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• Series 7600

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Project: 800J Lofts, Sacramento, CA

Due to the diversity in state/provincial, local, and federal laws and codes that govern the design and application of architectural products, it is the responsibility of the individual architect, owner, and installer to ensure that products selected for use on projects comply with all applicable building codes and laws. U.S. Aluminum exercises no control over the use or application of its products, glazing materials, and operating hardware, and assumes no responsibility thereof.

The rapidly changing technology within the architectural aluminum products industry demands that U.S. Aluminum reserve the right to revise, discontinue or change any product line, specification or electronic media without prior written notice.

**NOTE:** Dimensions in parentheses ( ) are millimeters unless otherwise noted.

- Other metric units shown in this publication are:
- m - meter
  - Pa - pascal
  - MPa - megapascal
  - Kg - kilogram
  - KPa - kilopascal

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# WINDOWS



## Specifications

## Concealed Vent • Series 7600

### SECTION 08 51 13 ALUMINUM WINDOWS

#### QUALITY ASSURANCE

Drawings and specifications are based on the Series 7600 Concealed Vent Thermal CW100 Windows as manufactured by U.S. Aluminum. Whenever substitute products are to be considered, supporting technical literature, samples, drawings, and performance data must be submitted 10 days prior to bid in order to make a valid comparison of the products involved. Test reports certified by an AAMA independent test laboratory must be made available upon request.

#### PART 1 GENERAL

##### 1.01 Work Included

A. Furnish and install aluminum architectural windows complete with hardware and related components as shown on drawings and specified in this section.

*Specify glass and glazing in this section if window assemblies are to be glazed by the window manufacturer. If glazing is to be done by a different contractor, glass and glazing should be specified in Section 08 80 00.*

B. Glass and Glazing

1. All units shall be factory glazed.  
OR
1. Reference Section 08 80 00 for Glass and Glazing.

*List work and materials related to this section but specified in other sections.*

##### 1.02 Related Work

Section 08 40 00 - Entrances and Storefronts  
Section 08 44 00 - Glazed Curtain Walls  
Section 08 50 00 - Windows

##### 1.03 Testing and Performance Requirements

A. Test Units

1. Air, water, and structural test unit

shall conform to requirements set forth in ANSI/AAMA/NWWDA 101 I.S. 2-97 and AAMA 910-93 or CSA A440.

2. Thermal test unit sizes shall be 36" x 60" (914 x 1524). Unit shall consist of a casement, fixed or projected window.

B. Test Procedures and Performances

1. Windows shall conform to all AAMA/ANSI/NWWDA-101 I.S. 2-97 and AAMA 910-93 or CSA A440 requirements for the window type referenced in 1.01.B. In addition, the following specific performance requirements shall be met.

2. Air Infiltration Test -

With ventilators closed and locked, test unit in accordance with ASTM E 283-91 at a static air pressure difference of 6.24 psf. Air infiltration shall not exceed .30 cfm per foot of crack.

3. Water Resistance Test -

With ventilators closed and locked, test unit in accordance with ASTM E 331-96/ASTM E 547 at a static air pressure difference of 12 psf. There shall be no uncontrolled water leakage.

4. Uniform Load Deflection Test -

With ventilators closed and locked, test unit in accordance with ASTM E 330-97 at a static air pressure difference of 112.5 psf positive and negative pressure. No member shall deflect over L/175 of its span.

5. Condensation Resistance Test (CRF) -

With ventilators closed and locked, test unit in accordance with AAMA 1503. Condensation Resistance Factor (CRF) shall not be less than 49.

6. Thermal Transmittance Test (Conductive U-Value) -

With ventilators closed and locked, test unit in accordance with NFRC 100 and AAMA 1503. Conductive thermal transmittance (U-Value) shall have a range between 0.35 to 0.56 BTU/hr/ft<sup>2</sup>/°F.

7. AAMA CW100 Rating

Testing Procedures - AAMA/WDMA/CSA 101/I.S.2/A440-8 - Laboratory Performance Testing.  
AAMA 503-08 - Newly Installed Fenestration Products.  
AAMA 511-08 - Installed Fenestration Products After 6 Months.

##### 1.04 Quality Assurance

- A. Provide test reports from AAMA accredited laboratories certifying the performance as specified in 1.05 or 11.15 of CSA A440.
- B. Test reports shall be accompanied by the window manufacturer's letter of certification, stating the tested window meets or exceeds the referenced criteria for the appropriate AAMA/NWWDA 101/I.S.2-97 and AAMA 910-93 or CSA A440 window type.

##### 1.05 Submittals

- A. Contractor shall submit shop drawings, finish samples, test reports, and warranties.

##### 1.06 Warranties

A. Total Window System

1. The responsible contractor shall assume full responsibility and warrant for one year the satisfactory performance of the total window installation which includes that of the windows, hardware, glass (including insulating units), glazing, anchorage and setting system, sealing, flashing, etc., as it relates to air, water, and structural adequacy as called for in the specifications and approved shop drawings.

## Specifications

### Concealed Vent • Series 7600

#### SECTION 08 51 13 ALUMINUM WINDOWS

##### PART 2 PRODUCTS

###### 2.01 Materials

###### A. Aluminum

1. Extruded aluminum shall be 6063-T5 alloy and tempered.

###### B. Hardware

1. Locking handles shall be Single Multi-Point as supplied by U.S. Aluminum.
2. Operating hardware shall be 4-bar stainless steel arms or equal.

###### C. Weatherstrip

1. All weatherstrip shall be E.P.D.M. or equal.

###### D. Thermal Barrier

1. Barrier material shall be poured-in-place two part polyurethane. To ensure that composite strength remains unaltered during thermal cycling, a mechanical bond between the aluminum and the thermal filling shall be created by mechanically abrading the extrusion thermal cavity prior to filling with the polyurethane polymer. A non-structural thermal barrier is unacceptable.
2. Specified hardware shall not bridge the thermal barrier.

###### E. Glass

1. Insulating glass shall be ( ) as manufactured by ( ) consisting of ( ) exterior, ( ) air spacer, and ( ) interior.

OR

1. Glass shall be 1/4" (6) monolithic.

###### 2.02 Fabrication

###### A. General

1. All primary aluminum frame and vent extrusions shall have a minimum wall thickness of .125" (3.2)
2. Mechanical fasteners, welded components, and hardware items

shall not bridge thermal barriers. Thermal barriers shall align at all frame and vent corners.

3. Depth of frame 3" (76.2) for 1" (25) glazing.

###### B. Frame - Frame components shall be mechanically fastened.

###### C. Ventilator

1. All vent extrusions shall be tubular.
2. Each corner shall be mitered, reinforced with an extruded corner key, and hydraulically crimped.
3. Each vent shall be pressure equalized utilizing two rows of E.P.D.M. weatherstripping (or equal) installed in dovetail grooves in the extrusion.
4. The vent shall present a flush appearance with the main frame when in the closed position.

###### D. Screens

1. Screen frames shall be extruded.
2. Screen mounting holes in the window frame shall be factory drilled.
3. Screen mesh shall be aluminum or fiberglass. (if applicable)

###### E. Glazing - All units shall be glazed with spacer and structural silicone.

###### F. Finish

All exposed framing surfaces shall be free of scratches and other serious blemishes. Aluminum extrusions shall be given a caustic etch followed by an anodic oxide treatment to obtain... (*Specify one of the following*)

\_\_\_\_ #11 Clear anodic coating

\_\_\_\_ #22 Dark Bronze anodic coating

\_\_\_\_ #33 Black anodic coating

A Fluoropolymer paint coating conforming with the requirements of AAMA 2605. Color shall be (*Specify a U.S. Aluminum standard color*).

##### PART 3 EXECUTION

###### 3.01 Inspection

###### A. Job Conditions

1. Verify that openings are dimensionally within allowable tolerances, plumb, level, clean, provide a solid anchoring surface, and are in accordance with approved shop drawings.

###### 3.02 Installation

A. Use only skilled tradesmen with work done in accordance with approved shop drawings and specifications.

B. Adequately anchor to maintain positions permanently when subjected to normal thermal movement, specified building movement, and specified wind loads.

C. Adjust windows for proper operation after installation.

D. Furnish and apply sealants to provide a weather tight installation at all joints and intersections and at opening perimeters.

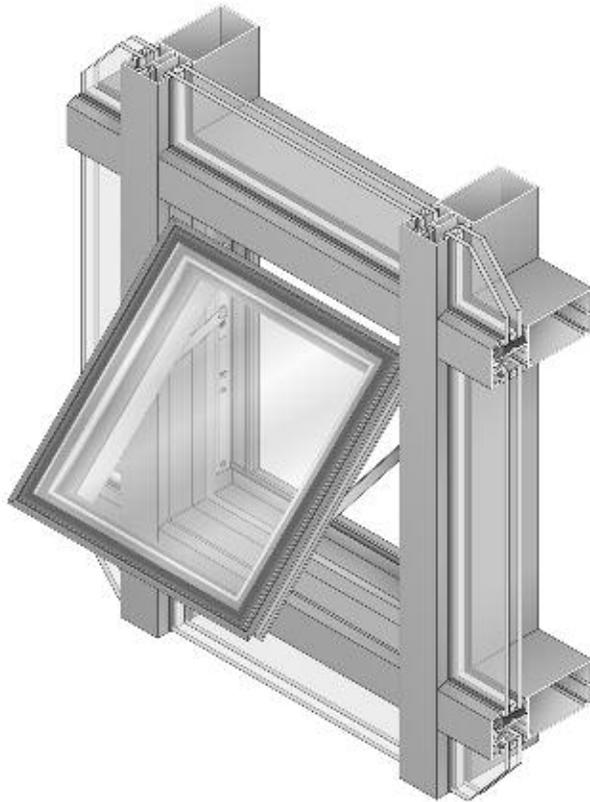
###### 3.03 Protection and Cleaning

A. After completion of window installation, windows shall be inspected, adjusted, put into working order and left clean, free of labels, dirt, etc. Protection from this point shall be the responsibility of the general contractor.

# WINDOWS

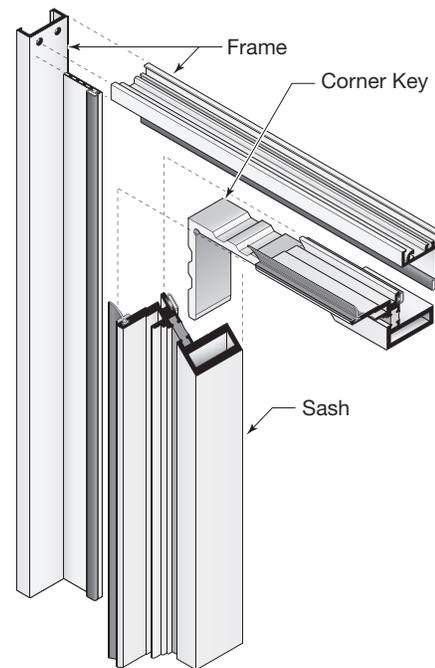
## Special Features

### Concealed Vent • Series 7600



Series 7600 Concealed Vent

The Series 7600 Concealed Vent is a minimal sightline, swing out, Thermally Broken Window, perfect for use in storefront, ribbon windows and curtain wall openings. Stainless steel 4-bar hinges and multi-point euro hardware locking handles complete the standard hardware. As with all of our operable windows, vent construction is accomplished with tubular vent components, mitered, reinforced with corner keys, and crimped.



When closed, the vent is sealed to the frame with E.P.D.M. bulb gaskets ensuring an airtight seal. The glass is held in place with structural silicone. The Series 7600 Concealed Vent is available for 1" (25) Glazing.

### EURO HARDWARE SELECTION GUIDE

#### Series 7600 Concealed Vent Window Locking Handles



**EUR1248W**  
Powder Coat White



**EUR1248BL**  
Powder Coat Black



**EUR1248SN**  
Satin Nickel



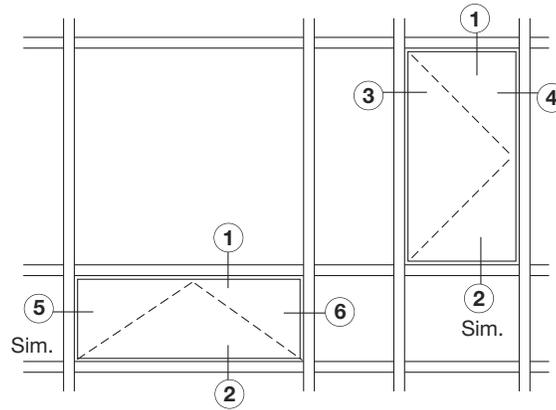
**EUR1248SC**  
Satin Chrome

**Typical Details**

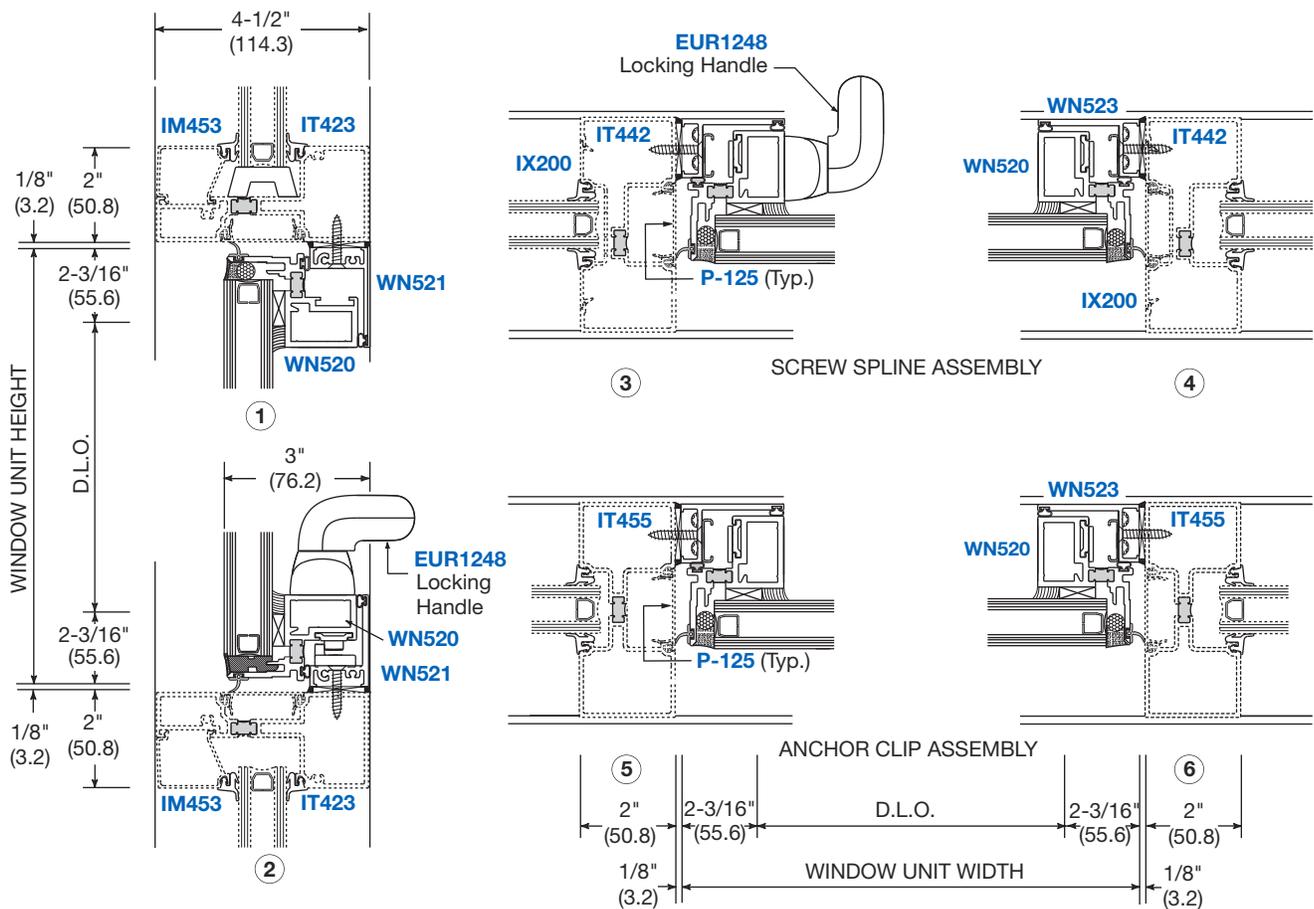
**Concealed Vent**  
• Series 7600

**FOR 1" (25) GLAZING**

Series 7600 Show With Series IT451 Center Glaze Storefront



TYPICAL ELEVATION



NOT TO SCALE

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# WINDOWS



## Typical Details

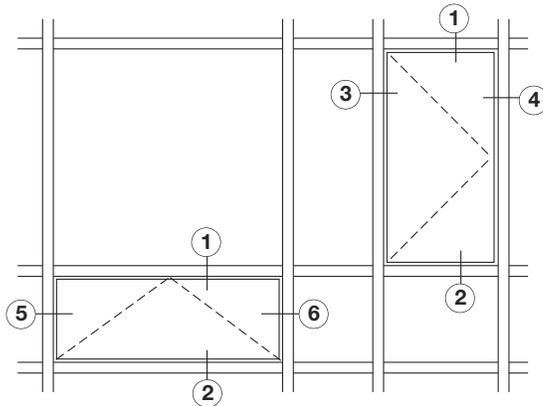
### Concealed Vent • Series 7600

#### FOR 1" (25) GLAZING

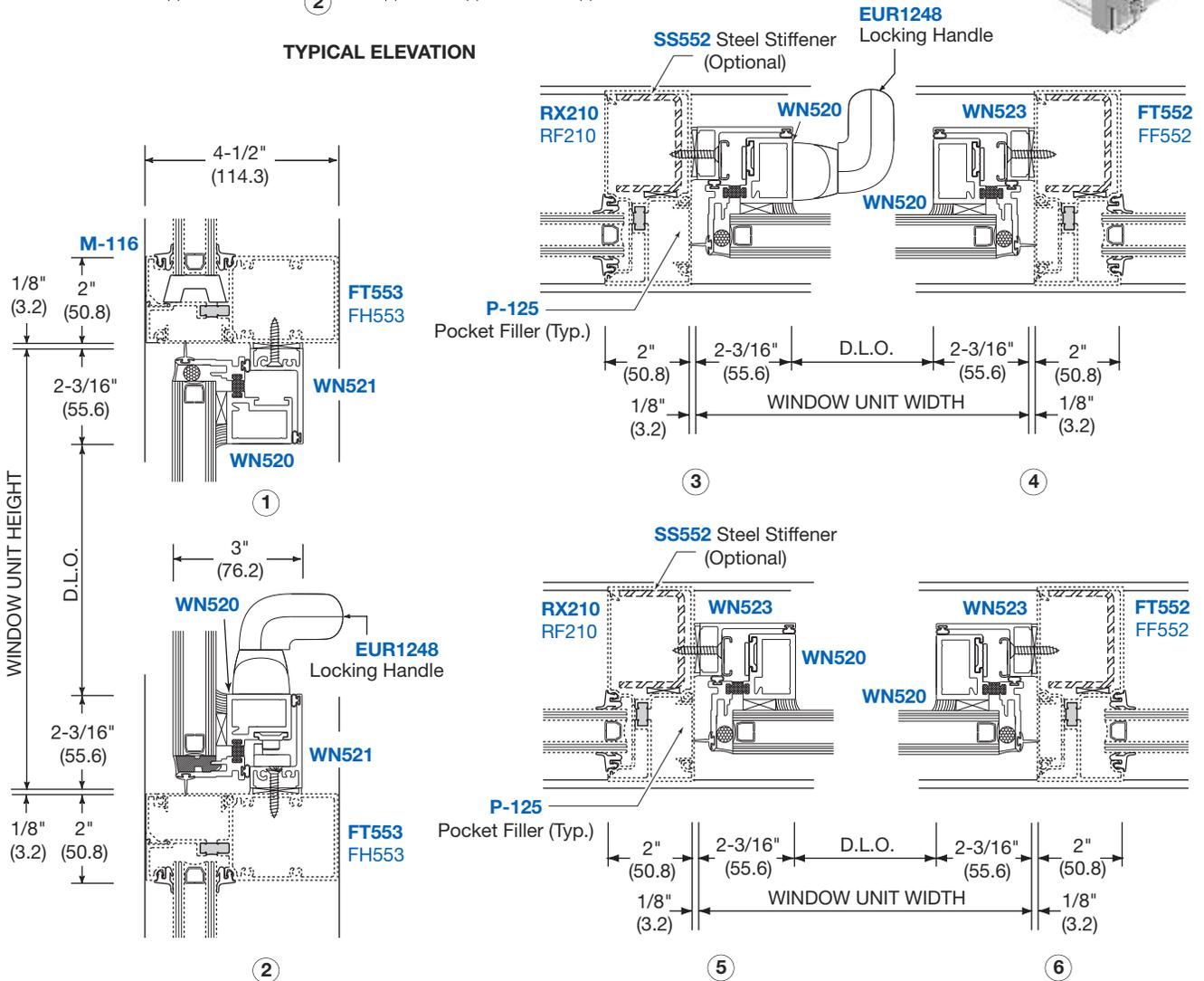
Series 7600 Shown With Series FT451 Flush Front™ Storefront

F	T	5	0	0
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Part Number prefix ending in "T" represents THERMALLY BROKEN parts. Thermal parts are in **BOLD** print. **FT451** details are typically shown.



TYPICAL ELEVATION



NOT TO SCALE

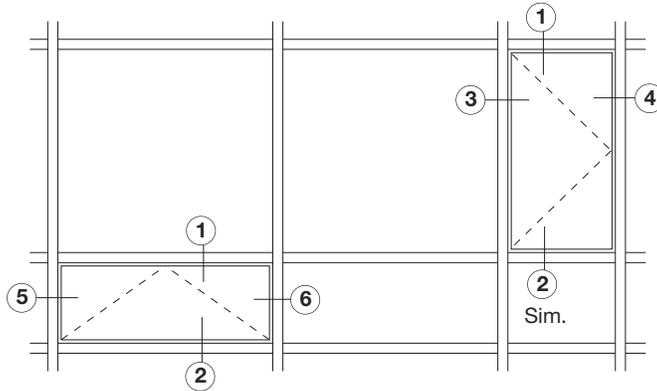
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**Typical Details**

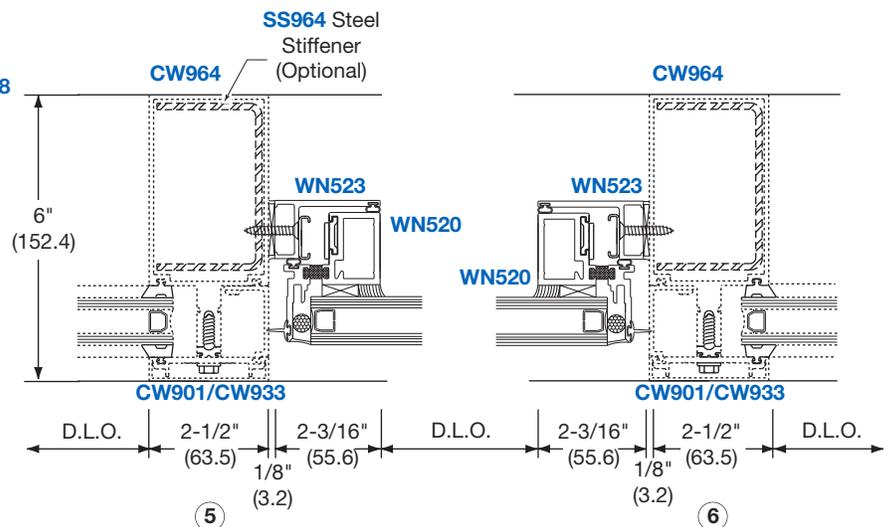
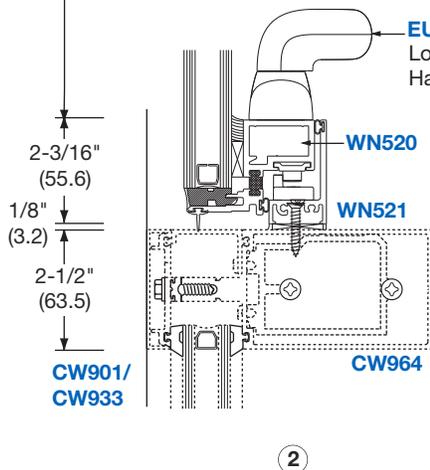
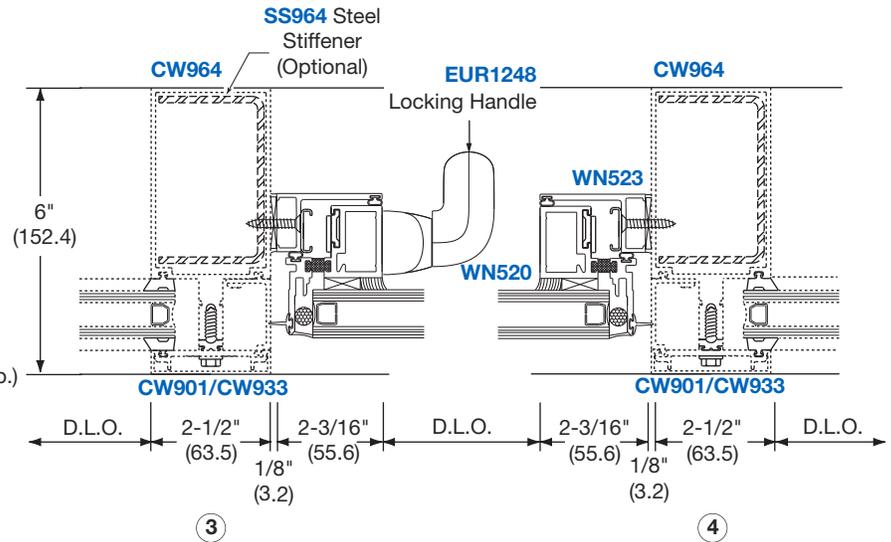
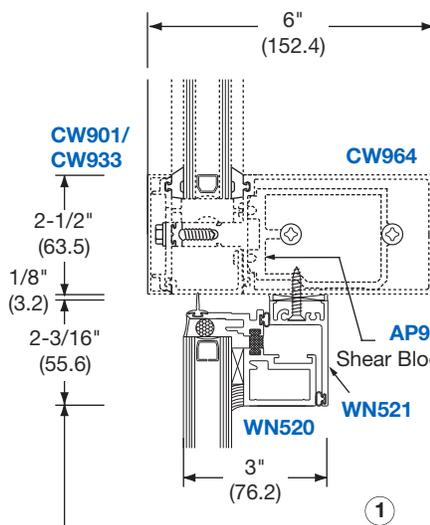
**Concealed Vent**  
 • Series 7600

**FOR 1" (25) GLAZING**

Series 7600 Shown With Series 3250 Curtain Wall



TYPICAL ELEVATION



NOT TO SCALE

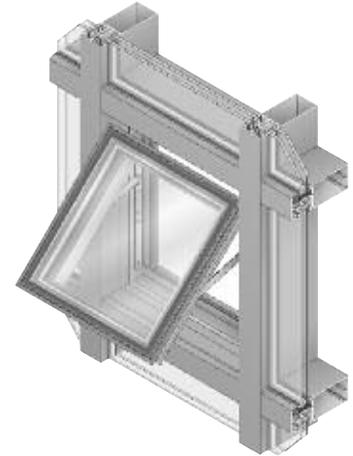
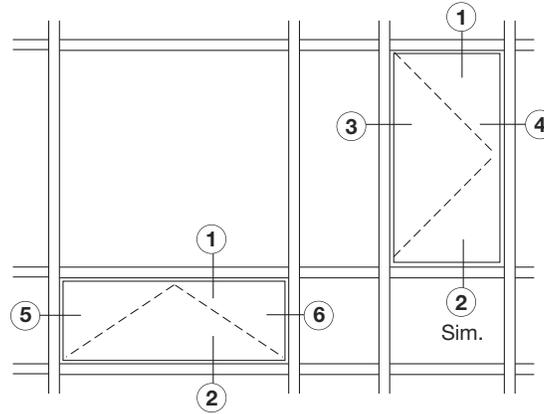
# WINDOWS

## Typical Details

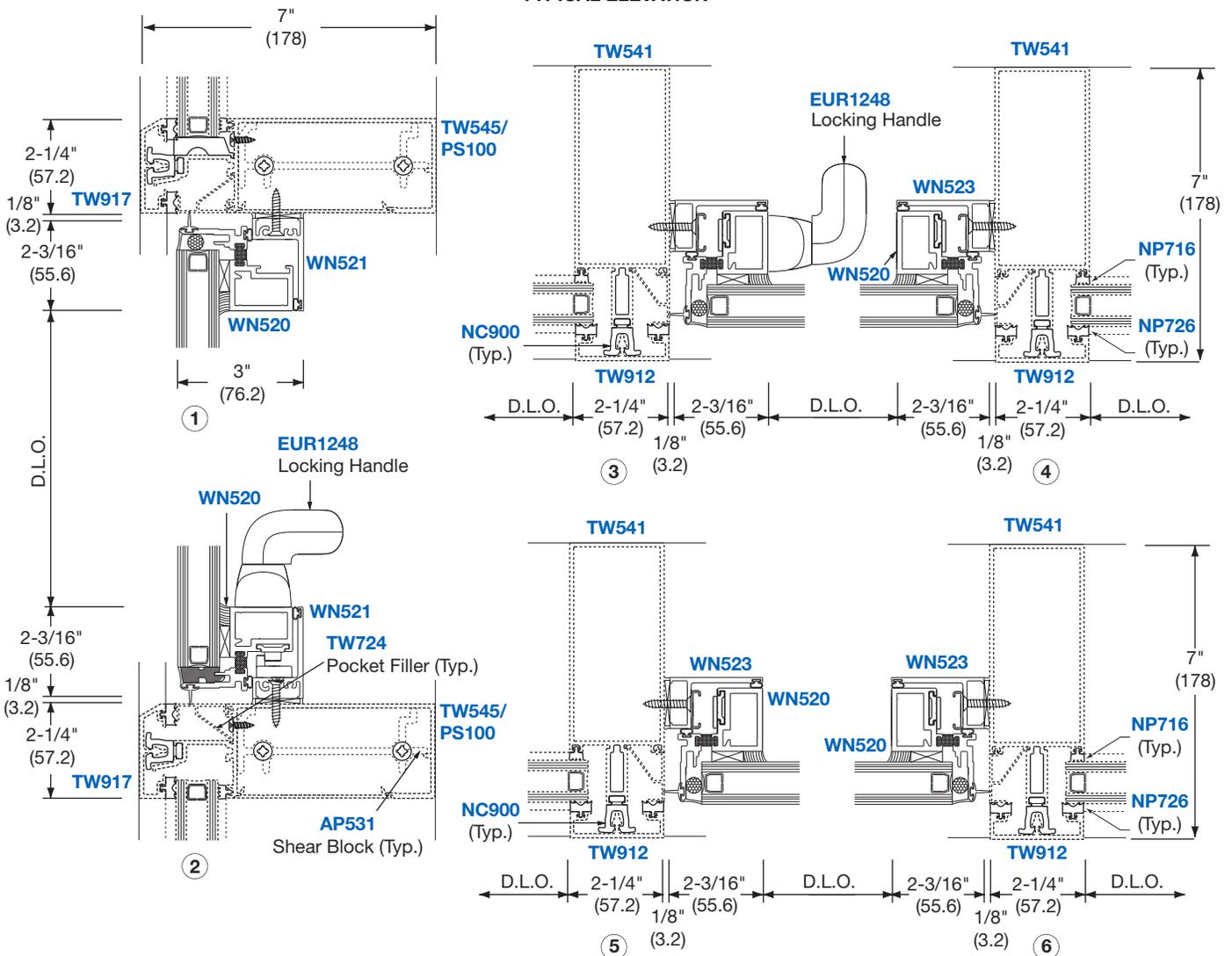
### Concealed Vent • Series 7600

#### FOR 1" (25) GLAZING

Series 7600 Shown With Series 4500 Curtain Wall



TYPICAL ELEVATION



NOT TO SCALE

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# WINDOWS

## Accessories

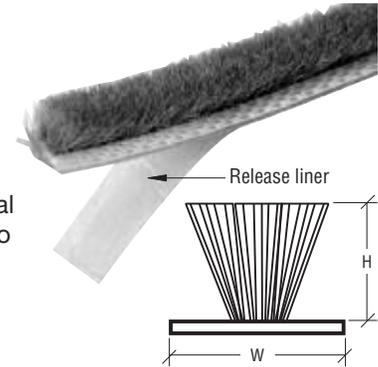
### ADHESIVE-BACKED WINDO-PILE

- Reduces Heat and Energy Loss Around Windows and Doors
- Adhesive Backing Allows Press-On Installation
- Seals Effectively Without Affecting Operation



Effectively seals vertical hung and horizontal sliding windows. Simply press Windo-Pile into the window sash channels. Doesn't interfere with normal window operation.

### Weatherstripping

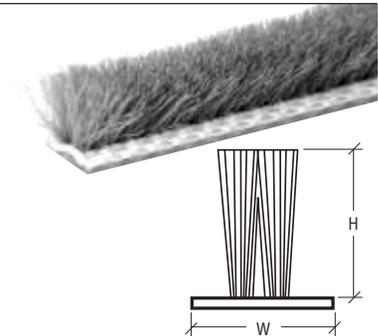


PART NO.	PILE HEIGHT (H)	BACK WIDTH (W)	ROLL LENGTH
A71320C	.200 (5)	.270 (6.8)	100' (30.5 m)
A71320B	.200 (5)	.270 (6.8)	700' (213.3 m)

Minimum order: 1 roll. 100 foot rolls can be combined with all other 100 foot rolls of Windo-Pile for quantity pricing. Bulk rolls can be combined with all other bulk rolls of Windo-Pile for quantity pricing.

### WINDO-PILE

- Replaces Old or Worn-Out Pile Weatherstripping in Doors or Windows
- Water-Resistant Woven Pile is Unaffected by Adverse Weather
- Quick and Simple Installation
- Available in Two Pile Densities: Medium and High



#### MEDIUM DENSITY WINDO-PILE BACK WIDTH .187 (4.7)

100 FOOT ROLL PART NO.	PILE HEIGHT (H)	BULK ROLL PART NO.	BULK ROLL LENGTH
A11320C	.200 (5)	A11320B	1100' (335.3 m)
A11325C	.250 (6.3)	A11325B	900' (274.3 m)
A11330C	.300 (7.6)	A11330B	700' (213.4 m)
A11335C	.350 (8.9)	A11335B	600' (182.9 m)

Minimum order: 1 roll. 100 foot rolls can be combined with all other 100 foot rolls of Windo-Pile for quantity pricing. Bulk rolls can be combined with all other bulk rolls of Windo-Pile for quantity pricing.

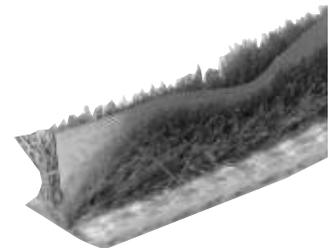
#### HIGH DENSITY WINDO-PILE BACK WIDTH .270 (6.8)

100 FOOT ROLL PART NO.	PILE HEIGHT (H)	BULK ROLL PART NO.	BULK ROLL LENGTH
A11420C	.200 (5)	A11420B	800' (243.8 m)
A11425C	.250 (6.3)	A11425B	600' (182.9 m)
A11430C	.300 (7.6)	A11430B	400' (121.9 m)
A11435C	.350 (8.9)	A11435B	400' (121.9 m)

Minimum order: 1 roll. 100 foot rolls can be combined with all other 100 foot rolls of Windo-Pile for quantity pricing. Bulk rolls can be combined with all other bulk rolls of Windo-Pile for quantity pricing.

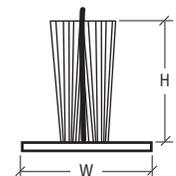
### FINNED WEATHERSTRIP

- Unique Center Fin Stops Air, Water, and Dust From Infiltrating Joints Around Windows and Doors
- Made to Replace Most Existing Pile Weatherstrips
- Resists Mold, Mildew, and Corrosion



PART NO.	PILE HEIGHT (H)	BACK WIDTH (W)	ROLL LENGTH
FS7716C	.160 (4)	.187 (4.7)	100' (30.5 m)
FS77163M	.160 (4)	.187 (4.7)	3000' (914.4 m)

Minimum order: 1 roll. 100 foot rolls can be combined with all other 100 foot rolls of Windo-Pile for quantity pricing. Bulk rolls can be combined with all other bulk rolls of Windo-Pile for quantity pricing.



# WINDOWS

## Stain Removers

### Accessories

#### BIO-CLEAN WATER STAIN REMOVER

- Effectively Removes Water and Mineral Stains, Rust, Tree Sap, Paint Overspray, Soap Scum, and Mildew From Glass and Other Surfaces
- Works Great On: Windows, Glass Surfaces, Tile, Fiberglass, Chrome, Anodized Brass and Aluminum, and Stainless Steel



Bio-Clean is a professional strength cleaner recommended by both glazing contractors and professional window cleaning companies. **NOTE:** Do not use on surfaces that can be harmed by the use of a mild abrasive.

#### •Removes Stage One Corrosion Quickly

Stage One Corrosion is defined as glass with light corrosion, and little or no damage to the glass. Stage Two Corrosion occurs when the deposits are no longer on the surface of the glass, but have started to break down the molecular structure of the glass, leaving an etched or white haze on the glass after the stain has been removed. CRL Bio-Clean Water Stain Remover will not repair glass with Stage Two Corrosion.

PART NO.	CONTENTS	QTY/CASE
WSR1	16 Fl. Oz. (473 ml)	12
WSR1P	5 Pouches	1

Minimum order: 1 each of WSR1 and 1 pack of WSR1P.

#### WATER SPOT REMOVER

- Solves the Problem of Water Spotting From Sprinklers, Hard Water Sources, and Exposure to Acid Rain
- Removes Alkaline Residue, Chemical and Mineral Deposits From Uncoated Clear and Float Glass Surfaces (Typical Stage One Corrosion)



PART NO.	CONTENTS	QTY/CASE
C2020	1 Gallon (3.785 l)	4
C2030	1 Quart (946 ml)	12

Minimum order: 1 each.

Water Spot Remover is specifically formulated for use by professional window cleaning contractors and glazing professionals. It is designed to remove any residue left on glass which may alter the optical clarity, and cannot be cleaned using standard methods.

#### "SPARKLE" CLEANER AND STAIN REMOVER

- Cleans Light Water Stains From Glass Caused by Weather, Sea Air, and Pollution
- A Longtime Favorite

PART NO.	CONTENTS	QTY/CASE
SP101	8 Fl. Oz. (236 ml)	12

Minimum order: 1 each.

"Sparkle" Cleaner does those glass cleaning jobs too tough for spray-on cleaners. It removes light water spots and stains in glass caused by weather, sea air, or pollution. Wipe on with a damp cloth or paper towel, rub stained areas, then wipe off.



#### A-MAZ WATER STAIN REMOVER

- Removes the Toughest Stains
- Contains No Acids, Bleach, or Chlorides
- Includes Nylon Scrub Pad



A-Maz Water Stain Remover removes the toughest stains on glass, chrome, porcelain, fiberglass, metal, tile - water stains, mineral deposits, and sealant stains.

PART NO.	CONTENTS	QTY/CASE
3379520	14 Fl. Oz. (396 ml)	6

Minimum order: 1 each.

# WINDOWS

## Cleaning Products and Supplies

One of our fastest growing product lines has been our Cleaning Products. We have always specialized in glass cleaning products with the industry favorite being our 1973 Glass Cleaner. And because of our alliance with Sprayway, we are able to offer you even more high quality glass cleaning products, as well as other specialty products for all types of cleaning needs. Available in aerosol and liquid forms, they tackle your toughest applications from cleaning glass, plastics, and metal, to removing graffiti, greases, oils, sealants, adhesives, and even cleaning your hands.



### Glass Cleaners

- Ammoniated Aerosol Formulas
- Non-Ammoniated Aerosol Formulas
- Private and Logo Labels
- Glass Washing Machine Detergents



### Concentrated Glass Cleaners, Stain Removers, and Protectants

- Concentrated Liquid Glass Cleaner
- Ready-Mix Glass and Mirror Cleaners
- Stain Removers
- Surface Protectants



### Plastic Cleaners

- Aerosol Plastic Cleaners
- Liquid Plastic Cleaners



### All Purpose Cleaners

- Multi-Surface Cleaners
- Stone Countertop Cleaners
- Anti-Fog Spray and Dust Remover
- Solvent Adhesive Removers and Cleaners



### Metal and General Purpose Cleaners

- Stainless Steel Polish and Cleaners
- Armor All® Protectant
- Metal Cleaners
- Rust Treatment



### Wipes, Towels, and Rags

- Lint Free Shop Wipes
- Scott Paper Towel Rolls
- Kimberly-Clark® Towels
- Micro-Fiber Wipes
- Box of Rags



### Hand Cleaners

- Organic Formula
- Orange Formula With Grit
- Wipes in a Bucket With Urethane and Grease Removers



### Cleaning Accessories

- Razor Blades and Scrapers
- Coveralls and Shoe Covers
- Steel Wool and Scotch Brite® Pads
- Vehicle Interior Protection



### Window Washing Tools

- Squeegees
- Extension Poles
- Window Cleaning Soaps