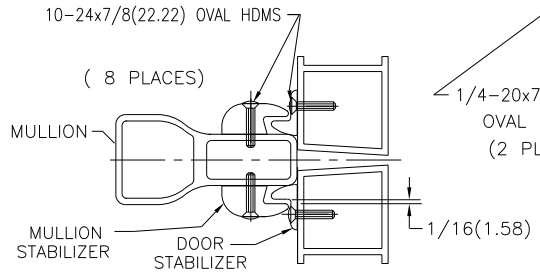


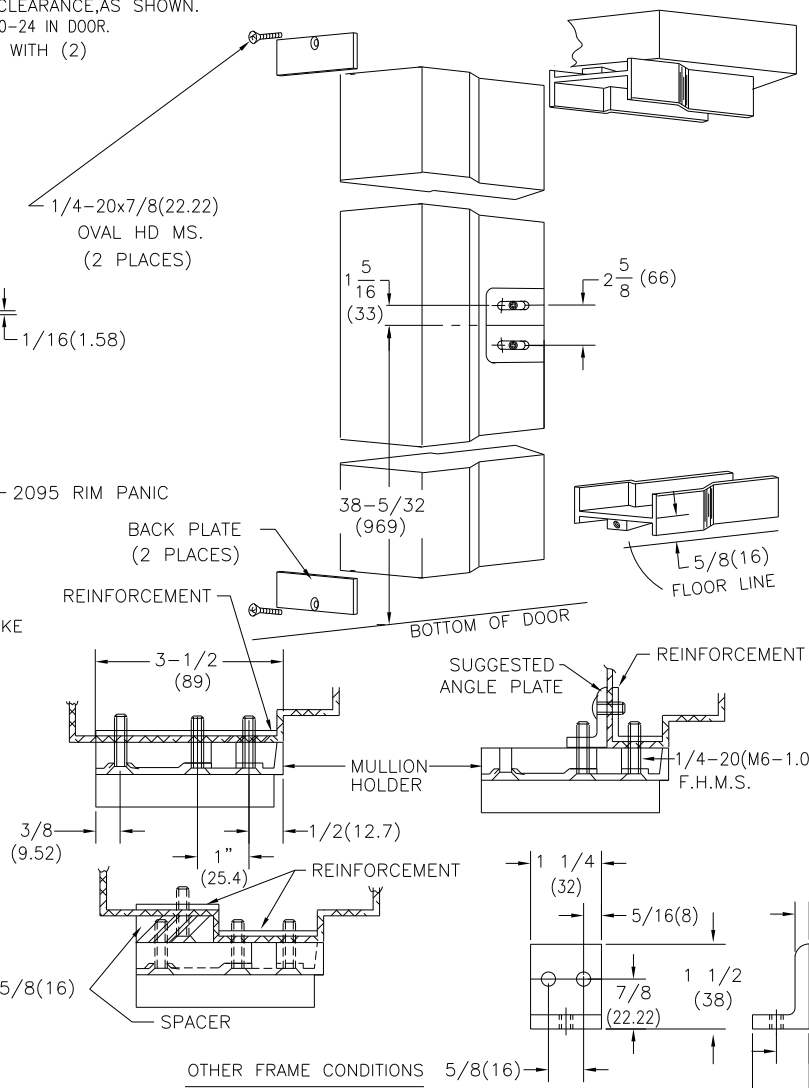
STEP 5.

1. MOUNT MULLION STABILIZERS IN HOLES PROVIDED WITH 2 EA. 10-24x7/8(22.22) OVAL HDMS.
2. CLOSE DOOR AND ALIGN DOOR STABILIZER ON THE DOOR, ALLOWING 1/16"(1.58) FOR CLEARANCE, AS SHOWN.
3. MARK HOLE CENTERS, DRILL AND TAP FOR 10-24 IN DOOR.
4. MOUNT DOOR STABILIZER TO DOOR WITH (2) 10-24x7/8(22.22) O.H.M.S.
5. REPEAT PREP ON OTHER DOOR.



STEP 4.

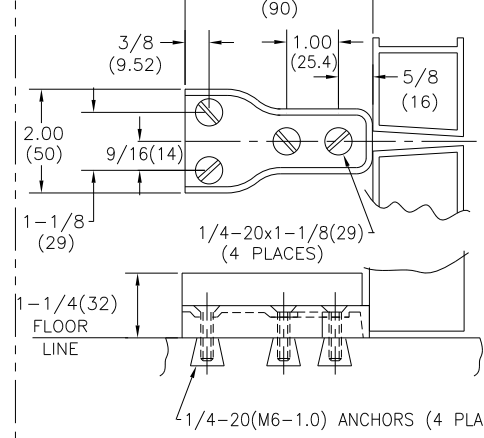
1. SLIP MULLION INTO TOP AND BOTTOM MULLION HOLDERS AS SHOWN, SECURE IN POSITION WITH (2) BACK PLATES & (2) 1/4-20x7/8(22.22) OVAL H.M.S.



NOTE: SPACER, REINFORCEMENT, ANGLE PLATE AND PROPER SCREWS FOR THESE CONDITIONS TO BE SUPPLIED BY OTHERS.

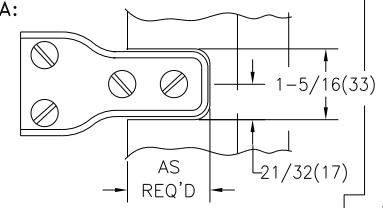
STEP 1.

1. LINE UP AND INSTALL BOTTOM MULLION HOLDER WITH CENTER OF DOOR OPENING AND FLUSH WITH CLOSED DOORS.



2. SECURE BOTTOM MULLION HOLDER WITH (4) 1/4-20 ANCHORS AND (4) 1/4-20x1-1/8(29) F.H.M.S. F.H.M.S. AS SHOWN.

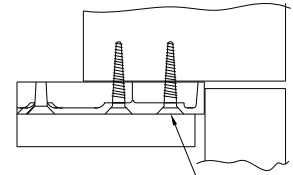
STEP 1 A:



IF THRESHOLD IS USED, IT MUST BE CUT TO FIT BOTTOM MULLION HOLDER AS SHOWN.

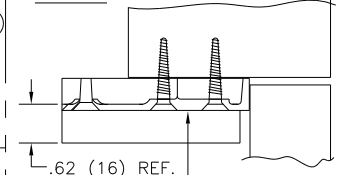
STEP 2.

1. LINE UP AND INSTALL TOP MULLION HOLDER WITH CENTER OF DOOR OPENING AND FLUSH WITH CLOSED DOORS. SECURE WITH (2) #14x1-1/2(38) FL. HD SELF TAPPING SCREWS.

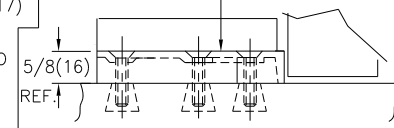


#14x 1-1/2 (38) FH SELF TAP SCREWS (2)

STEP 3.



TRIM TOP END OF MULLION ALLOWING FOR AN OVERALL LENGTH 1/16"(1.58) LESS THAN THIS DIMENSION.



DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
DECIMAL DIMENSIONS .XX ± .010	APPROVED	
DECIMAL DIMENSIONS .XXX ± .005	CHECKED	
ANGULAR ± ° FRACTIONAL ± 1/64	DRAWN	R.M. 1/31/97

FILE NO.	10-969-2
NEXT ASSY.	2095 KITS
QTY. USED	1

MATERIAL	SCALE	NONE
FINISH	INST. INSTR.	2095x896
HEAT TREAT	MULLION	

