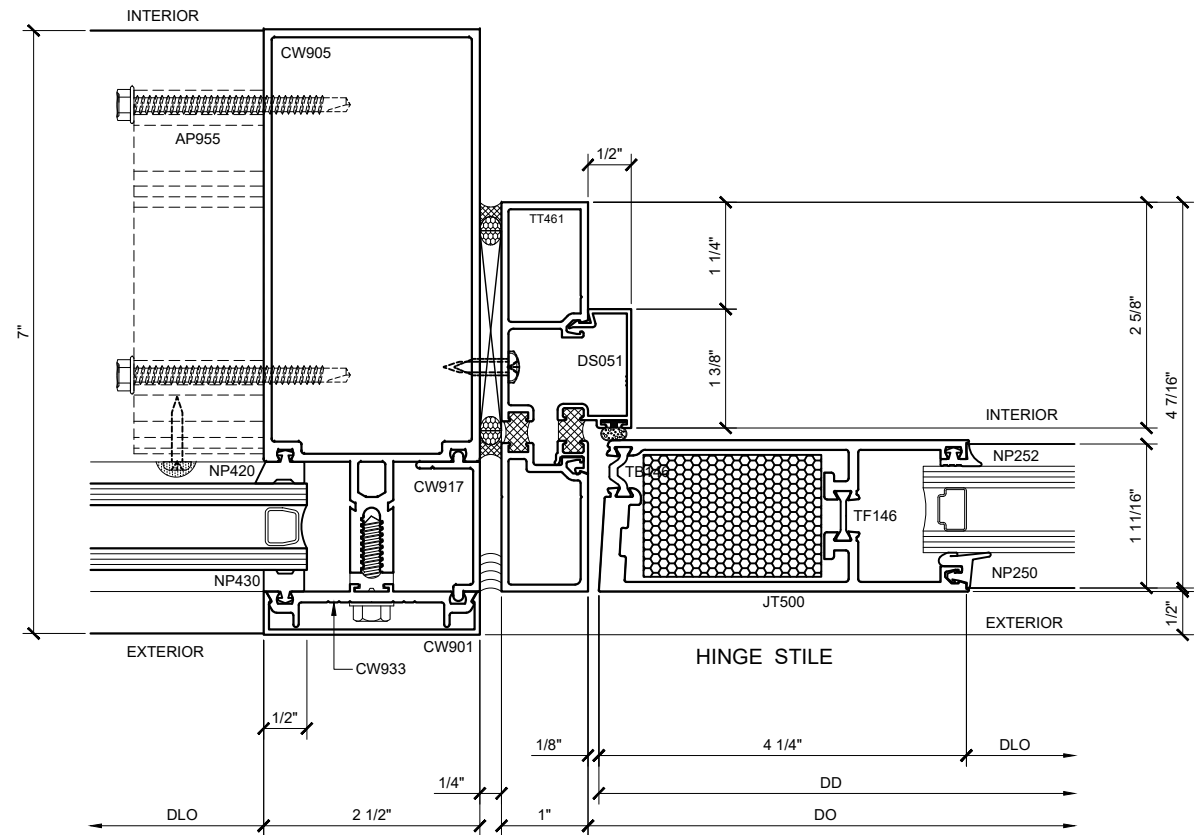
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DOOR SYSTEM

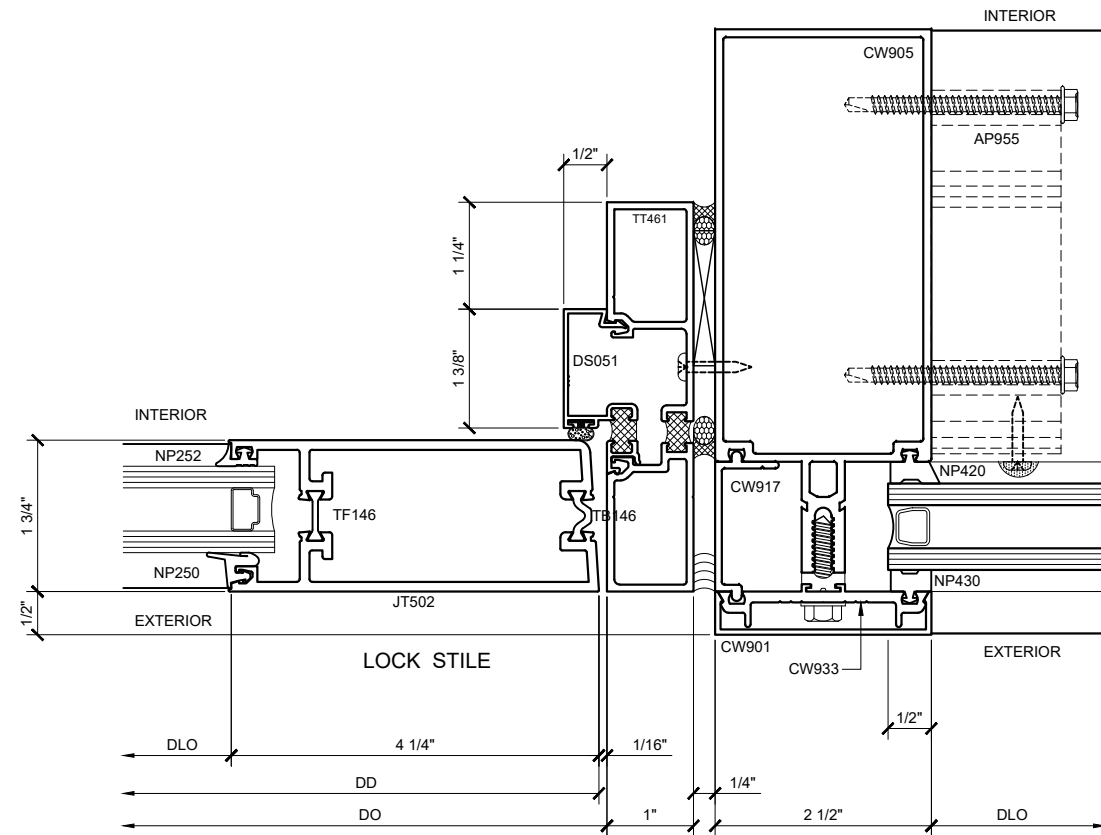
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Date:	01/17/17
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U.S. ALUMINUM MEDIUM STILE SERIES 400AT DOOR SYSTEM



SECTION DETAIL @ DOOR JAMB (20)
SCALE: FULL SIZE



SECTION DETAIL @ DOOR JAMB (21)
SCALE: FULL SIZE

MEDIUM STILE OFFSET-HUNG SERIES 400AT DOOR DETAILS
SHOWN WITH SERIES 3250 STOREFRONT SYSTEM

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DOOR SYSTEM

Drawn By: RPD
Date: 01/17/17
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